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CONTRACTOR:
TROW LIMITED

STUDY TO DETERMINE SURFACE CROWN PILLAR
MECHANICAL AND STRUCTURAL PROPERTIES
DSS FILE NO. 003SQ-23440-8-9063
PHASE III - FINAL REPORT - DATA EXAMINATION

PREPARED FOR:

DEPARTMENT OF ENERGY, MINES & RESOURCES
CANMET - MRL DIVISION

85 + 15 figs

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MICROMEDIA

Project: S02095R
October 10, 1989

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**Rock Mechanics
and
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92-01256/

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S02095R

October 10, 1989

Department of Energy,
Mines & Resources
CANMET - MRL Division
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ATTENTION: Mr. Denis Labrie, M. Sc. A., Eng.

Dear Sirs:

**STUDY TO DETERMINE SURFACE CROWN PILLAR
MECHANICAL AND STRUCTURAL PROPERTIES
DSS FILE NO. 003SQ-23440-8-9063
PHASE III - FINAL REPORT - DATA EXAMINATION**

Subsequent to the Crown's acceptance of the Phase II¹ report and authorization to proceed with Phase III, given on April 5, 1989, Trow Ontario Ltd. proceeded with the work outlined for this phase. This final report summarizes the data as required by Task I, expand upon the statistical work done on structural discontinuities asked for in Task II and a review of modelling and dimensioning techniques for crown pillars as outlined in Task III.

1.0 INTRODUCTION

This interim report covers the following items. The first section outlines the collected data in log form so that structural, strength and deformational characteristics are presented side by side. These have been plotted on individual cross sections as required by your office and presented in Appendix 5.

This section also provides the mapping of all discontinuities on a lower hemisphere equal area Schmidt projection. No correlation was indicated between individual families of joints or concentration of joints and rock type. As such, only poles for each borehole have been plotted

¹Piciacchia, L., 1989, "Study to Determine Surface Crown Pillar Mechanical Properties, Phase II report".

with no distinctions for rock type being made. Contour plots of pole concentrations have been provided in order to help identify individual families of joints at each mine site. These plots have been represented relative to assumed top of borehole as borehole runs were not surveyed and core was not oriented relative to true top of borehole. As such true north is not known.

The fracture spacings, between individual fracture, has been statistically analyzed for each borehole to provide us with a mean and modal joint spacing for each borehole.

Lastly, a discussion as to possible failure modes has been provided and an evaluation of each crown pillar has been made using various analytical and numerical techniques.

2.0 STRUCTURAL DISCONTINUITIES

Individual structural discontinuities, for each mine site, have been mapped on Schmidt equal area nets, Dwgs. 1 to 4. These were subsequently contoured and individual families of joints identified, Dwgs. 5 to 8. Average dip and dip direction values for each family of discontinuities were subsequently used to plot great circles for each family of joints, Dwgs. 1 to 4. Typically two families of joints were identified; Table 1 summarizes our findings in terms of major and minor joint sets, based on joint concentrations.

TABLE 1
Summary of Major and Minor Joint Sets

Mine	# of Major Sets	# of Minor Sets
Pamour	1	1
Bousquet	1	1
Belmoral	2	3
Chimo	2	0

In addition to evaluating individual families of joints in terms of frequency of occurrence, the frequency of individual fractures, independent of orientation were also evaluated for each borehole. This data has been summarized in Table 2, and statistical histograms have been provided in Appendix 1.

TABLE 2

Summary of Statistical Analysis of Fracture Frequency

Mine Site	Mean (ins.)	Standard Deviation (ins.)	Modal Value (ins.)
Pamour			
P1	3.77	3.70	2.5
P2	6.9	5.3	4
P3	3.80	3.50	3
Bousquet			
B1	3.72	3.72	1
B2	4.95	5.17	3
B3	4.39	4.56	1
Belmoral			
BM1	10.18	10.95	3.25
BM2	6.49	5.64	2.5
BM3	9.59	9.39	3.85
Chimo			
C1	5.98	5.57	3.5
C2	5.75	5.63	3.5
C3	5.76	4.82	2

It is noted that consistent mean and modal values were observed at each site and the standard deviations were typically of the same magnitude as the mean. This latter observation implies that for individual boreholes the actual fractures can be much more widely spaced than indicated by the mean. It is also noted that the plotted histograms indicate a skew to the right of the mean in all cases. Thus the use of

these mean values would provide a conservative approach, for design purposes in all four cases. The modal values, as indicated in Table 2, tended to be even more conservative than did the mean values.

In addition our core logs have been revised to include the available field and laboratory test data related to strength and deformational² properties. These have been provided in Appendix 2.

3.0 FAILURE MECHANISMS AND STABILITY EVALUATIONS

Failure mechanics, in general, are related to two factors, stress and structural environments. However, in the instance of near surface crown pillars, where stress levels are generally accepted as low, structural failures are generally more predominant. This is not to say that the influence of stress is not important in structurally controlled failures. In-situ stresses provide a key source for interlocking existing blocks by increasing normal stresses and hence shear resistance. This optimistic outlook on the influence of in-situ stress assumes that the jointing patterns are favourably oriented within the stress environment. Stresses in the worst cases can contribute to failure by contributing to the driving forces along the planes of weakness. In either cases the influence of stress in inducing or preventing structural failures is certainly an important consideration.

The most important consideration for determining the likelihood and possible mechanism of failure is the relative spatial and geometric orientation of existing jointing structures and mine opening. For example, if both the mine opening and the predominate jointing set are near vertical then the most likely failure mode would be toppling on the hangingwall and footwall, while the jointing in the back would be susceptible to fail by a plug/drop mechanism. If however, the mine openings were near horizontal in the same jointing environment, then one would only be concerned with the plug/drop mechanism in the back. For relative orientations between these two extremes, failure mechanisms including combinations of plane, toppling and plug/drop mechanisms may occur depending on the specific relative dip

²Gorski, B., Murray, G., Schlueter, S. 1989. "Strength Determinations of Belmoral, Pamour, Chimo and Bousquet Mine Rocks". MRL 89-22 (INT)

and strike angles between the joints and openings being considered. It is not the scope of this work to expand upon failure mechanisms any further. However, it is noted that the literature shows a surprising lack of information with regards to assessing possible failure mechanisms and assessing limiting cases for various mechanisms, (i.e., toppling failures may occur for relative dip angles between 0° to 10° and actual dip angles between 75° and 90°).

Several empirical and numerical models are available for assessing ground stability. Each of these general groups provides some pros and cons with respect to their usage in assessing the stability of near surface crown pillars.

For instance numerical approaches such as finite element methods often require input properties, such as material modulus and strength characteristics, these are difficult to assess for the in-situ rockmass. The various rockmass classifications systems do not readily lend themselves to input into such models. Conversely, most empirical models are based, fundamentally, on specific rockmass classification systems.

The following paragraphs will first expand upon some of the noted limitations of both numerical and empirical techniques. It will follow with specific assessments of stability using four empirical and one numerical method. It will then look towards other available, applicable techniques for evaluating crown pillar stability.

3.1 Empirical Models

The empirical models discussed in this section are all linked to a particular rockmass classification system. As such these empirical models are prone to the same assumptions and limitations as the classification system they use. Thus, it is not possible to discuss these empirical models without first examining the rockmass classification system these empirical models use as an integral part of the design process.

Seven rockmass classification systems were examined, these ranged from the simple Deere³ classification to the more complex NGI⁴ and CSIR⁵ systems. It is noted that these systems were initially intended to provide a representation of rockmass properties. Each system helps describe the rockmass to varying degrees, however, none of the systems reviewed, adequately incorporated the interaction between mining geometry, orientation and rockmass characteristics.

After reviewing these classification systems, three simple trial empirical models were applied to each mine investigated. The three models were the Merritt⁶ system, NGI tunneling system and the CSIR standup time. The design charts used are illustrated on Dwg. 9. These three systems incorporate the Deere-RQD, NGI-Q and CSIR-RMR indices, respectively, therefore, each of these systems will be examined in a little more detail.

Deere's classification is a quantitative index of rockmass quality based upon core recovery from diamond drilling. This method is prone to bias arising from drilling techniques and is limited as it only incorporates fracture frequency and does not account for fracture orientation, effect of stress and water, etc. Thus these same limitations apply to the Merritt design system.

³Deere, D.U. (1964). Technical description of rock cores for engineering purposes. Rock Mechanics and Engineering Geology, Vol. 1, No. 1, pp.17-22.

⁴Barton, N., Lien, R., and Lunde, J. (1974). Engineering classification of rockmasses for the design of tunnel support. Rock Mechanics, Vol. 6, No. 4, pp. 189-236.

⁵Bieniawski, Z.T. (1974). Geomechanics classification of rockmasses and its application in tunnelling. Proc. Third International Congress on Rock Mechanics, ISRM, Denver, Vol. 11A, pp. 27-32.

⁶Merritt, A.H. Geologic prediction for underground excavations. Proc. First North American Rapid Excavation and Tunnelling Conference, ATME, New York, 1972, pages 115-132.

The NGI system, on the other hand, attempts to account for cross jointing, joint roughness and alteration, water and stress conditions. It further incorporates the RQD index, however, joint orientation is not considered in this particular system.

Lastly the CSIR system involves a combination of factors such as RQD, strength of intact material, joint spacing, joint and groundwater conditions. Several modifications to the derived index are then made to account for joint orientation relative to the opening. This system however does not account for the effect of in-situ, induced stresses.

These three classification system are used as an integral part of the three design concepts illustrated on Dwg. 9. It is further noted here that each of these design concepts were geared towards design of tunnels, as such no direct account is taken of the dimensions and stability of the superincumbent rock above the opening (crown pillar). Therefore, at best, only an indirect measure of crown pillar stability can be made with these models.

The results of this phase of the modelling is summarized on Table 3 and detailed calculations and summary of assumptions have been provided in Appendix 3.

It is evident from this position of the modelling that the CSIR standup time yields totally unreliable and unreasonable results. This is principally due to the fact that the definition of active span is based on Lauffer's⁷ interpretation which does not account for depth and dip length openings.

It is difficult to comment either on the Merritt or NGI classification systems as very little back analysis data is available. It is noted, however, that a cave-in, to surface did occur at Bousquet and

⁷Lauffer, H. (1958). *Gebirgsklassifizierung für den stollenbau. Geologie und Bauwesen*, Vol 24, No. 1, pp. 46-51.

that the NGI system predicts that no support be implemented. In fact the NGI system indicates no support is required in all cases. Conversely Table 3 indicates that the Merrit system predicts the requirement of some form of support in all cases with the exception of Chimo.

In addition to these tunneling empirical models a modified version of the Mathews⁸ method was used to assess the stability. This design system is based on a modified NGI-Q rating and has been developed to be as assistance in slope dimensioning at depth. The system has been modified by applying lower levels of initial stress than normally would be applied. This was done to account for the shallow depths involved. An elasto-plastic finite element program was employed to assess induced stresses.

This method uses a selection of geotechnical factors which are combined to provide a stability number which is the plotted against a shape factor to empirically assess the stability of surfaces which bound open stopes. The stability number used accounts for rockmass quality, the state of stress and the orientation of exposed surfaces, while the shape factor accounts for the shape and size of the opening. This method's biggest limitation is its ability to handle single openings only. This method has been applied to each case study and the summary of our findings are outlined in Table 4 and Dwg. 10. Appendix 4 provides all the design curves used and outlines the calculation procedure applied to each case study. The summary in Table 4 indicates that none of these sites are potentially caving, however, several potentially unstable conditions exist. This was particularly true for Bousquet where the hangingwall, footwall and back were in a potentially unstable state. This would certainly concur with the observed cave-in at this site.

It is also interesting to note that Pamour has had several hangingwall cave-ins and footwall slippages in the past. Furthermore, the hangingwall instability problems predicted for Belmoral are well known and amply documented.

⁸Mathews, K.E., Hoek, E., Wydlie, D.C. and Stewart, S.B.V., 1981, "Prediction of Stable Excavation Spans for Mining at Depths Below 1000 metres in Hard Rock".

In summary this method seems to be suitable for use in crown pillar studies, however, some additional work would be required to refine the model for use in near surface locations. In addition, many more back analysis should be carried out in a variety of environments in order to thoroughly assess the limitations and the applicability of this model. Lastly it is also interesting to note that the simple Merritt system provides predictions which concur with the more complicated Matthews method.

3.2 Numerical Models

The applicability of numerical models should be taken in the context of the particular type of models being considered. For instance, a stress analysis model, linear or non-linear would have limited applicability in the assessment of crown pillar behaviour for two particular reasons. Firstly, pillars are often jointed and fractured so that many of the stress analysis models cannot precisely represent such materials, therefore they fail to represent the rockmass adequately. Furthermore, and more importantly, the stress levels near surface are typically low thus stress levels near surface are typically low thus stress induced failures are uncommon, unless overburden depths are excessive or particularly high horizontal stresses exist. This has been illustrated using a simple elasto plastic finite element model, Dwg. 11. This drawing is an illustration of the situation at Chimo, it indicates that stress levels in the crown pillar are typically maintained below 2 MPa. Under these circumstances stress analysis models will always predict safe situations as they do not account for jointing and the movement of such joints into the existing opening. This notwithstanding stress analysis models can be used to provide a first estimate of induced stress to be used in conjunction with empirical methods such as the Matthews method.

The second group of numerical codes consists of discrete block models. These models are geared towards jointed rockmasses. As such, the rockmass can be modelled as discrete blocks which are allowed to move relative to each other and the opening. These models are therefore

suitable for representing relative and actual joint orientation. Trajectories of movements from such modes can therefore be used to assess modes of failure. It has been our experience that discrete block models are the most applicable for modelling jointed crown pillars.

4.0 SUMMARY

This report has attempted to summarize laboratory and field data for each case study investigated. It has further investigated the use of numerical and empirical models for assessing crown pillar stability.

The statistical analysis on fracture frequency indicated frequencies with means in the order of 5 inches and modes in the range of 3 inches. It has also been noted that the fracture frequency distribution curves are typically skewed to the right of the mean. Furthermore, the standard deviation indicated a wide scatter fracture frequency this indicating that in some instances the fracture spacing can be wider than indicated by the mean.

The investigation of applicable models indicated the poor applicability of empirical models such as the CSIR and NGI systems. It was noted that the Matthews method held some interesting potential for evaluating crown pillar stability and that the predictions from this method seem consistent with predictions using the Merritt system.

Numerical models such as elasto plastic or simple elastic models should serve only as a means of assessing induced stresses.

In reviewing these various models, it is our opinion that the most applicable technique for assessing stability and failure modes in jointed rock mass is discrete block models.

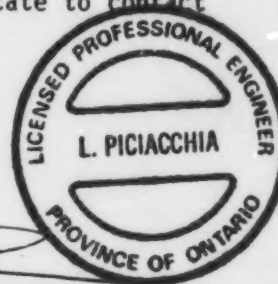
S02095R

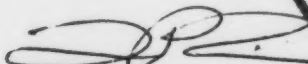
11



Should you have any questions, please do not hesitate to contact the undersigned at this office.

Yours very truly,
TROW ONTARIO LTD.




Luciano Piciacchia, Ph.D., P.Eng.
Sr. Rock Mechanics Engineer

LP:1stp

Encl.

Dist: Department of Energy,
Mines & Resources
CANMET - MRL Division (8)

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TABLE 3
Summary of Simple Empirical Methods

Mine	Stope Width (m)	Stope Height (m)	O/B Depth (m)	Merritt System	NGI	CSIR Standup Time
Pamour	9.2	38.13	6.1	pattern bolting on all walls	no support required	2½ months
Bousquet	5	40	15	pattern bolting HW/FW	no support required	1 day
Belmoral	3.05	45.8	6.1	pattern bolting on HW	no support required	10 days
Chimo	4	40	30	no support required	no support required	2½ months

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TABLE 4
Summary of The Modified Matthews Method

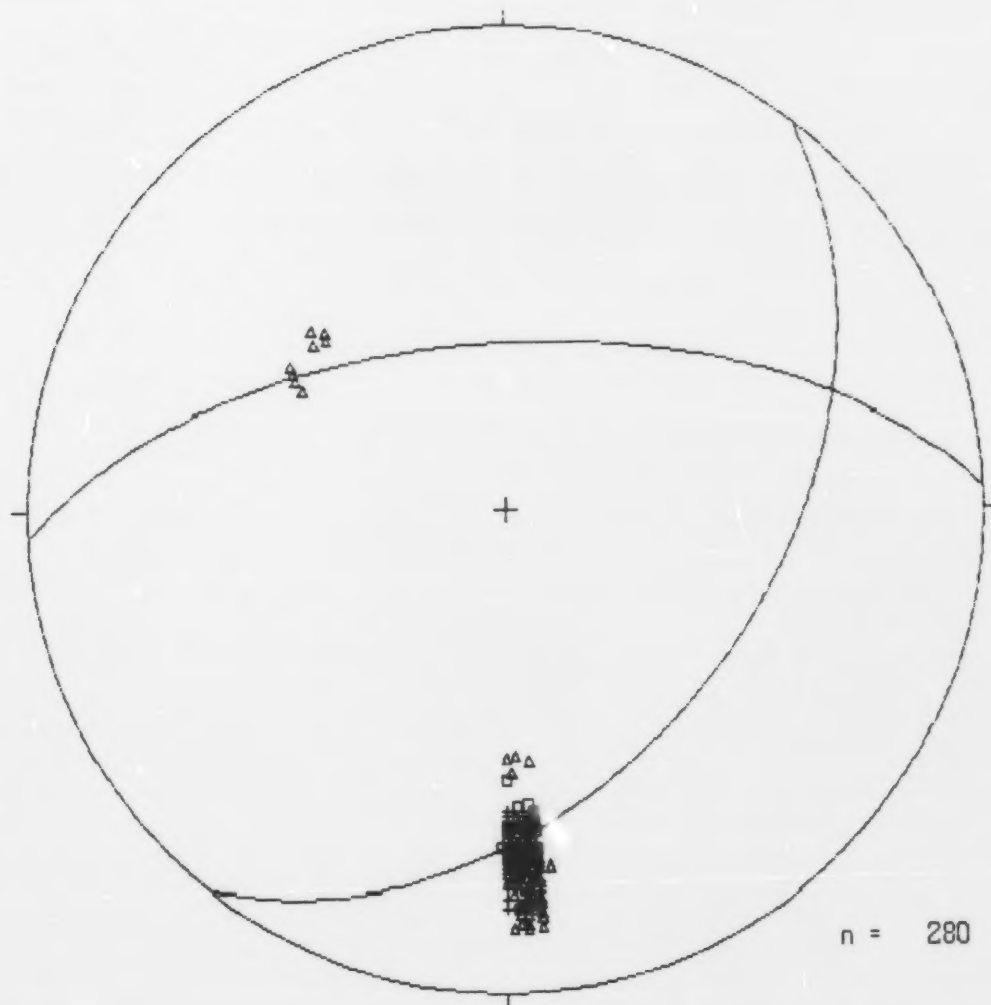
Mine	Stable Zone	Potentially Unstable Zone	Potentially Caving Zone
Pamour	back, ends	hangingwall, footwall	---
Bousquet	ends	hangingwall, footwall, back	---
Belmoral	ends, footwall back	hangingwall	---
Chimo	ends, hangingwall footwall	back	---

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Dwg. No. 1



Pomour Mine



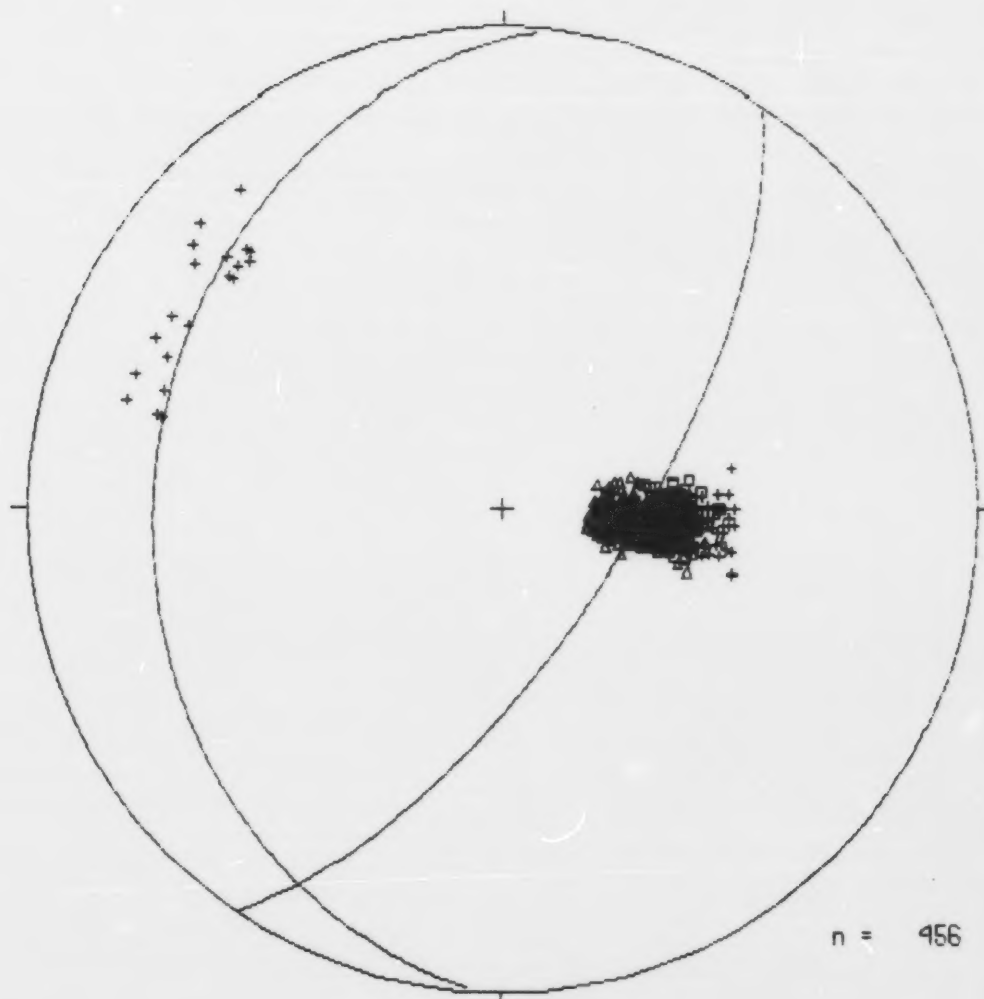
n = 280

S02095R

Dwg. No. 2



Bousquet



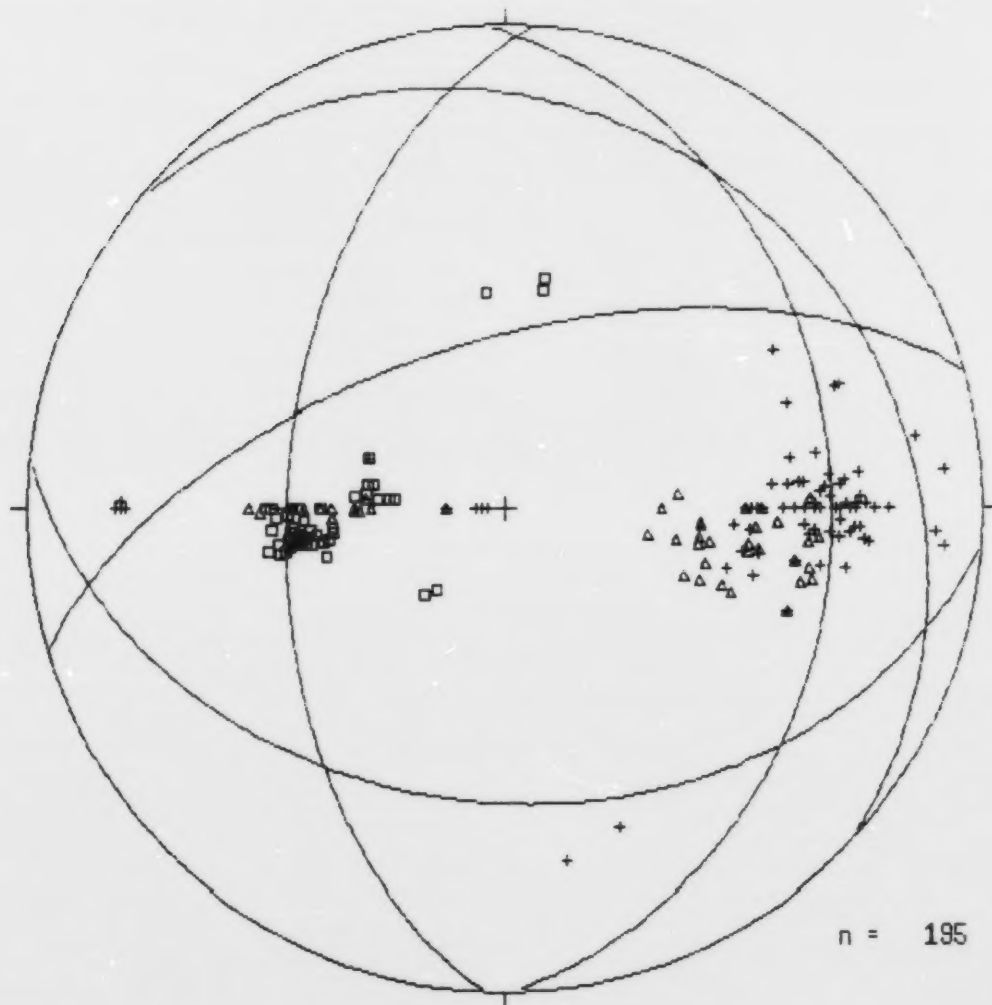
n = 456

S02095R

Dwg. No. 3

Trow

Belmoral Mine

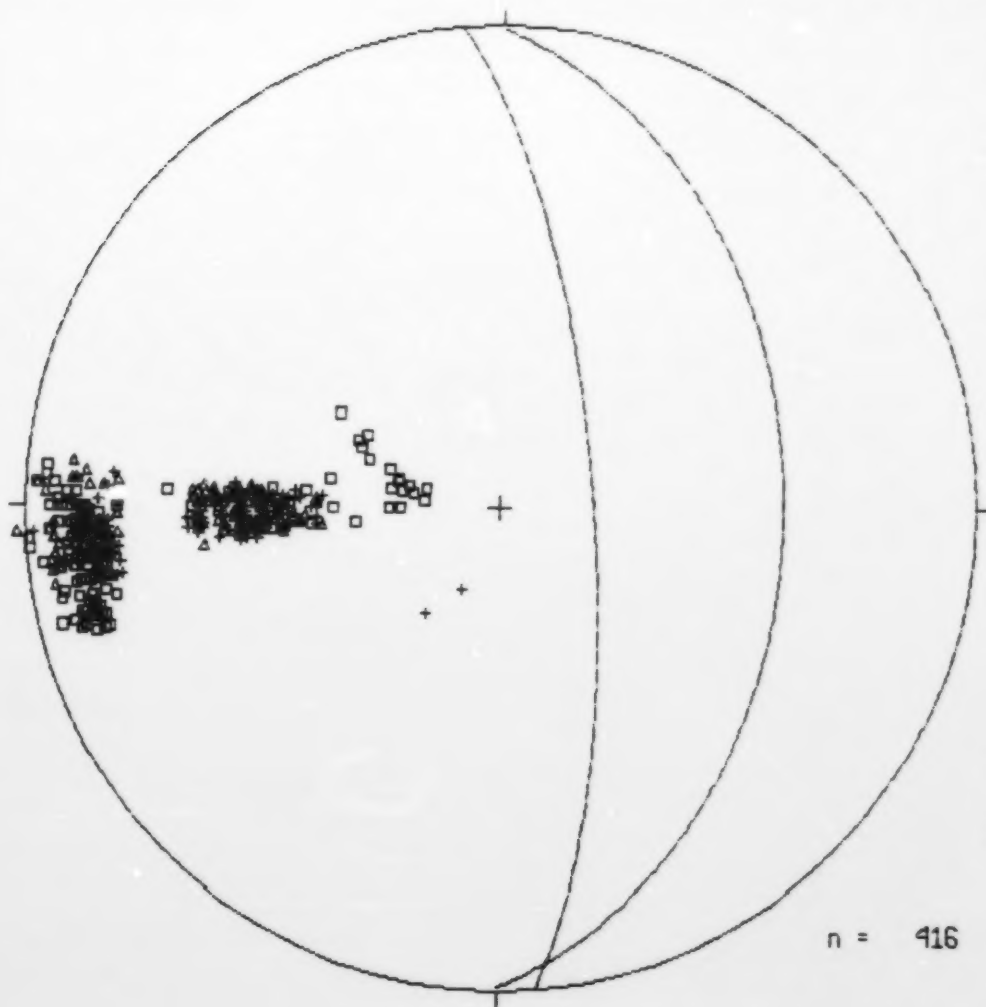


S02095R

Dwg. No. 4



Chimo Mine

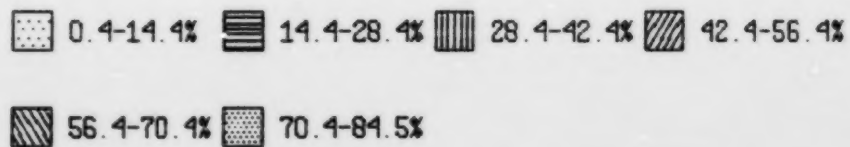
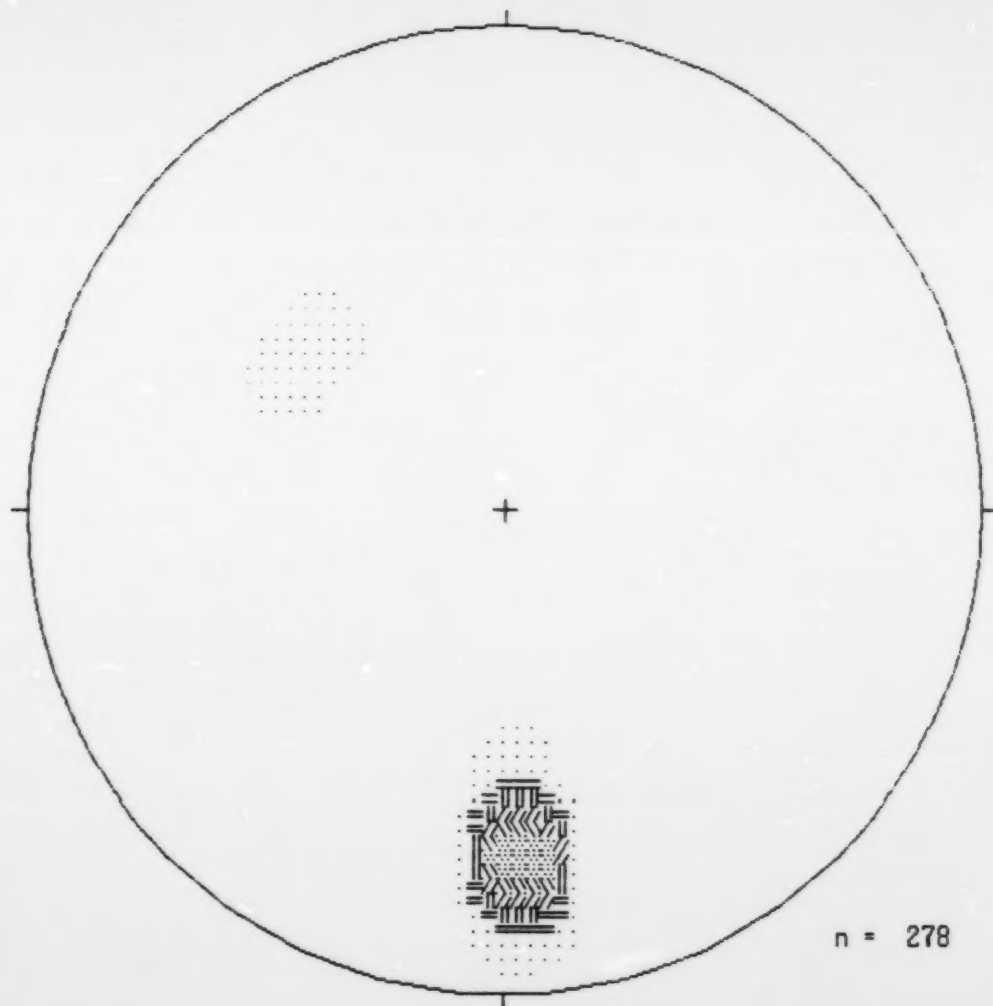


n = 416

S02095R

Dwg. No. 5

Pamour Mine

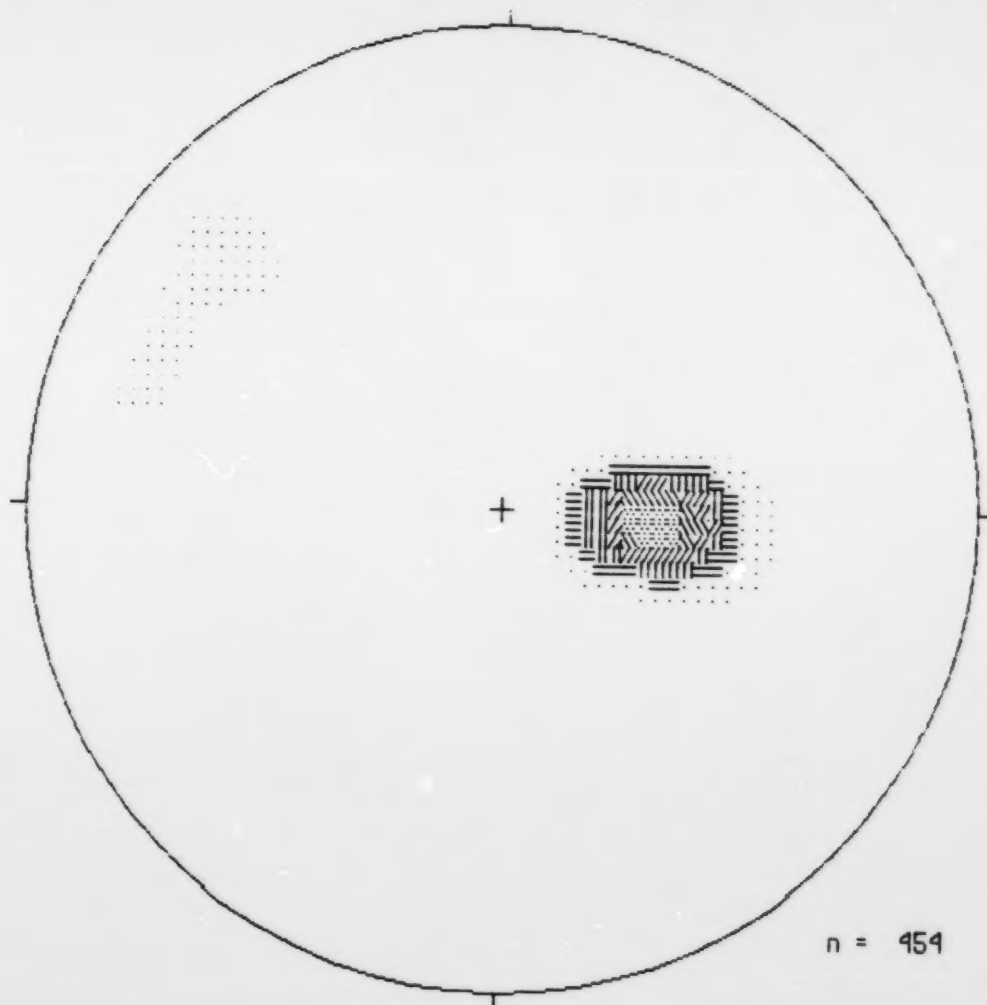


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Dwg. No. 6



Bousquet



n = 454

0.2-12.2% 12.2-24.2% 24.2-36.2% 36.2-48.2%

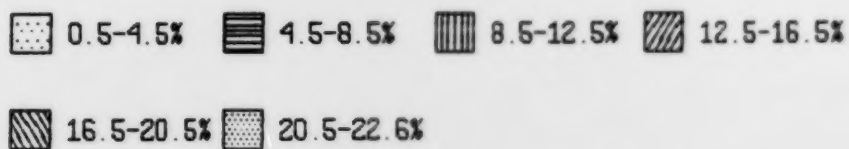
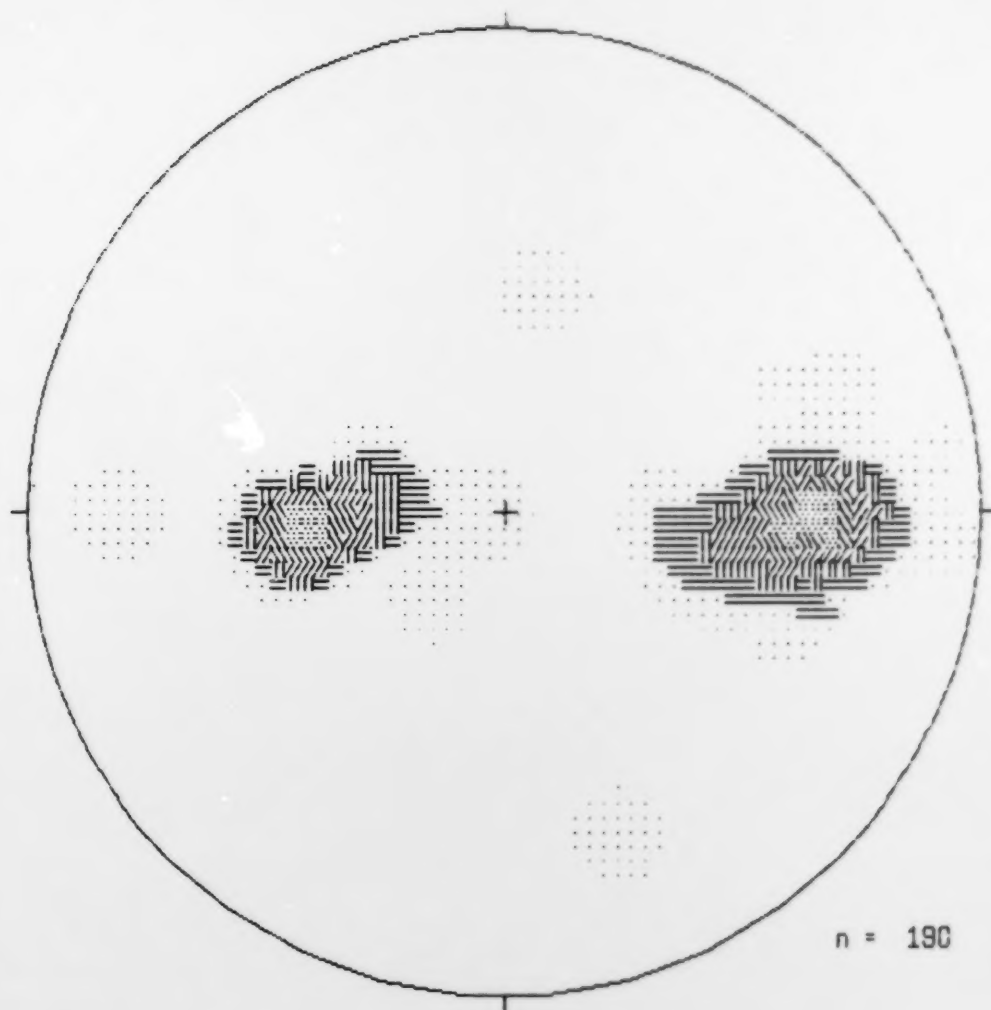
48.2-60.2% 60.2-70.9%

S02095R

Dwg. No. 7



Belmoral Mine



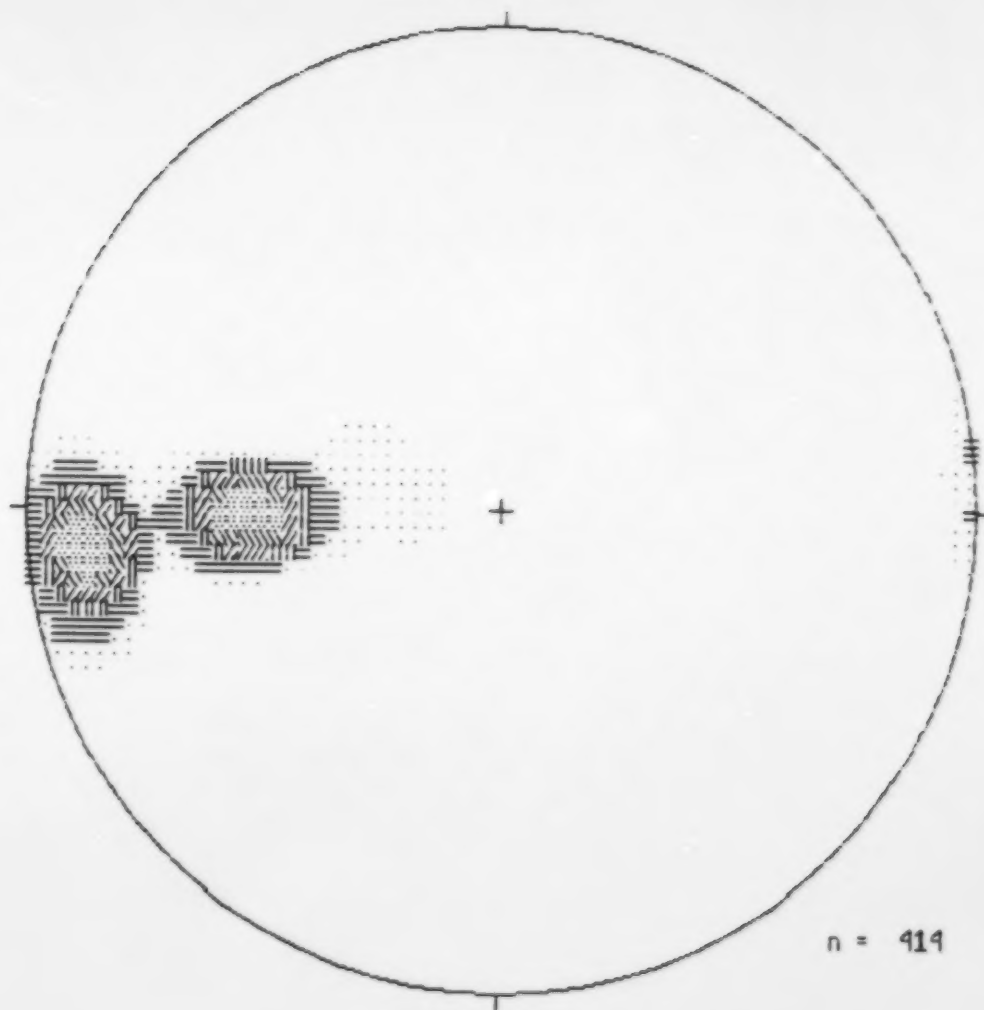
S02095R

Dwg. No. 8

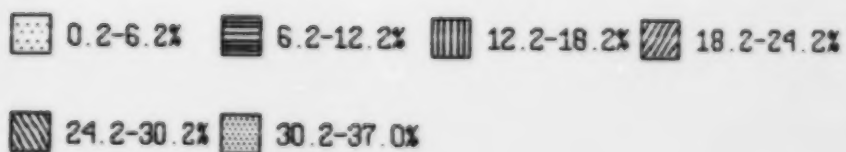


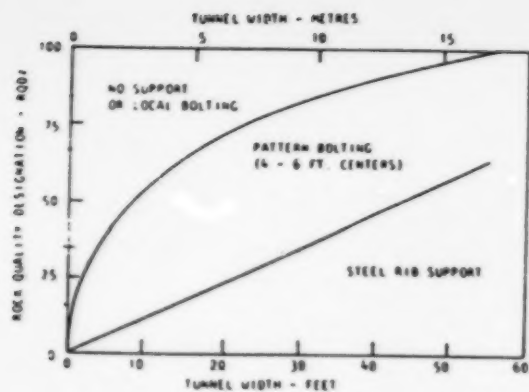
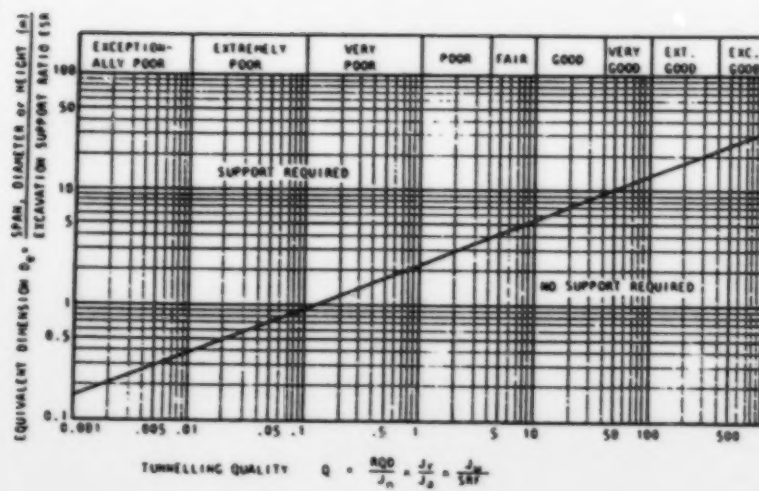
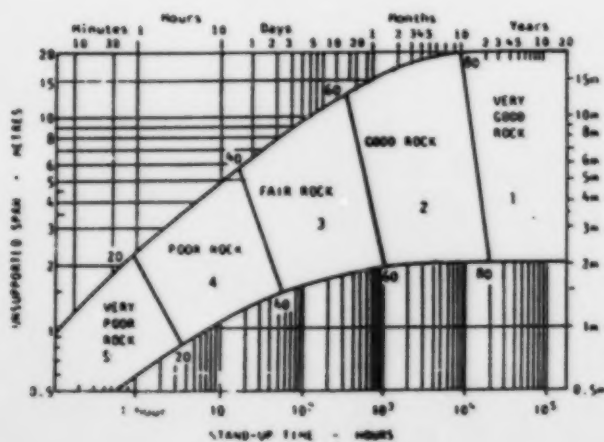
Trow

Chimo Mine



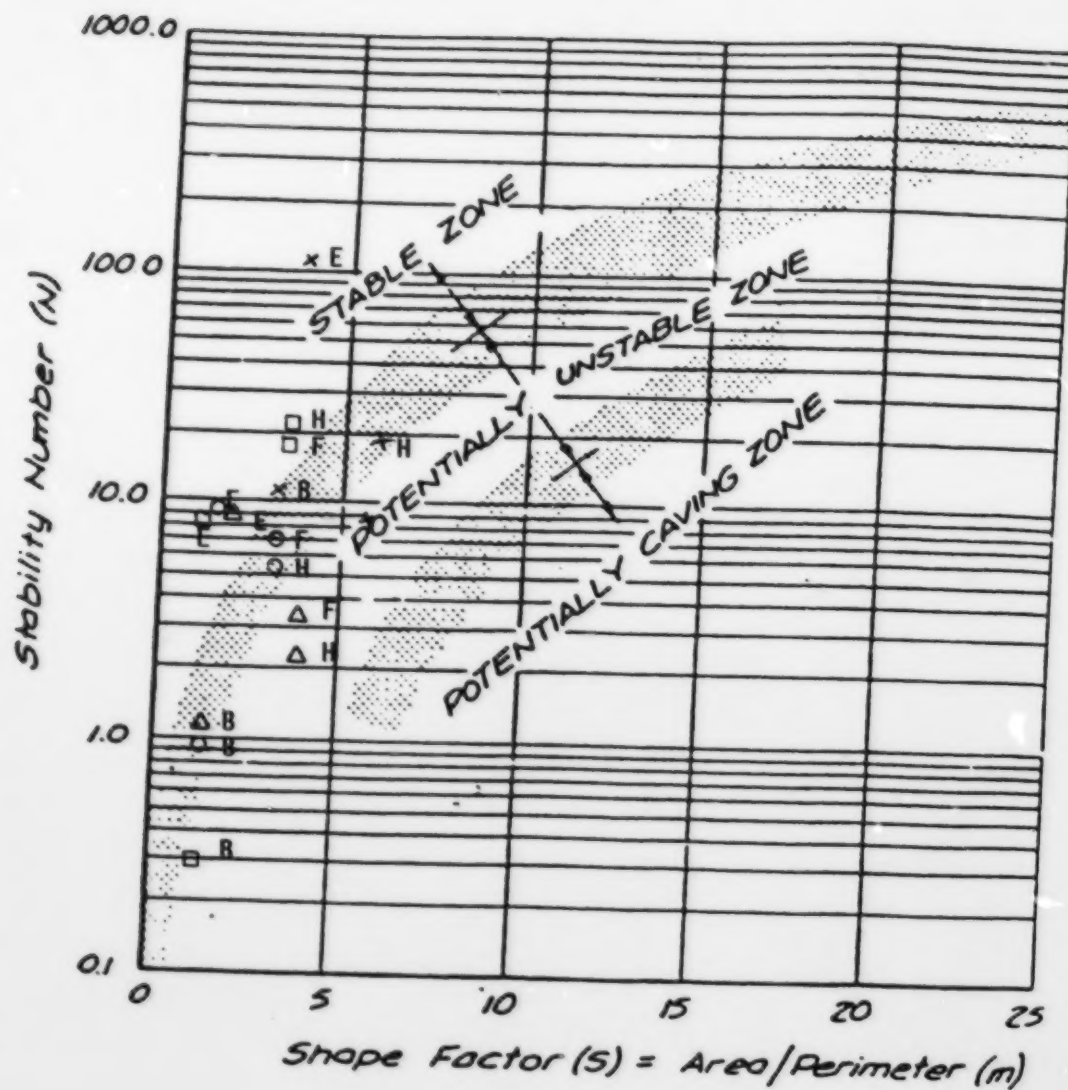
n = 414



Merritt⁶NGI⁴CSIR - Bieniawski⁵

GRAPH OF STABILITY NUMBER (N)
VERSUS SHAPE FACTOR (S)

(after Mathews et Al. 1981)



x Pamour
Δ Bousquet
o Belmoral
□ Chimo

B - Back
E - Vertical End
H - Hangingwall
F - Footwall

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Dwg. No. 11





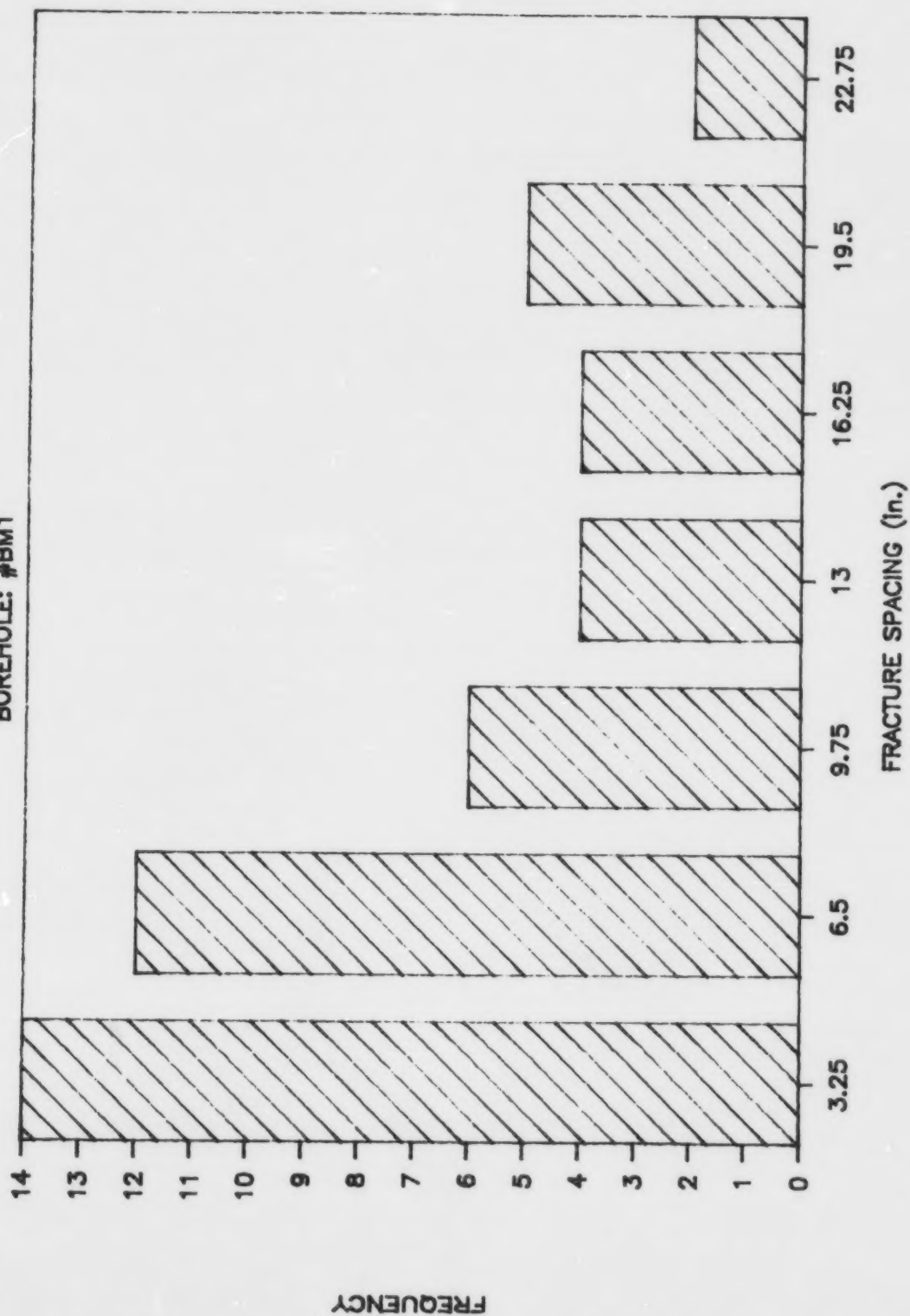
APPENDIX 1

Fracture Frequency Distributions

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BELMORAL MINE

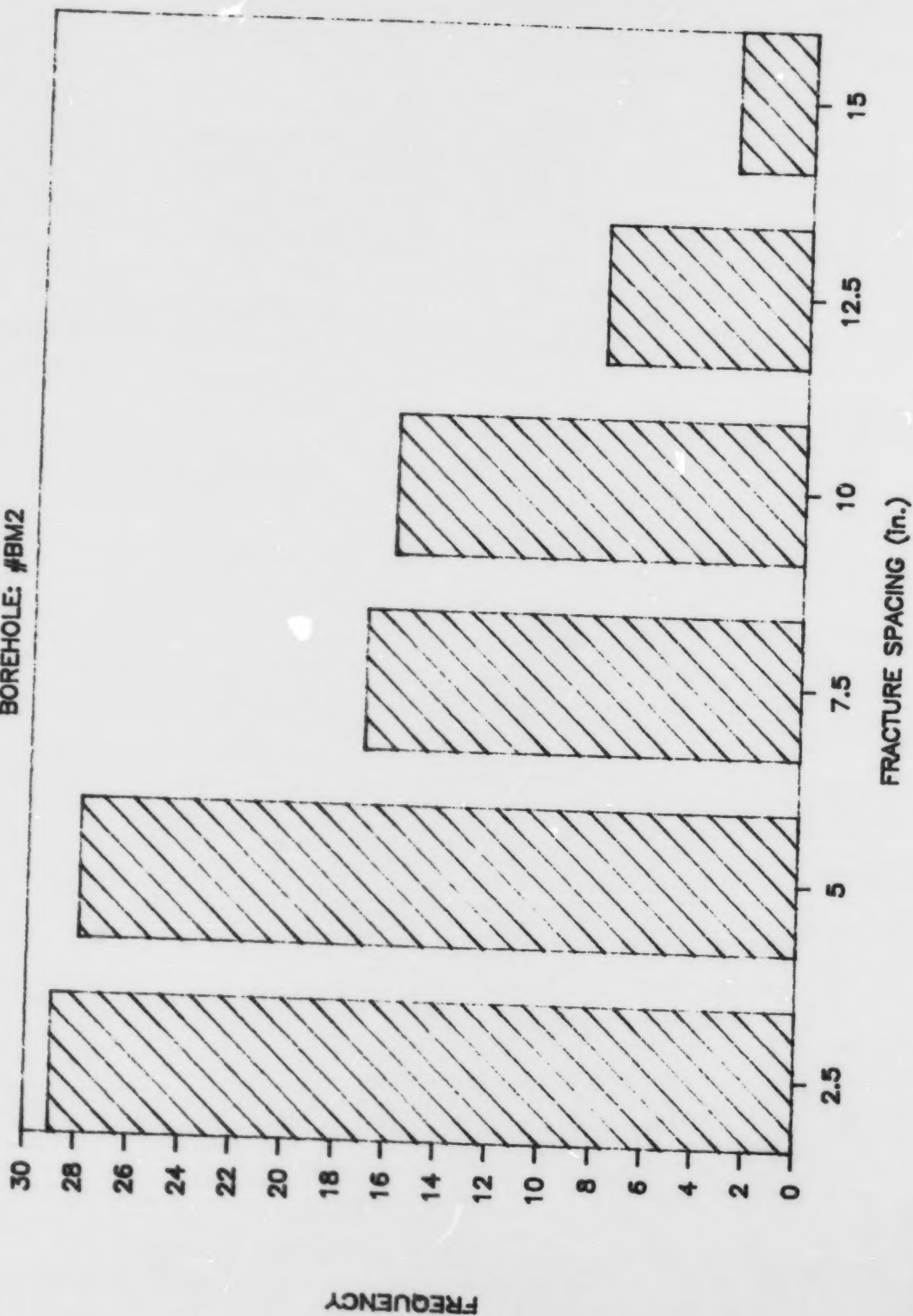
BOREHOLE: #BM1



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BELMORAL MINE

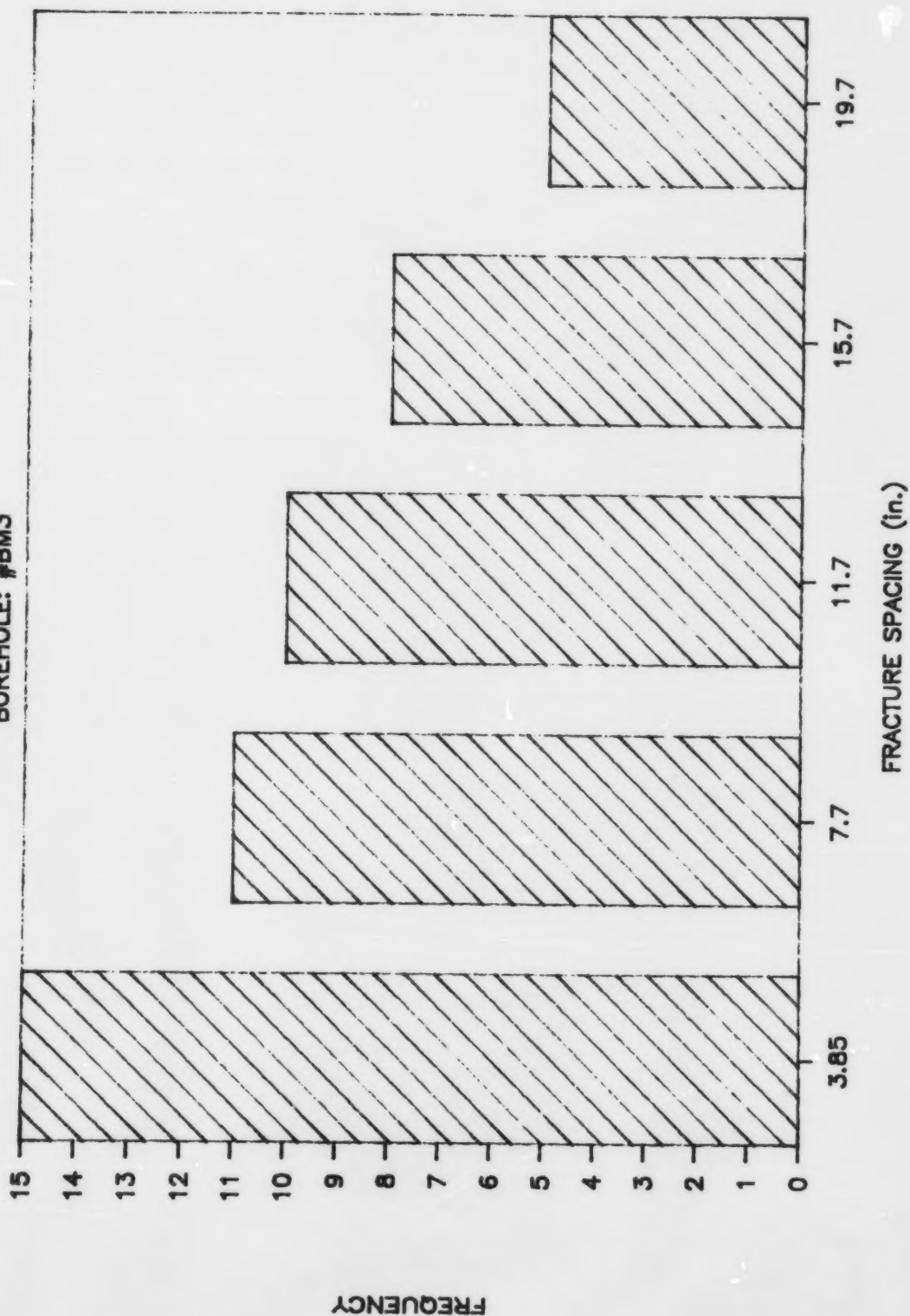
BOREHOLE: #BM2



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BELMORAL MINE

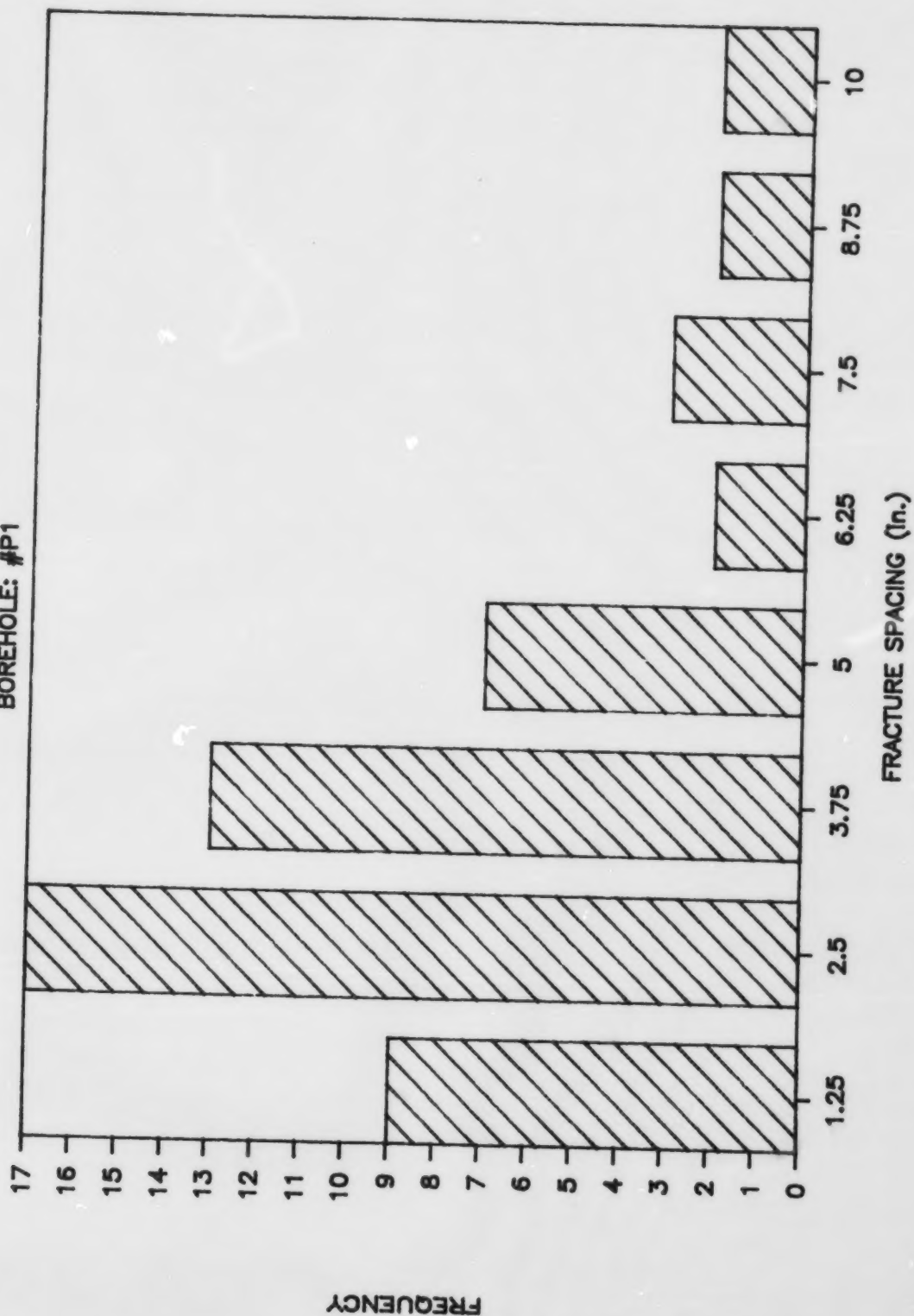
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PAMOUR MINE

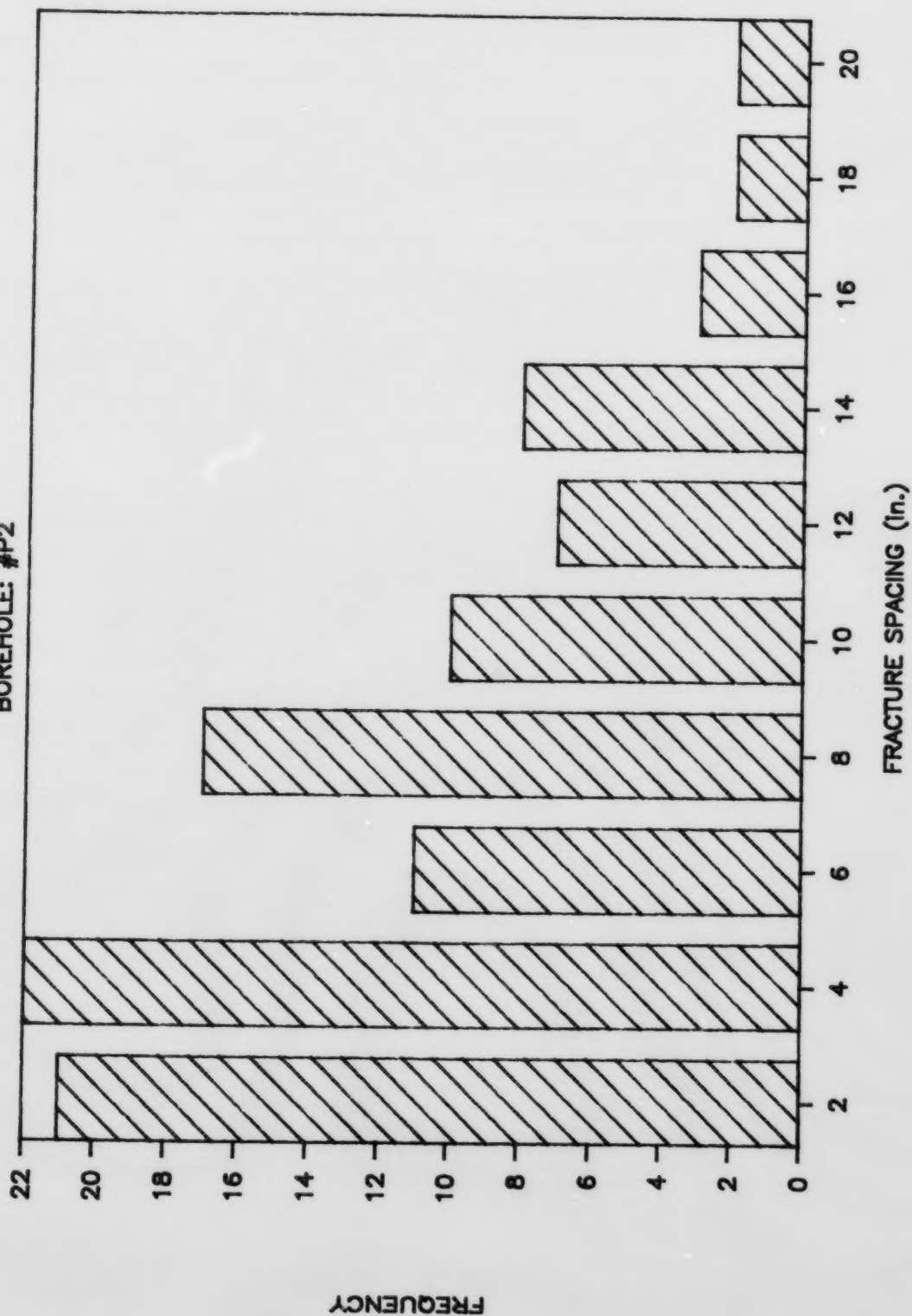
BOREHOLE: #P1



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PAMOUR MINE

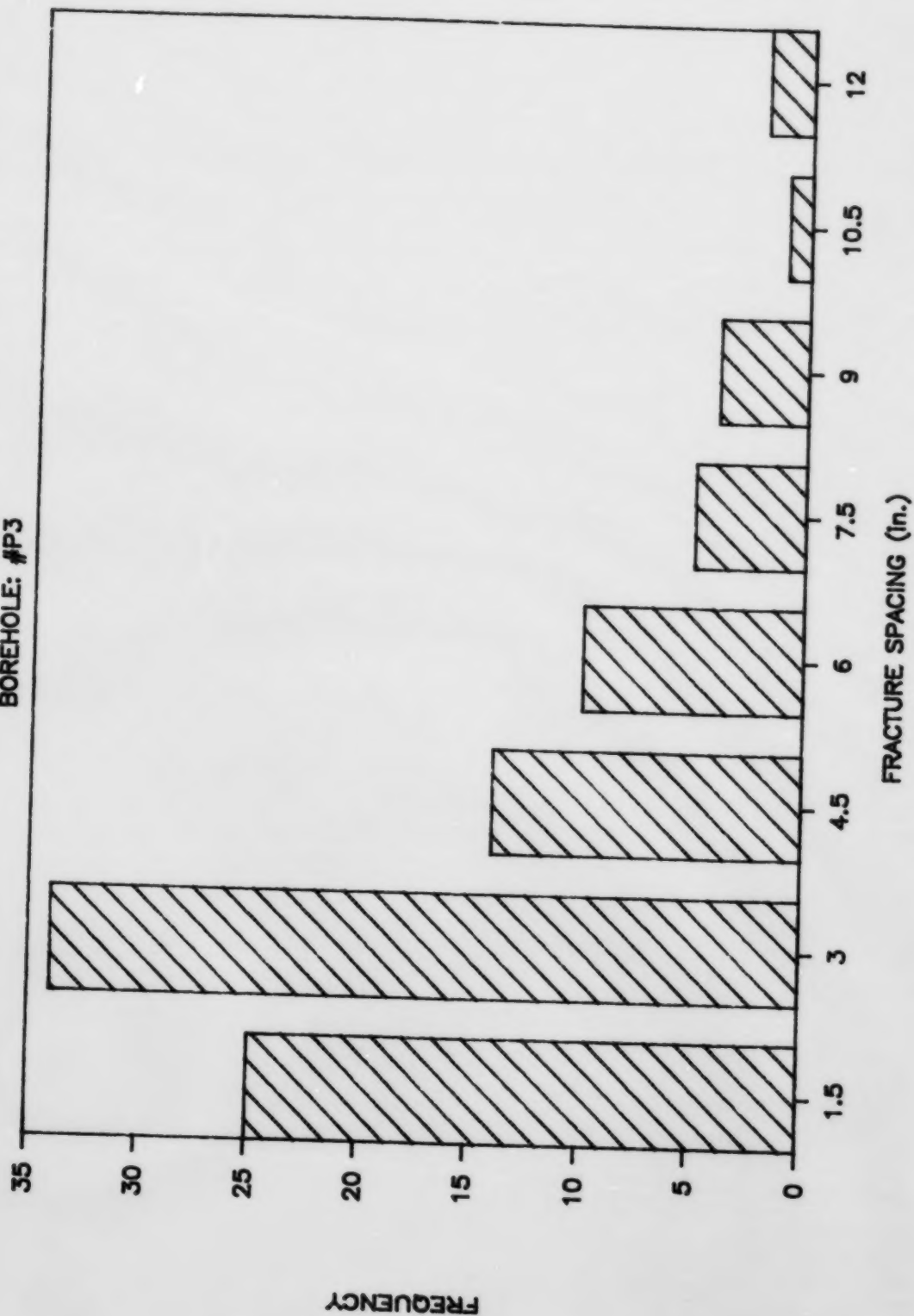
BOREHOLE: #P2



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PAMOUR MINE

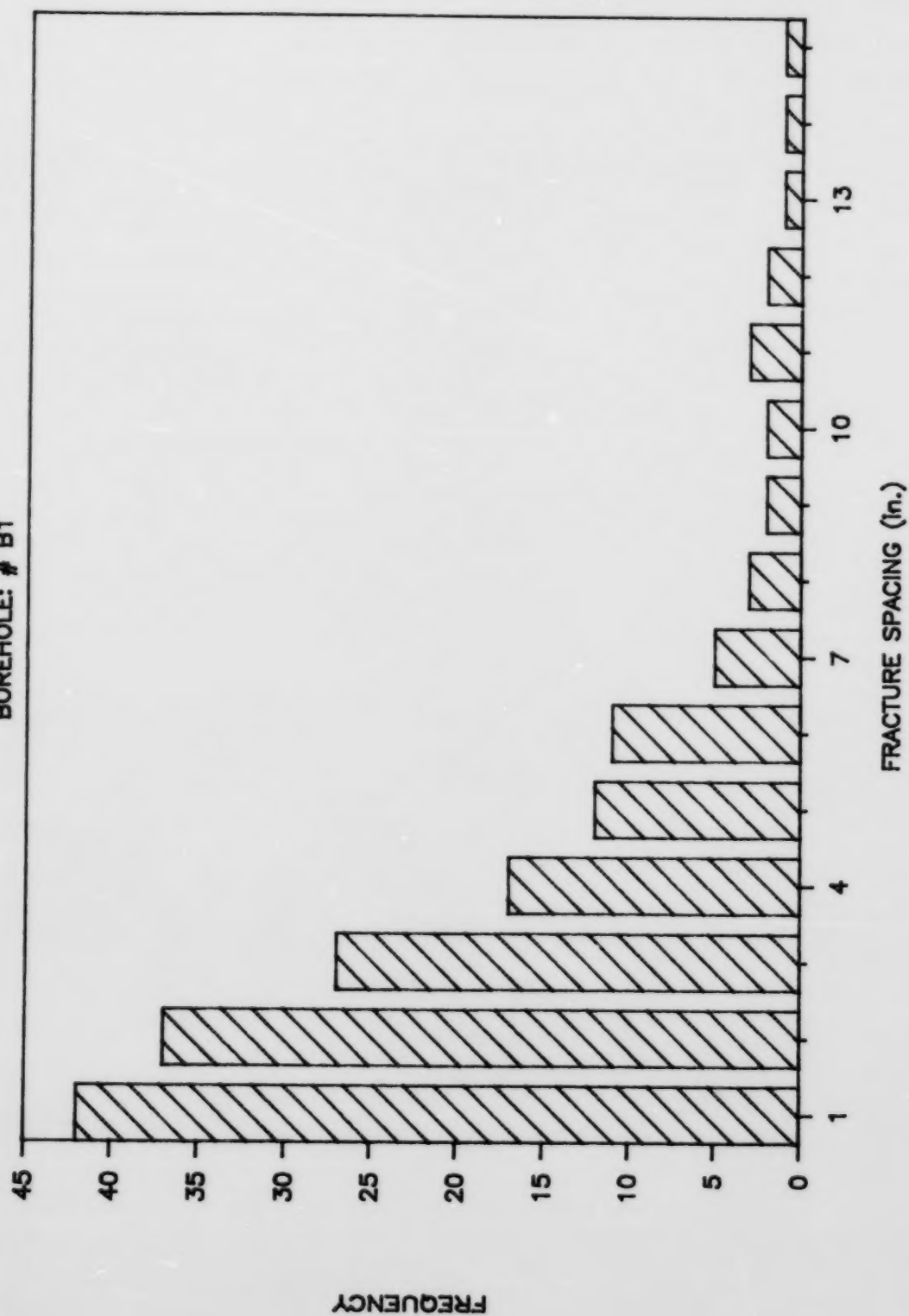
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BOUSQUET MINE

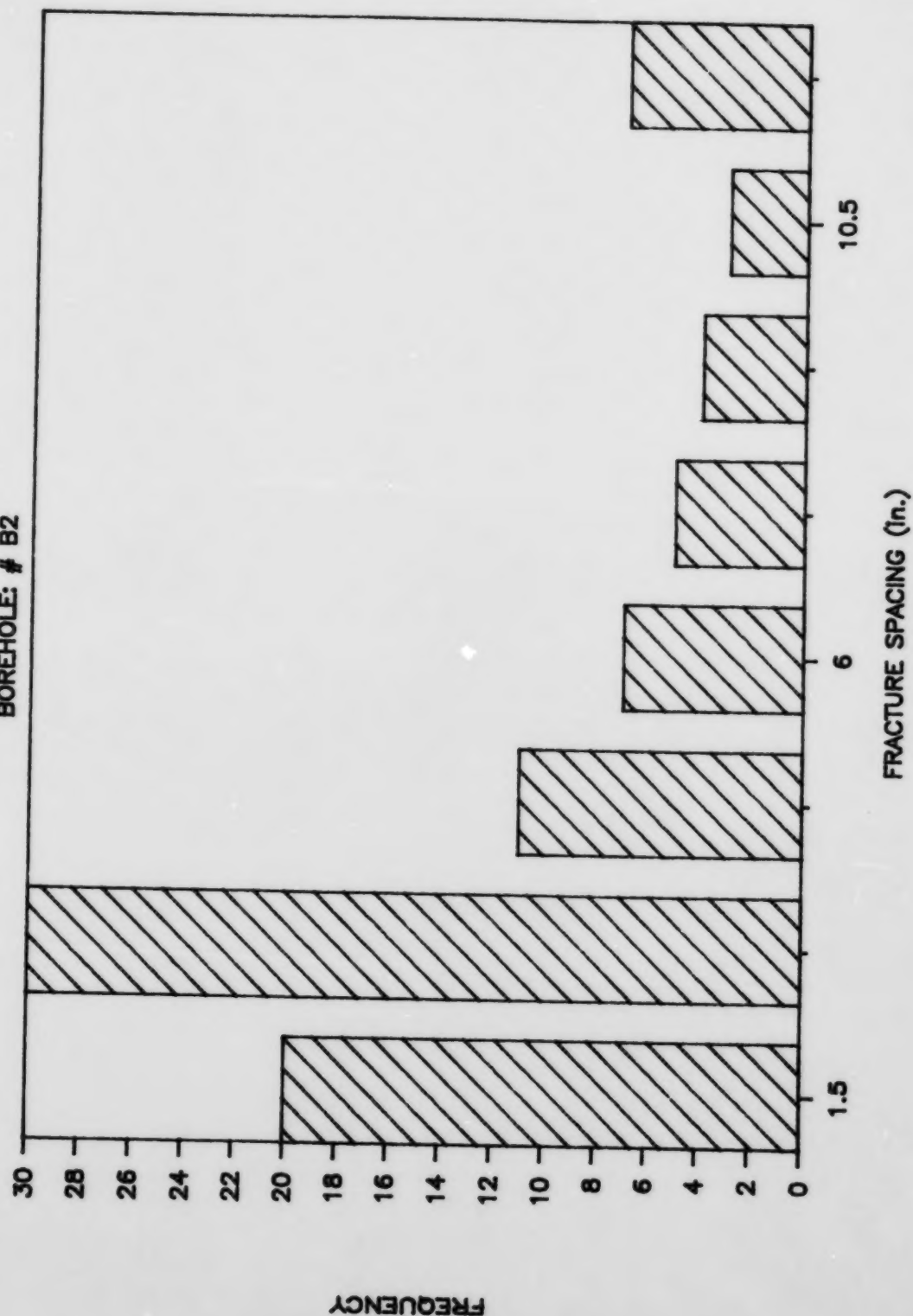
BOREHOLE: # B1



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BOUSQUET MINE

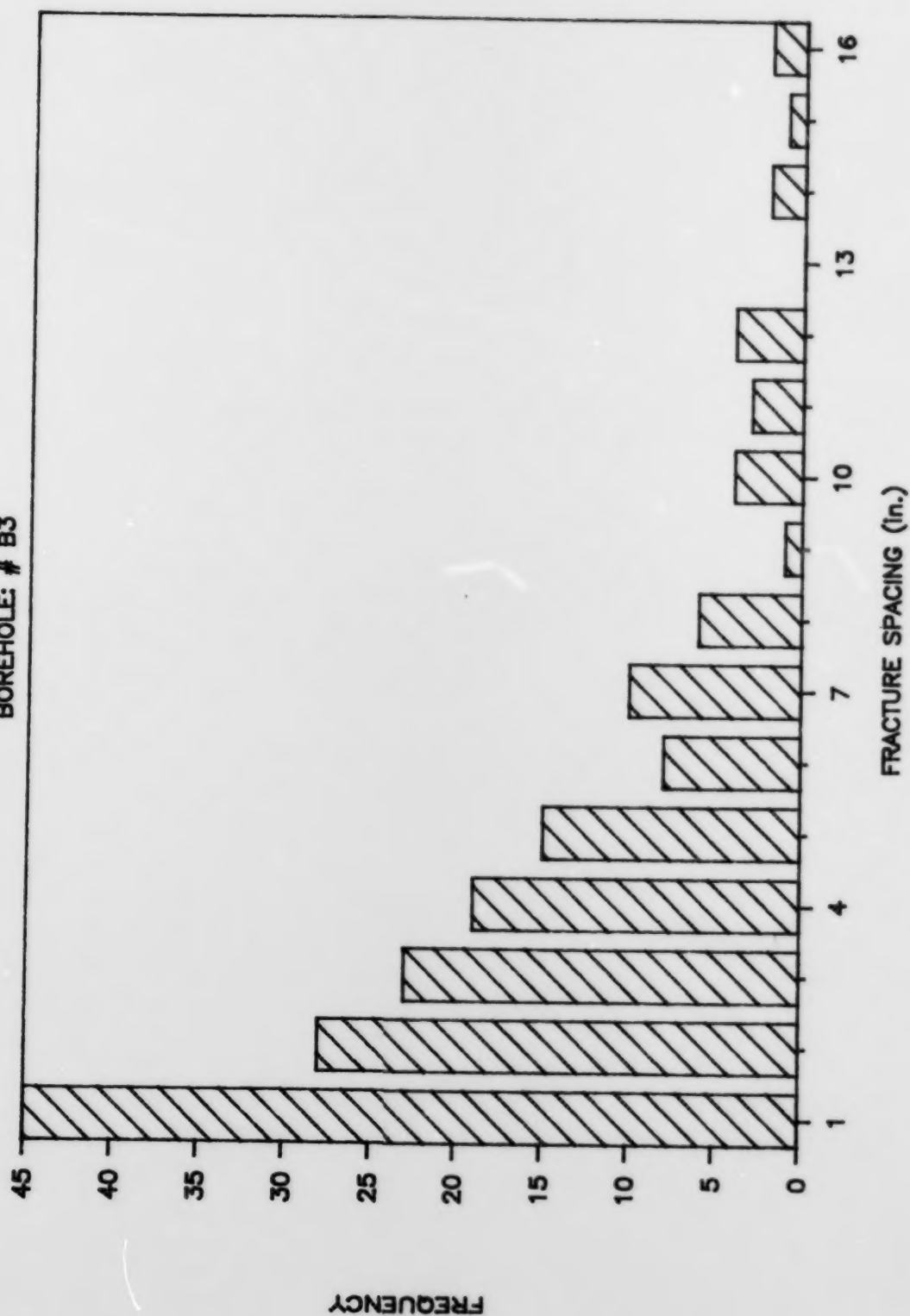
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BOUSQUET MINE

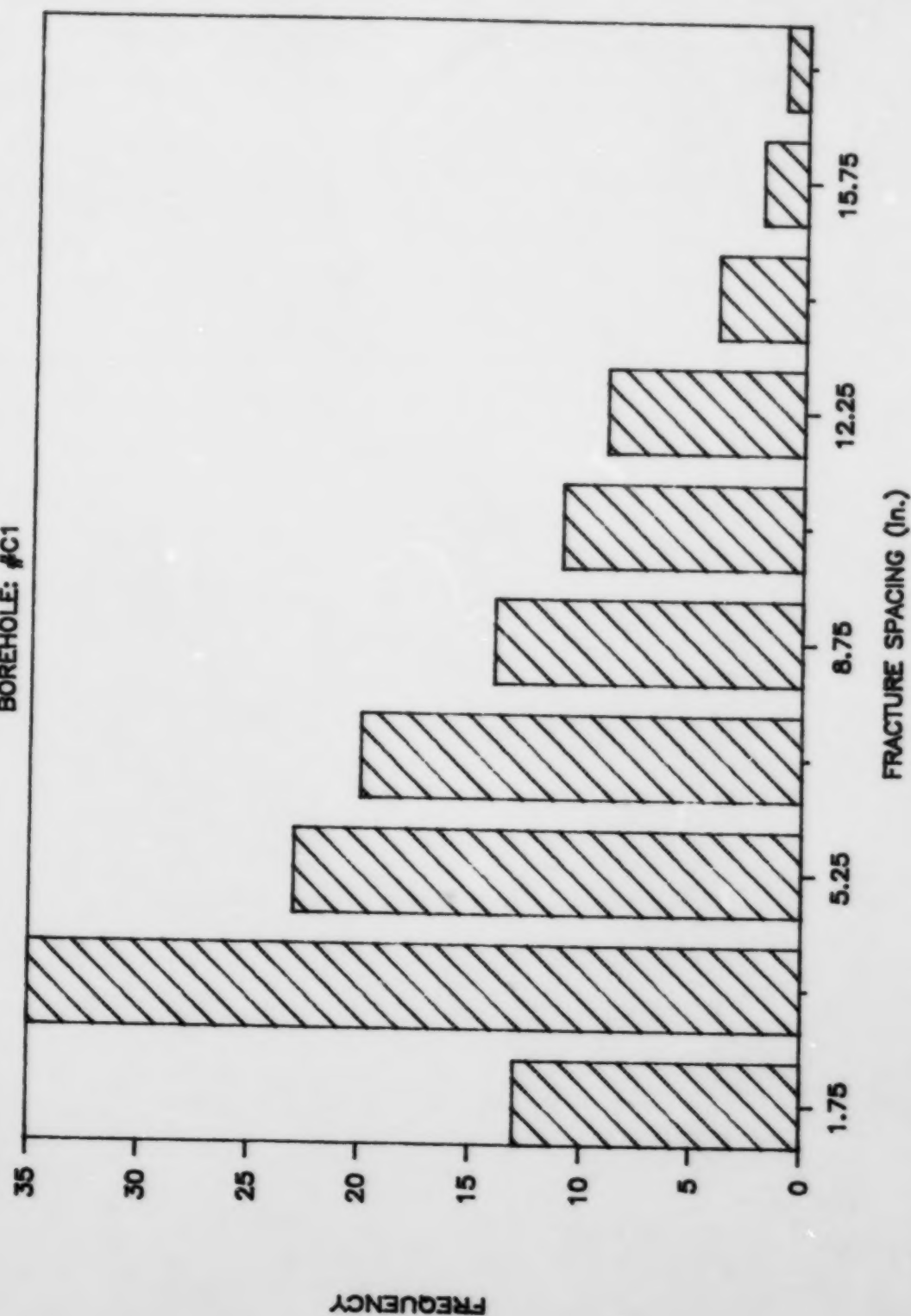
BOREHOLE: # B3



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CHIMO MINE

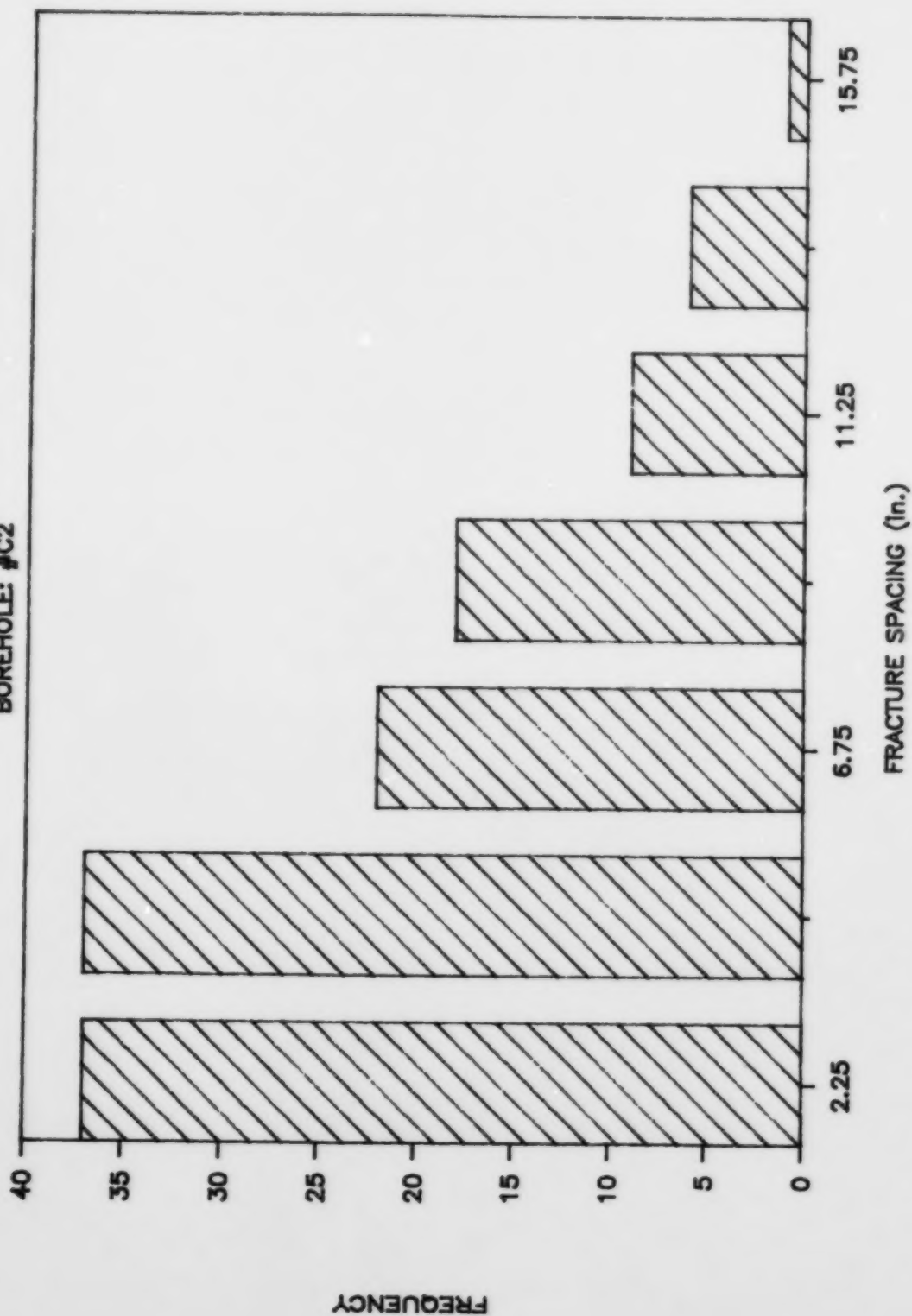
BOREHOLE: #C1



S02095R

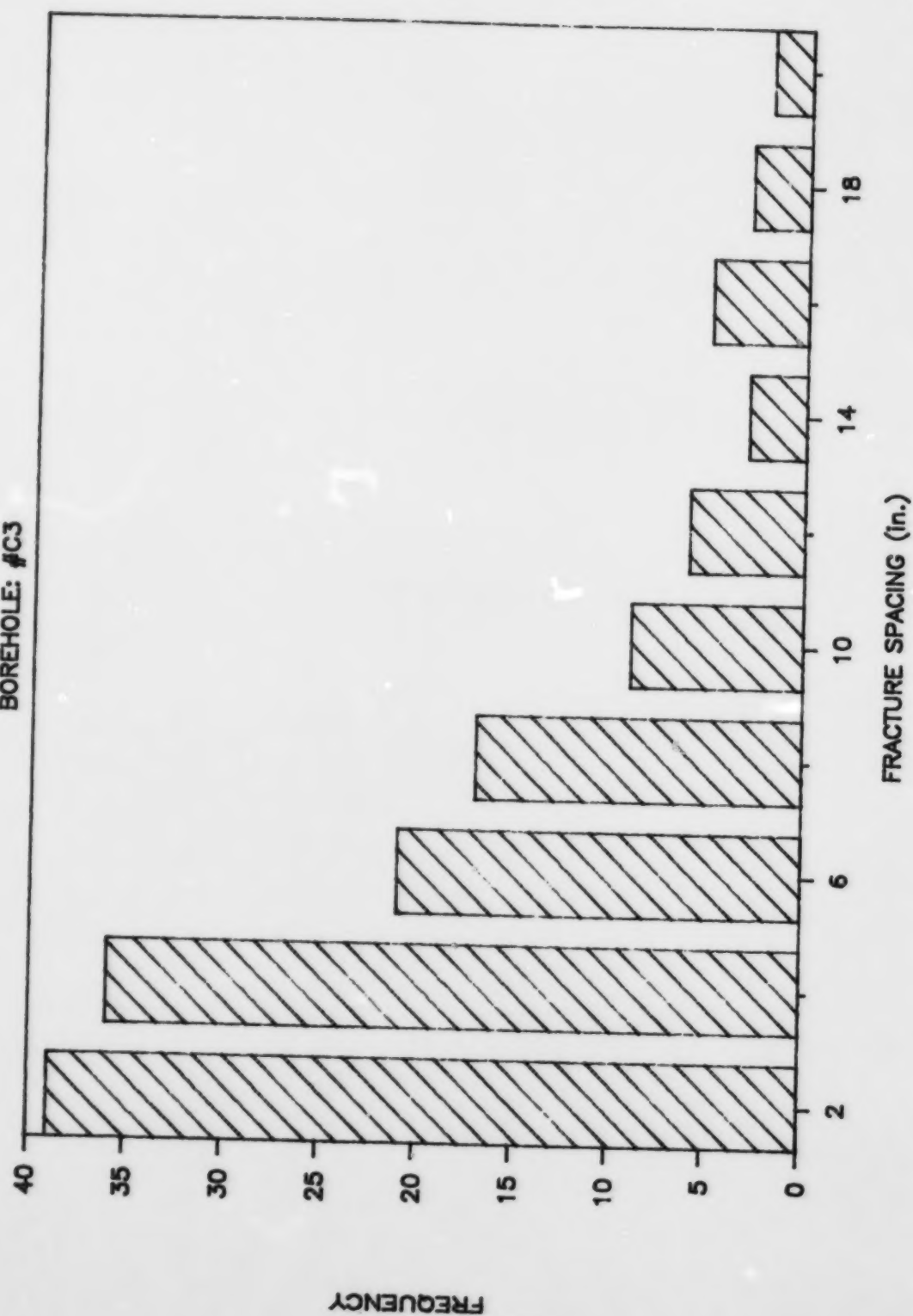
CHIMO MINE

BOREHOLE: #C2



CHIMO MINE
BOREHOLE: #C3

S02095R



APPENDIX 2

Core Logs

Trow

[illegible]

Trow

Project				Orientation		Cellar Elevation		Datum		Borehole No.								
DSS Crown Pillar				-41°S		321' N.B.L.		Section 34		P2								
Location				Date Started		Completed		Logged By		Sheet 1 of 1								
Giant Yellowknife Pincut #1				22/09/88		24/09/88		S. McAuliffe										
Client				Drilling Agency		Drill Type		Core Barrel & Bit Design		Project No.								
CANMET, PMR				Longyear		Longyear 34		NO3-Face Ejection		902095R								
ELEVATION (ft)	DEPTH (ft)	SYMBOL	GENERAL DESCRIPTION	Joint Characteristics								STRENGTH	FRACTURE FREQUENCY	RUN NO	CORE RECOVERY %	ROD #	WATER RECOVERY LEVEL & TESTS	TEMPERATURE
				No OF SETS	JOINT TYPE	ORIENTATION	SPACING	ROUGHNESS	FILLING	APERTURE (mm)	WEATHERING							
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
			Overburden casing to 9'0"															
9'0"			Greyschale, H.W. zone, tight, smooth planar, closely spaced joints	2	C	D	VC	SP	T	O			#1	-			No water loss	51
14'0"			Conglomerate, mineralized zone, joints are typically tight, close to moderately spaced with rough planar surfaces		C	V	-	SP	T	O			#2	84	4.8		No water loss	79
			$\sigma_c = 169.59 \text{ MPa}$						S	3			#3	95	4.8	1.0	No water loss	92
			$\sigma_t = 19.94 \text{ MPa}$										#4	100	4.8	1.0	No water loss	84
			$E_{lab} = 65.0 \text{ GPa}$										#5	100	4.8	1.0	No water loss	92
				1	C	D	VC	SP	T	O			#6	100	4.8	1.0	No water loss	82
													#7	100	4.8	1.0	No water loss	82
72'0"			END OF BOREHOLE						S	10							No water loss	82

Trower

[illegible]

CORE LOG



Project DSS Crown Pillar	Orientation -76°N	Collar Elevation 6310N	Datum Section 7135	Borehole No. B1
Location Bousquet Mine	Date Started 30/09/88	Completed 01/10/88	Logged By L. Picciacchia	Sheet 1 of 1
Client CANMET	Drilling Agency Dominik	Drill Type Inspiration	Core Barrel & BH Design N03-Face Election	Project No. 302095R

Dominik				Inspiration				Core Barrel & Bit Design				Project No. 302095R									
ELEVATION (ft)	DEPTH (ft)	SYMBOL	GENERAL DESCRIPTION	Joint Characteristics								WEATHERING	STRENGTH	FRACTURE FREQUENCY	RUN No	CORE RECOVERY %	R O D %	H	S	WATER RECOVERY LEVEL & TESTS	Q
				No. OF SETS	JOINT TYPE	ORIENTATION	SPACING	ROUGHNESS	FILLING	APERTURE (mm)	NO3-Face Ejection										
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19			
			Overburden Casing to 41'																		
			Porphyritic Tuff, H.W. zone, med. grey, 35-40% content of porphyroblasts $\sigma_c = -6.05 \text{ MPa}$	1	B	V	C	50	T	0				96	28.2	2.75	NO LOSS	1.4	36	41'	
			Intermediate Tuff, F.W. zone, dark grey, 2-6% disseminated pyrite, sheared zone noted between 46.5' to 47', joints are typically vertical, closely spaced, tight surfaces are normally smooth planar with intermittent slickenside surfaces with chloritic and sericitic gouge											100	29	2.75	SLIGHT LOSS	2.5	36	45'	
														100	37.6	2.75	SLIGHT LOSS	2.9	36	47'	
														93.7	44.5	2.75	NO WATER LOSS	4.1	41	51'	
														100	61	2.75	SLIGHT LOSS	3.1	41	57'	
														100	32.7	2.75	SLIGHT LOSS	2.1	41	60'	
														100	41.6	2.75	NO WATER LOSS	3.1	41	62'	
														100	81.3	2.75	NO WATER LOSS	4.1	45	67'	
														90	28	2.75	NO WATER LOSS	1.4	36	71'	
														100	66	2.75	NO WATER LOSS	3.1	41	75'	
														90	64.8	2.75	NO WATER LOSS	3.5	41	78'	
														100	53	2.75	NO WATER LOSS	2.7	41	82'	
			END OF BOREHOLE																	87'	

CORE LOG



Project DSS Crown Pillar	Orientation -72°N	Collar Elevation 6317.2N	Datum Section 7110	Borehole No. B2
Location Bousquet Mine	Date Started 02/10/88	Completed 03/10/88	Logged By L. Picciacchia	Sheet 1 of 1
Client CANMET	Drilling Agency Dominik	Drill Type Inspiration	Core Barrel & Bit Design NQ3-Face Ejection	Project No. S02095R

ELEVATION (ft)	DEPTH (ft)	SYMBOL	GENERAL DESCRIPTION	Joint Characteristics						WEATHERING	STRENGTH	FRACTURE FREQUENCY	RUN NO	CORE RECOVERY %	R.O.D %	M S	WATER RECOVERY LEVEL & TESTS	Q RVR
				NO OF SETS	JOINT TYPE	ORIENTATION	SPACING	ROUGHNESS	FILLING	APERTURE (mm)								
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
			Overburden casing to 60'															
60'			Intermediate Tuff, H.W. banded with graphitic and chloritic bands .02" to .08" thick, poor recovery, blocky fill like material recovered		B	V	VC	O	T	O			#1	83	30		NO WATER RETURN	1.5
													#2	100	11.8		NO WATER RETURN	35
			$\sigma_+ = 9.32 \text{ MPa}$				SP						#3		1-0		NO WATER RETURN	30
													#4	37	11		NO WATER RETURN	55
91'							LP						#5	47	0		NO WATER RETURN	30
			Mafic Tuff, ore zone, black quartz vein between 95.1' and 95.2' with some bands of intermediate tuffs, mafic tuffs contain 8-25% garnets, joints are typically related to bedding, vertical, close to very closely spaced and tight, smooth planar to slickenside planar										#6	79	58.1		NO WATER RETURN	30
			$\sigma_c = 67.08 \text{ MPa}$										#7	100	83		NO WATER RETURN	30
			$\sigma_+ = 13.21 \text{ MPa}$										#8	79	75		NO WATER RETURN	44
			$E_{lab} = 57.54 \text{ GPa}$										#9	100	95.8		NO WATER RETURN	47
120'			END OF BOREHOLE										#10	100	80		NO WATER RETURN	44

CORE LOG



Project DSS Crown Pillar	Orientation 81°N	Collar Elevation 6276N	Datum Section 7400	Borehole No. B3
Location Bousquet Mine	Date Started 04/10/88	Completed 05/10/88	Logged By L. Picciacchia	Sheet 1 of 1
Client CANMET	Drilling Agency Dominik	Drill Type Inspiration	Core Barrel & Bit Design NQ3-Face Ejection	Project No. S02095R

Dominik											Inspiration			NQ3-Face Ejection			Project No. S02095R			
ELEVATION (ft)	DEPTH (ft)	SYMBOL	GENERAL DESCRIPTION	Joint Characteristics							WEATHERING	STRENGTH	FRACTURE FREQUENCY	RUN No	CORE RECOVERY %	ROD %	M	S	WATER RECOVERY, LEVEL & TESTS	Q
				No OF SETS	JOINT TYPE	ORIENTATION	SPACING	ROUGHNESS	FILLING	APERTURE (mm)										
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19		
			Overturden casing to 24'																	
			Hyolitic Tuff, H.W. with numerous black quartz veins, 5-25% pyrite $\sigma_c = 51.95 \text{ MPa}$ $\sigma_t = 6.51 \text{ MPa}$ $E_{lab} = 56.75 \text{ GPa}$																	
			Intermediate Tuff, F.W. 5-15% pyrite with sericitic zones, joints are of a bedding nature, vertical, very closely spaced, tight and slickenside planar $\sigma_t = 2.85 \text{ MPa}$																	
			END OF BOREHOLE																	

1 B V NCLAT 0

24'	27'	29'	33'	36'	41'	46'	51'	56'	61'	65'	70'	75'	80'	85'	90'
100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
55	29	52	24	57	39	56.7	66	90	58	82	42	60	45	88	
1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
NO WATER LOSS	NO WATER LOSS	NO WATER LOSS	NO WATER LOSS	NO WATER LOSS	NO WATER LOSS	NO WATER LOSS	NO WATER LOSS	NO WATER LOSS	NO WATER LOSS	NO WATER LOSS	NO WATER LOSS	NO WATER LOSS	NO WATER LOSS	NO WATER LOSS	NO WATER LOSS
2.3	2.3	2.4	2.3	2.6	2.5	2.8	3.3	2.5	2.9	2.1	2.1	3	2.3	2.4	2.4
47	47	47	47	47	45	42	47	54	47	51	42	47	42	51	51

90'

Trow

[illegible]

Trow

[illegible]

CORE LOG



Project DSS Crown Pillar	Orientation 90°	Collar Elevation 10947 N	Datum Section 12750E	Borehole No. BH3
Location Belmoral Mine	Date Started 06/10/88	Completed 12/10/88	Logged By S. McAuliffe	Sheet 1 of 1
Client CANMET	Drilling Agency Longyear	Drill Type Longyear 34	Core Barrel & BH Design N03-Face Ejection	Project No. S02095R

ELEVATION (')	DEPTH (')	SYMBOL	GENERAL DESCRIPTION	Joint Characteristics								WEATHERING	STRENGTH	FRACTURE FREQUENCY	RUN No	CORE RECOVERY %	R Q D %	M	S	WATER RECOVERY LEVEL & TESTS	Q
				No OF SETS	JOINT TYPE	ORIENTATION	SPACING	ROUGHNESS	FILLING	APERTURE (mm)											
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19			
			Overburden casing to 31'																		
28'			Shear zone, ore zone, with some highly hematitic and sericitic alteration zones	C	V	m	L	A	T	O				#1	0		FULL WATER RETURN	.15	28'		
			@40' E _{field} = 0.39 GPa											#2	0		FULL WATER RETURN	.15	33'		
44'				C	V	m	S	P	T	O				#3	25		FULL WATER RETURN	.32	37'		
														#4	0		FULL WATER RETURN	.37	40' 6"		
														#5	35		FULL WATER RETURN	.32	43'		
														#6	61		FULL WATER RETURN	.37	45'		
				C	F	W	S	P	T	O				#7	58		FULL WATER RETURN	.54	48'		
														#8	70		FULL WATER RETURN	.54	53'		
63'				C	V	C	L	S	P	T	O			#9	77		FULL WATER RETURN	.58	58'		
														#10	72	1.0	FULL WATER RETURN	.54	62'		
														#11	80	1.0	FULL WATER RETURN	.58	67'		
				C	V	m	S	P	T	O				#12	90	1.0	FULL WATER RETURN	.61	72'		
80'														#13	89	1.0	LOST WATER	.58	77'		
			END OF BOREHOLE																80'		

#1	0	FULL WATER RETURN	15	32	28'
#2	0	FULL WATER RETURN	15	32	33'
#3	25	FULL WATER RETURN	37	37	37'
#4	0	FULL WATER RETURN	37	40	40'6"
#5	0	FULL WATER RETURN	37	43	43'
#6	35	FULL WATER RETURN	37	45	45'
#7	61	FULL WATER RETURN	54	48	48'
#8	58	FULL WATER RETURN	54	53	53'
#9	70	FULL WATER RETURN	54	58	58'
#10	77	FULL WATER RETURN	58	62	62'
#11	72	FULL WATER RETURN	54	67	67'
#12	80	FULL WATER RETURN	58	72	72'
#13	90	FULL WATER RETURN	61	77	77'
#14	89	LOST WATER	58	80	80'

Trow

Project		Orientation		Collar Elevation		Datum		Trow												
DSS Crown Pillar		90°		511.8m S.B.L.		Section S-95E		Borehole No												
Location		Date Started		Completed		Logged By		C1												
Chimo Mine		12/10/88		14/10/88		SM/LP		Sheet 1 of 1												
Client		Drilling Agency		Drill Type		Core Barrel & Bit Design		Project No.												
CANMET		Domink		Insperation		N03-Face Ejection		S02095R												
ELEVATION (ft)	DEPTH (ft)	SYMBOL	GENERAL DESCRIPTION	Joint Characteristics								WEATHERING	STRENGTH	FRACTURE FREQUENCY	RUN NO	CORE RECOVERY %	R O D %	H	WATER RECOVERY LEVEL & TESTS	Q
				No OF SETS	JOINT TYPE	ORIENTATION	SPACING	ROUGHNESS	FILLING	APERTURE (mm)										
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19		
			Overburden casing to 81'																	
			Altered Tuff, F.W. chloritized amphiboles and calcified alterations between 100-121', 20% tuff, 80% andesite intrusion, joints are typically cross jointed, moderate to widely spaced, tight and smooth planar		B	D	M	S	P	T	O								81'	
					C	F	C	R	P	T	O								91'	
					3	C	V	N	S	P	T	O							96'	
			$\sigma_c = 171.22$ MPa																101'	
			$\sigma_+ = 31.7$ MPa																105'	
			$E_{lab} = 89.05$ GPa																110'	
																			115'	
			Massive Andesite, F.W. none, only slight chloritic alteration																120'	
			$\sigma_c = 165.23$ MPa																125'	
			$\sigma_+ = 43$ MPa																130'	
			$E_{lab} = 111.18$ GPa																133'	
																			138'	
																			141'	
			END OF BOREHOLE																146'	

↓

[illegible]

CORE LOG



Project DSS Crown Pillar	Orientation -70°S	Collar Elevation 511.8m S.B.L.	Datum Section 6+97.5E	Borehole No. C3
Location Chimo Mine	Date Started 06/10/88	Completed 07/10/88	Logged By SM/LP	Sheet 1 of 1
Client CANMET	Drilling Agency Dominik	Drill Type Inspiration	Core Barrel & Bit Design NQ3-Face Ejection	Project No. 902095R

116'

116'

121'

126'

130'

135'

140'

145'

149'

154'

159'

164'

169'

174'

177'

181'

181'

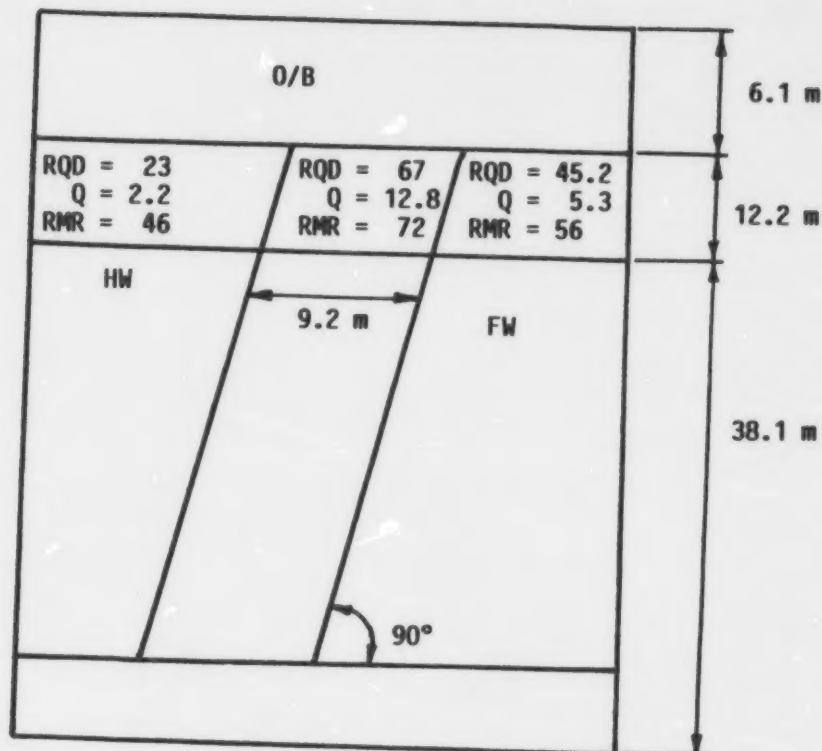
ELEVATION ...	DEPTH ...	SYMBOL	GENERAL DESCRIPTION	Joint Characteristics								STRESSING	FRACTURE FREQUENCY	RQD	CORE RECOVERY	RMR
				NO. OF SETS	JOINT TYPE	ORIENTATION	SPACING	ROUGHNESS	FILLING	APERTURE (mm)	WEATHERING					
			Overburden casing to 116'													
			Andesite, H.W. with chloritized alteration of amphiboles between 116'-134' and 152'-169', calcified alteration between 134'-152' and 169'-181', numerous quartz veins in clacified region 5-15% arseno pyrite below 169', predominate joint set due to bedding weakness, dipping, closely spaced, smooth planar													
			$\sigma_c = 87.48 \text{ MPa}$													
			$\sigma_t = 15.63 \text{ MPa}$													
			$E_{lab} = 59.06 \text{ GPa}$													
			Altered													
			$m = 3.08 \quad s = 1.0$													
			Intact													
			$m = 4.87 \quad s = 1.0$													
			END OF BOREHOLE													

B A C S P T O

C F M R P T O

#1	100	85	N	NO WATER LOSS	13.3	69
#2	100	80		NO WATER LOSS	13.3	69
#3	100	75		NO WATER LOSS	12.5	65
#4	100	51		NO WATER LOSS	8.5	65
#5	100	58		NO WATER LOSS	9.7	65
#6	100	33		NO WATER LOSS	5.5	60
#7	100	85		NO WATER LOSS	14.2	69
#8	96	58		NO WATER LOSS	9.7	65
#9	100	80		NO WATER LOSS	13.3	69
#10	100	66		NO WATER LOSS	11	65
#11	100	66		NO WATER LOSS	11	65
#12	100	83		NO WATER LOSS	13.3	69
#13	100	47		NO WATER LOSS	7.8	60
#14	100	11		NO WATER LOSS	1.8	55
#15	100	52		NO WATER LOSS	9.7	65

APPENDIX 3
Simple Empirical Models

Pamour MineMerritt Support System

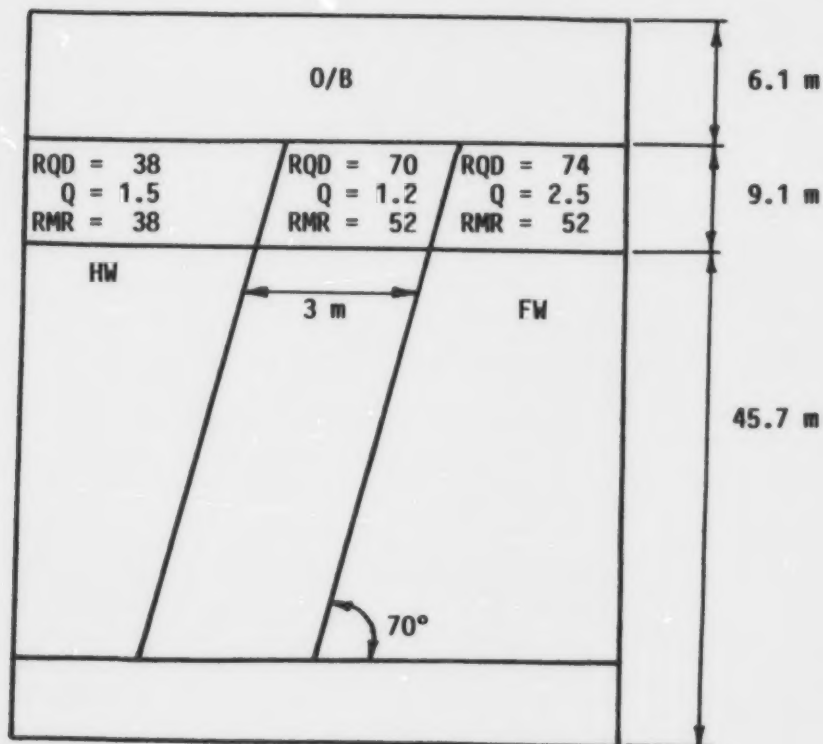
For a 9.2 m span, no support required for RQD > 80% and pattern bolting for RQD between 30% and 80%. Pattern bolting required.

NGI Tunneling Quality

For a 9.2 m span and an excavation support ratio of 3.0 which implies that $De = 3.07$. This implies no support required for Q values > 2. No support required.

CSIR Standup Time

For a 9.2 m opening with RMR = 65, yields a standup time of 2½ months. Unreasonable standup time.

Belmoral MineMerritt Support System

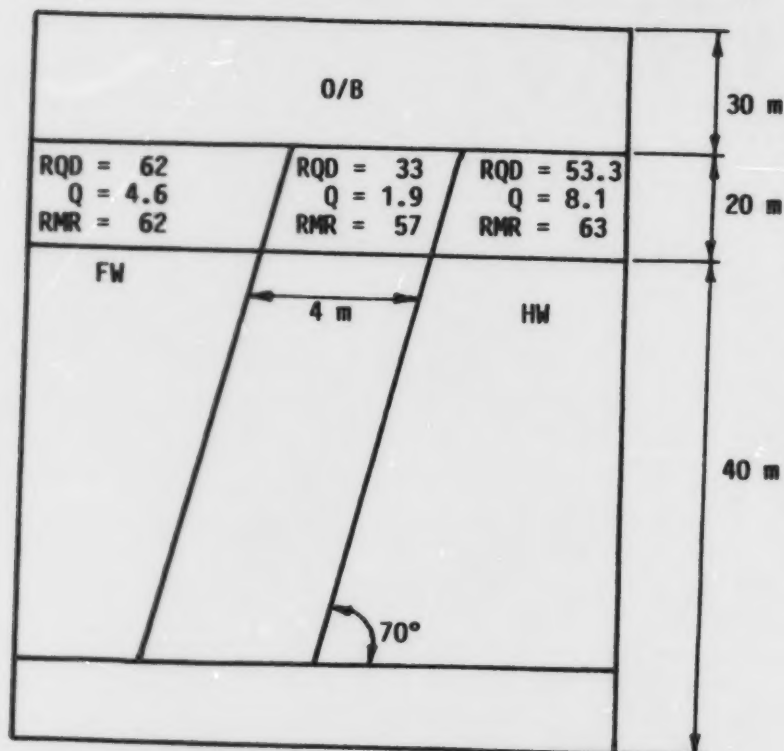
For a 3.05 m span, no support is required for an RQD > 50% and pattern bolting needed for between 5% and 50% RQD. Pattern bolting on H/W only.

NGI Tunneling Quality

For a 3.05 m span and ESR = 3; De = 1 implies that no support needed for Q > 0.1. No support

CSIR Standup Time

For a 3.05 m wide opening and RMR = 50 implies standup time of 10 days. Not reasonable.

Chimo MineMerritt Support System

For a 4 m span, no support is required for RQD's > 55% and pattern bolting is required between 10 and 55%. No support.

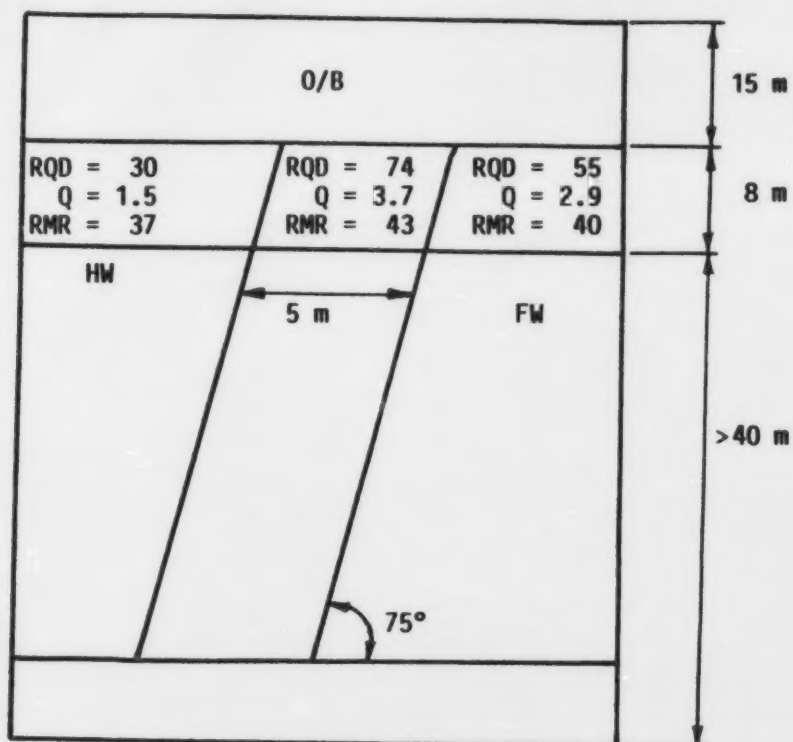
NGI Tunneling Quality

For a 4 m span and $ESR = 3$; $De = 1.33$ implies no support needed for $Q > 0.3$. No bolting.

CSIR Standup Time

For a 4 m opening and $RMR = 62\%$ implies that standup time = $2\frac{1}{2}$ months. Not reasonable.

Bousquet Mine



Merritt Support System

For a 5 m span, no support required for RQD > 70%, pattern bolting for RQD between 15% and 70%. Pattern bolting on HW/FW only.

NGI Tunneling Quality

For a 5 m span and excavation support ratio of 3.0 implies that $De = 1.7$. This implies no support required for $Q > 0.3$. No support required.

CSIR Standup Time

For a 5 m span, an RMR = 40 gives standup time of less than 1 day. Unreasonable prediction.



APPENDIX 4
Mathews Method

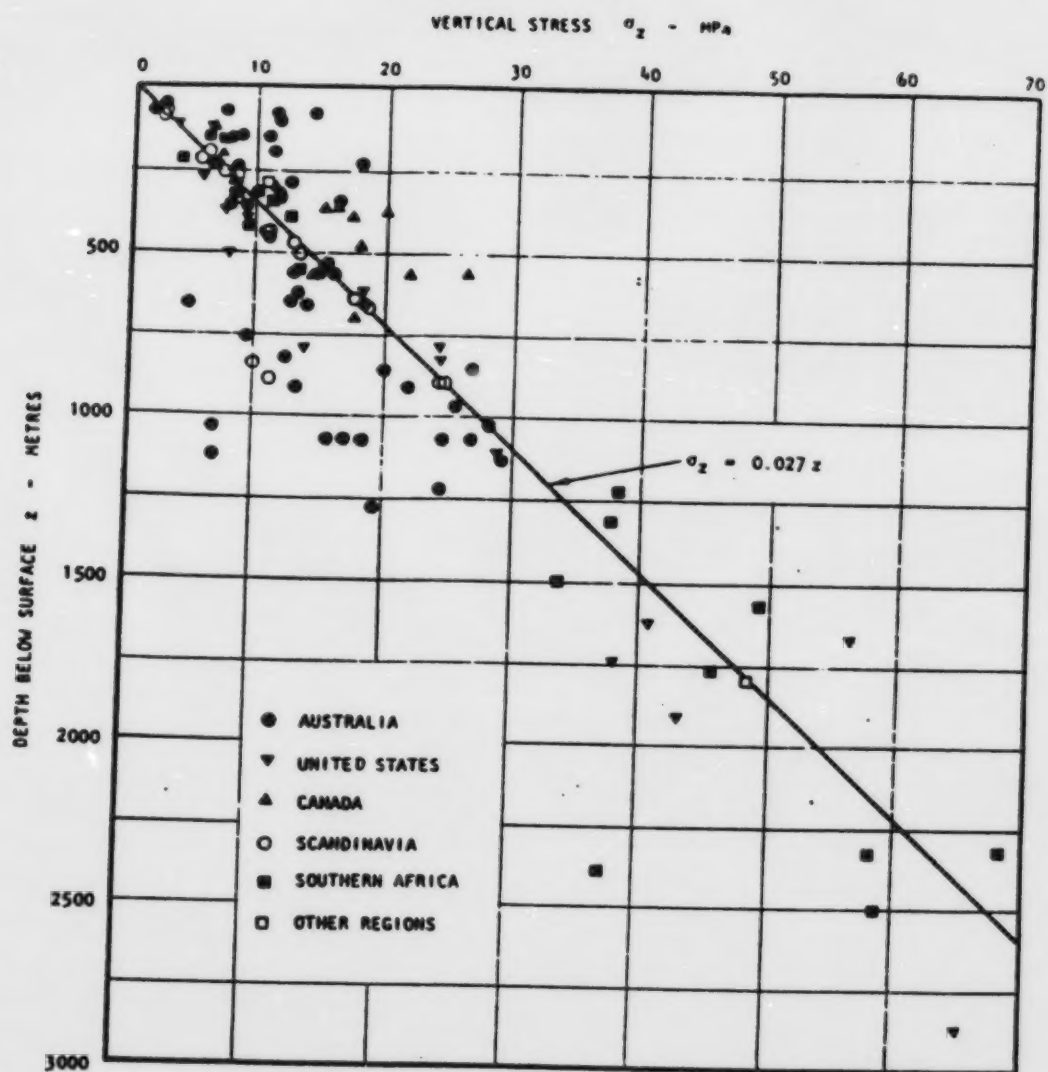
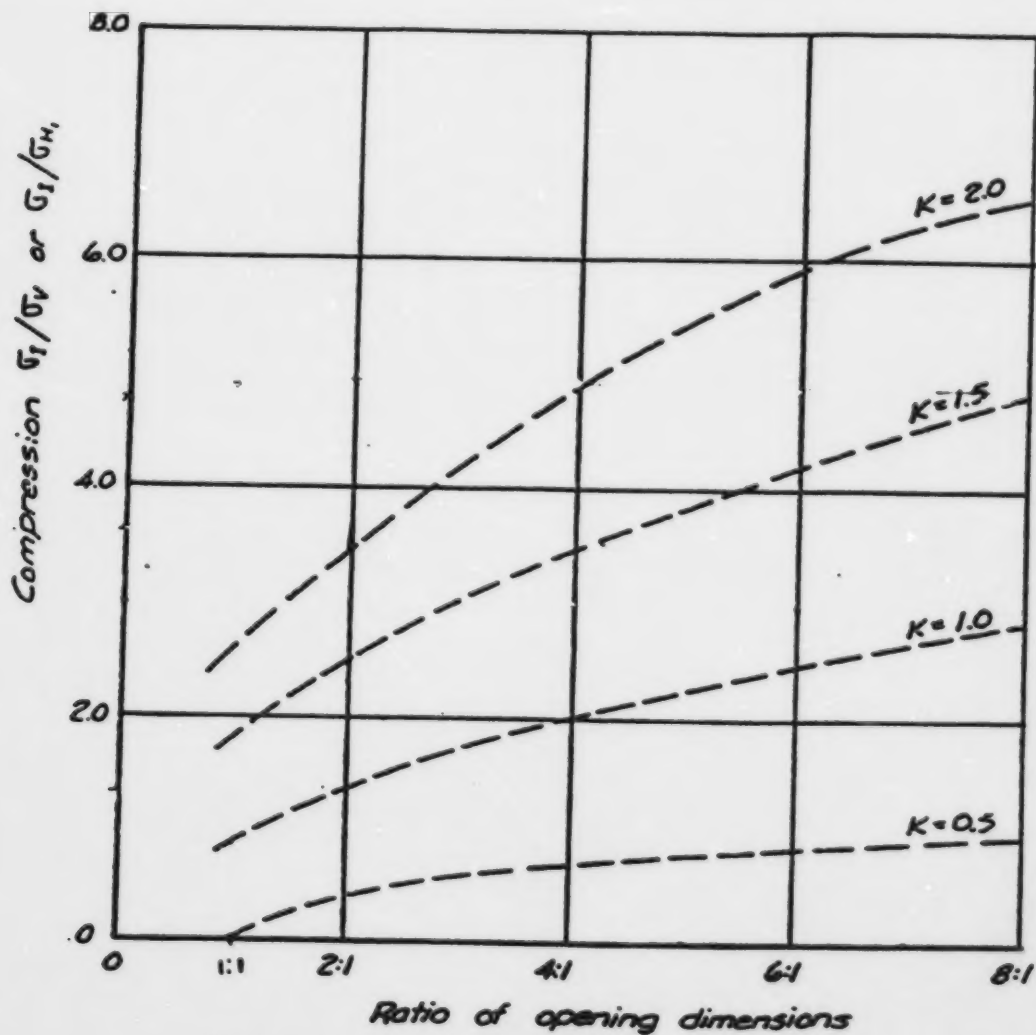
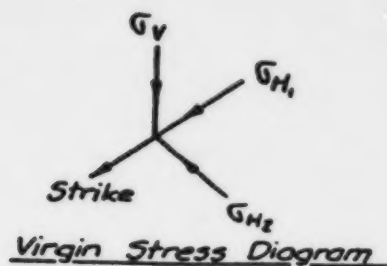
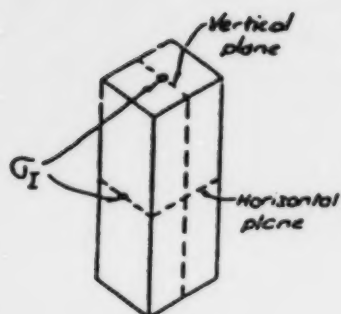


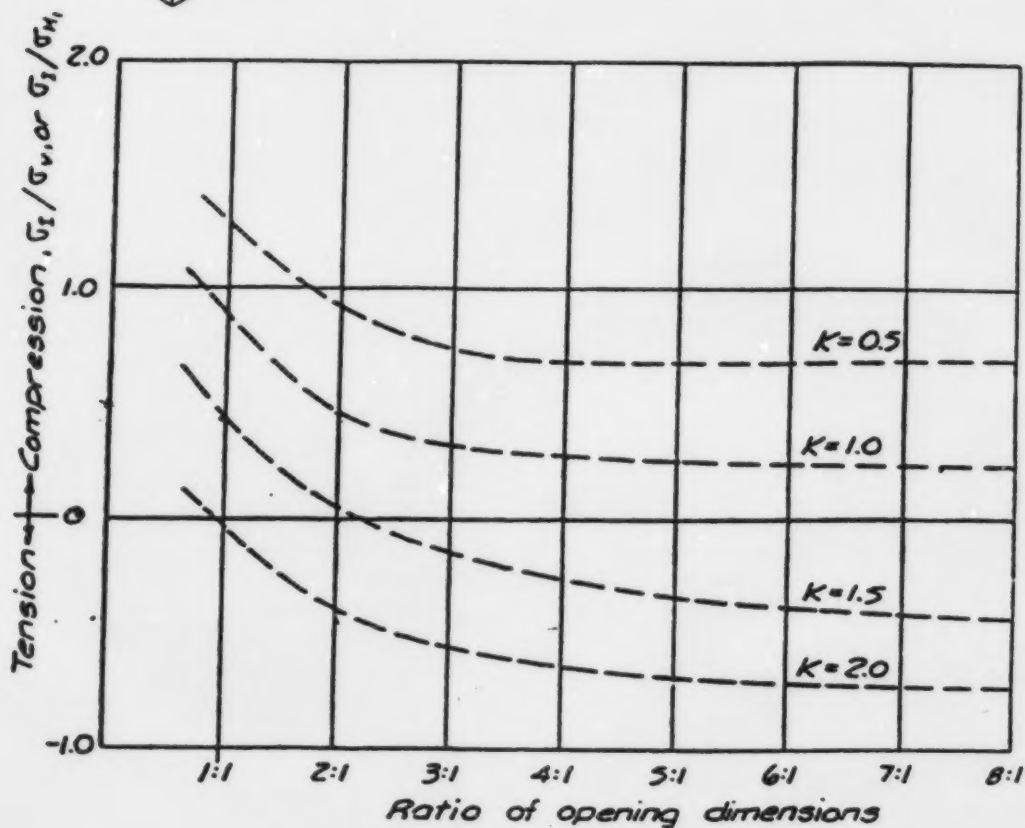
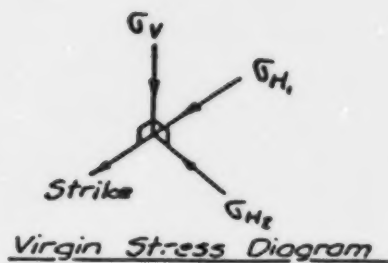
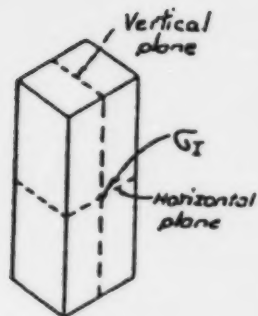
Figure 4.1
Mathews et Al⁸



LEGEND

- G_I = Induced stress
- G_V = Vertical virgin stress
- G_{H1} = Horizontal virgin stress on strike
- G_{H2} = Horizontal virgin stress normal to strike
- Horizontal plane, $K = G_{H2}/G_{H1}$
- Vertical plane, $K = G_{H2}/G_V$

Figure 4.2
Mathews et al.⁸

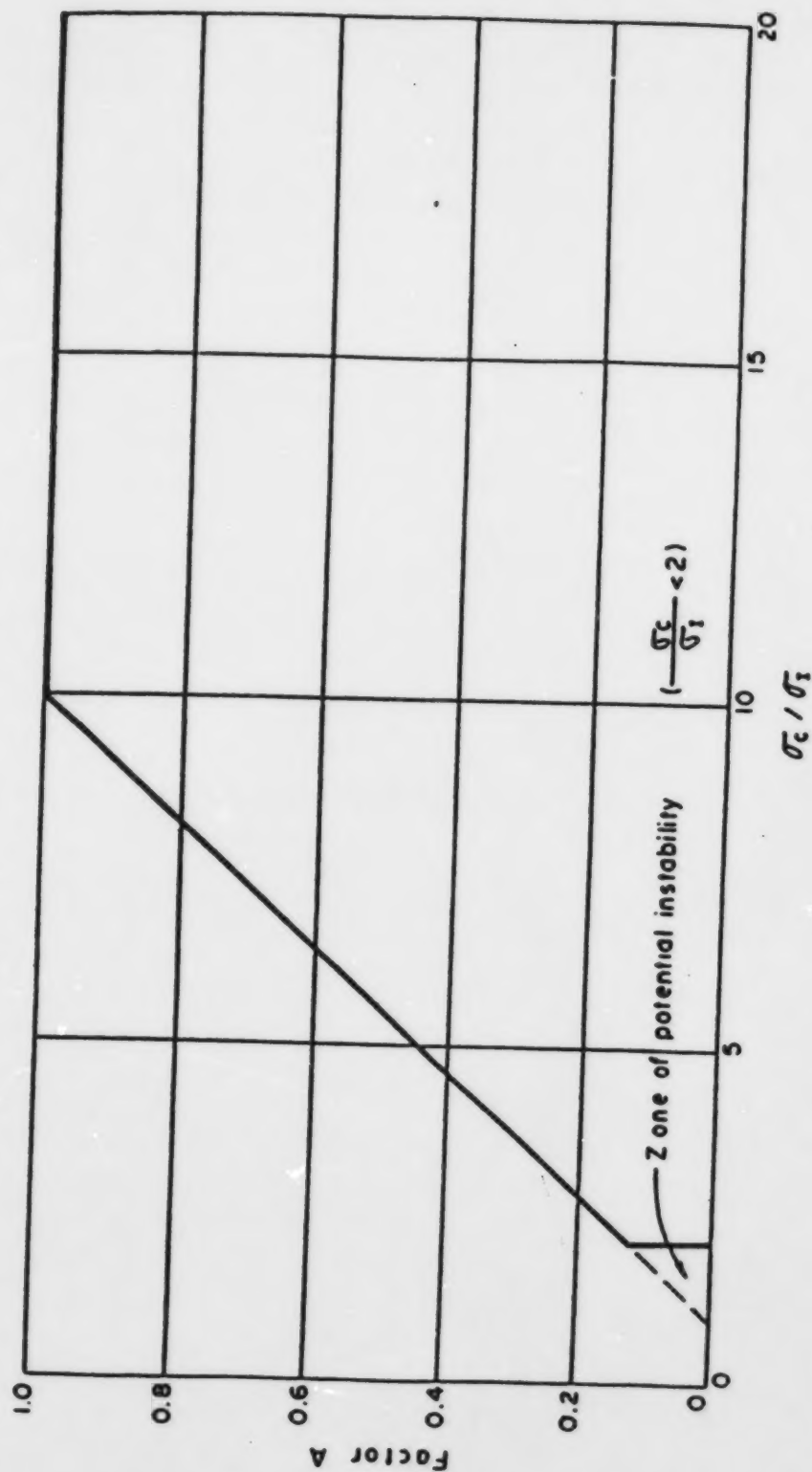


LEGEND

- σ_I = Induced stress
- σ_V = Vertical virgin stress
- σ_{H1} = Horizontal virgin stress on strike
- σ_{H2} = Horizontal virgin stress normal to strike
- Horizontal plane, $K = \sigma_{H2}/\sigma_{H1}$
- Vertical plane, $K = \sigma_{H2}/\sigma_V$

Figure 4.3
Mathews et al⁸

FIGURE 4.4 Rock Stress Factor A. (after Mathews et Al. 1981)



σ_c : Uniaxial compressive strength of intact rock
 σ_i : Induced compressive stress

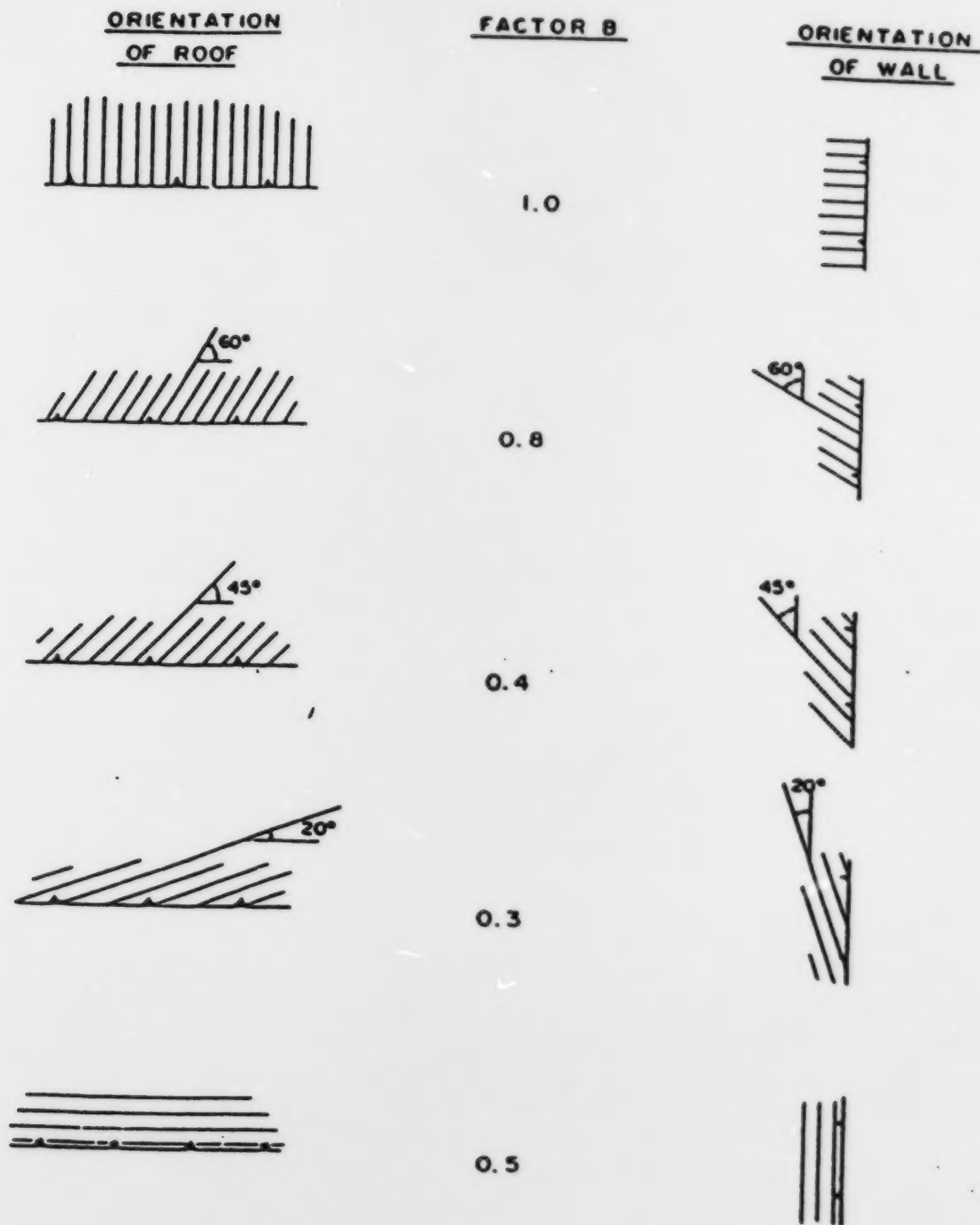
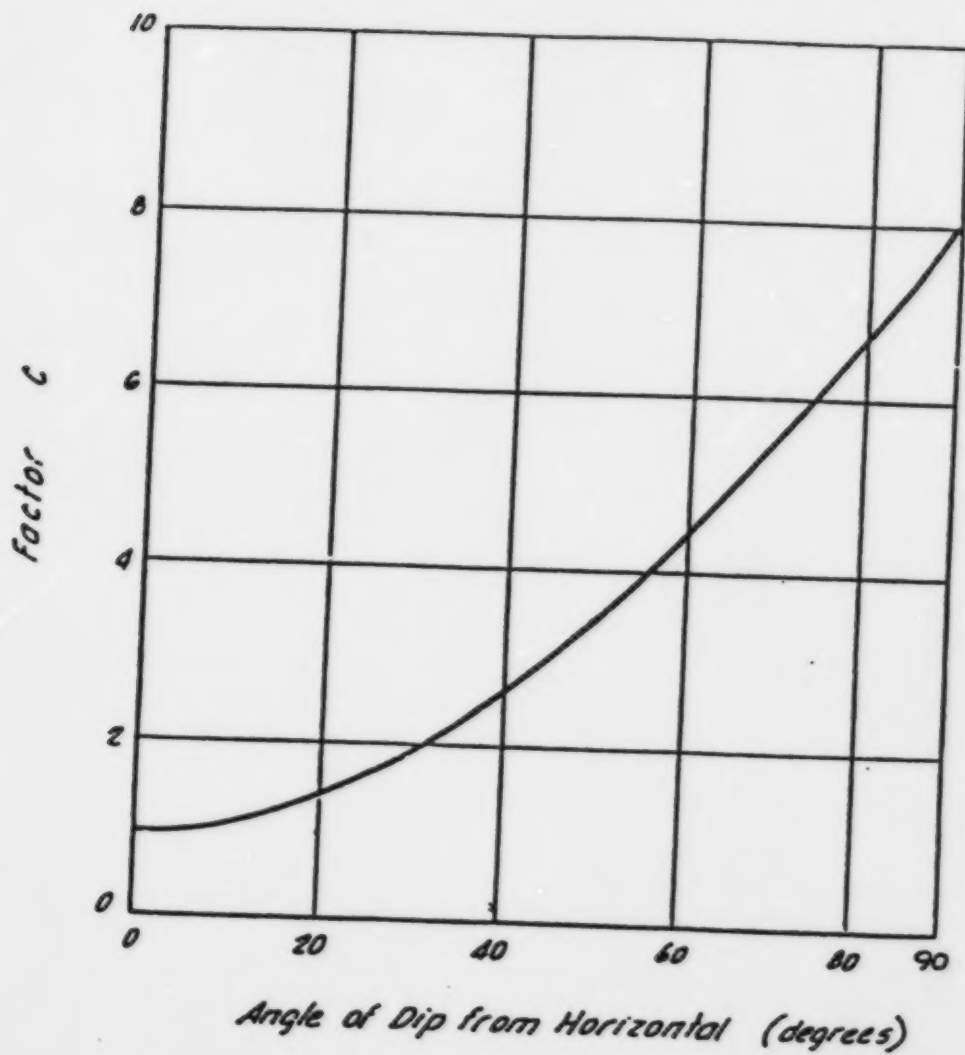


FIGURE 4.5 ROCK DEFECT ORIENTATION FACTOR (B)

(after Mathews et Al. 1981)

FIGURE 4.6 Design Surface Orientation Factor (C)
(after Mathews et Al. 1981)



$$\text{Factor } C = 8 - 7 \cos(\text{angle of dip})$$

Rock Stress Factor (A)

Dip of the orebody is dipping vertically.

Depth to centre of stope from surface is
approximately 37.5 m.

Vertical Stress estimated at $\sigma_v = 0.027 \times 37.5$
= 1.01 MPa

$$K = \frac{\sigma_H}{\sigma_v} \quad K = 1.5$$

Horizontal Stress $\sigma_H = 1.5 \times 1.01 = 1.52 \text{ MPa}$

First step is to calculate induced stresses in the back (vertical plane)
and the strike end (horizontal plane).

Vertical Plane

H:S is 4.1:1

$\sigma_I : \sigma_v$ is estimated at 3.6 from figure 4-2.

$$\frac{\sigma_I}{\sigma_v} = 3.6 \quad \sigma_I = 3.6 \times 1.01$$

$$\sigma_v = 3.64 \text{ MPa}$$

Uniaxial Compressive Strength of the rock $\sigma_c = 143 \text{ MPa}$

$$\frac{\sigma_c}{\sigma_I} = \frac{143}{3.64} = 39.35 \quad A = 1.0 \text{ from figure 4-4}$$

Horizontal Plane

L:S is 2:1

$\sigma_{H1} = 1.52 \text{ MPa}$

$\sigma_{H2} = 1.52 \text{ MPa}$



$$k = \frac{\sigma_{H2}}{\sigma_{H1}} = 1.0 \quad \frac{\sigma_I}{\sigma_H} = 2.0 \text{ from figure 4-2}$$

$$\sigma_I = 2.0 \times 1.52 = 3.04 \text{ MPa}$$

$$\frac{\sigma_C}{\sigma_I} = \frac{143}{3.04} = 47.04 \quad A = 1.0 \text{ from figure 4-4}$$

Next step is to calculate the induced stresses in the hangingwall and footwall considering the vertical and horizontal mid-stope planes. The lowest value of the estimated rock stress factor (A) is used.

Vertical Plane

H:S is 4.1:1

$\sigma_I : \sigma_v$ is estimated at -0.2 from figure 4-3

As the value is negative it is set to zero and $\sigma_I = 0$ therefore referring to figure 4-4. $A = 1.0$. It should be noted however that horizontal joints intersecting the hangingwall will open as the induced stresses at the center of the hangingwall span is tensile.

Horizontal Plane

L:S = 2:1 $K = 1.0$

$\frac{\sigma_I}{\sigma_H} = 0.5$ from figure 4-3

σ_H

$$\sigma_I = 0.5 \times 1.52 = 0.76 \text{ MPa}$$

$$\frac{\sigma_C}{\sigma_I} = \frac{143}{0.76} = 188.16 \text{ MPa} \quad A = 1.0 \text{ from figure 4-4}$$

$$\sigma = 0.76$$

Summarizing the rock stress factors (A) to be used are listed below.

Back	-A = 1.0
Vertical End	-A = 1.0
H/W	-A = 1.0
F/W	-A = 1.0

Summary of Factors For Pamour Mine

Exposed Surface	A	B	C	Q'	N	S
Back	1.0	1.0	1.0	12.8	12.8	3.1
Vertical End	1.0	1.0	8.0	12.8	102.4	3.7
F/W	1.0	0.5	8.0	2.2	8.8	6.2
H/W	1.0	0.5	6.8	5.3	18.0	6.2

S02095R



Bousquet Mine

Rock Stress Factor (A)

Dip of the orebody is approximately 75°

Depth to centre of stope from surface is approximately 43 m.

Vertical Stress estimated at $\sigma_v = 0.027 \times 43$
 $= 1.16 \text{ MPa}$

$$K = \frac{\sigma_H}{\sigma_v} \quad K = 1.5$$

Horizontal Stress $\sigma_H = 1.5 \times 1.16 = 1.74 \text{ MPa}$

First step is to calculate induced stresses in the back (vertical plane) and the strike end (horizontal plane).

Vertical Plane

H:S is 8:1

$\sigma_I : \sigma_v$ is estimated at 5.0 from figure 4-2

$$\frac{\sigma_I}{\sigma_v} = 5.0 \quad \sigma_I = 5.0 \times 1.16$$
$$\sigma_v = 5.8 \text{ MPa}$$

Uniaxial Compressive Strength of the rock $\sigma_c = 53.78 \text{ MPa}$

$$\frac{\sigma_c}{\sigma_I} = \frac{53.78}{5.8} = 9.3 \quad A = 0.96 \text{ from figure 4-4}$$
$$\sigma_I = 5.8$$

Horizontal Plane

L:S is 2:1

$$\sigma_{H1} = 1.74 \text{ MPa}$$

$$\sigma_{H2} = 1.74 \text{ MPa}$$

$$K = \frac{\sigma_{H2}}{\sigma_{H1}} = 1.0 \quad \frac{\sigma_I}{\sigma_H} = 1.4 \text{ from figure 4-2}$$

$$\sigma_I = 1.4 \times 1.74 = 2.44 \text{ MPa}$$

$$\frac{\sigma_C}{\sigma_I} = \frac{53.78}{2.44} = 22.1 \quad A = 1.0 \text{ from figure 4-4}$$

Next step is to calculate the induced stresses in the hangingwall and footwall considering the vertical and horizontal mid-stope planes. The lowest value of the estimated rock stress factor (A) is used.

Vertical Plane

H:S is 8:1

σ_I/σ_v is estimated at -0.5 from figure 4-3

As the value is negative; it is set to zero and $\sigma_I = 0$ therefore referring to figure 4-4. $A = 1.0$. It should be noted however that horizontal joints intersecting the hangingwall will open as the induced stresses at the center of the hangingwall span is tensile.

Horizontal Plane

L:S = 2:1 $K = 1.0$

$$\frac{\sigma_I}{\sigma_H} = 0.5 \text{ from figure 4-3}$$

$$\sigma_I = 0.5 \times 1.74 = 0.87 \text{ MPa}$$

$$\frac{\sigma_C}{\sigma_I} = \frac{53.78}{0.87} = 61.8 \quad A = 1.0 \text{ from figure 4-4}$$

Summarizing the rock stress factors (A) to be used are listed below.

Back	-A = 0.96
Vertical End	-A = 1.0
H/W	-A = 1.0
F/W	-A = 1.0

Rock Defect Orientation Factor (B)

The principal joint set is dipping at 45° and the orebody is 5 m wide and dips at 75°. Referring to Figure 4-5, the orientation factor for the exposed surfaces are as follows:

<u>Exposed Surface</u>	<u>Value of (B)</u>
Back	0.4
Vertical End	0.4
H/W	0.3
F/W	0.3

Design Surface Orientation Factor (C)

The hangingwall and footwall dip at 75° hence the design surface orientation factors for the exposed surfaces are as follows: figure 4-6.

<u>Exposed Surface</u>	<u>Value of (C)</u>
Back	1
Vertical End	8
H/W	5.5
F/W	8

Stability Number (N) = $Q' \times A \times B \times C$

Back

$$N = 2.9 \times 0.96 \times 0.4 \times 1$$
$$= 1.1$$

Shape Factor (S)

Back $S = \frac{\text{Area of Surface}}{\text{Perimeter of Surface}}$
 $= \frac{10 \times 5}{(2 \times 5) + (2 \times 10)}$
 $= 1.7$

Summary of Factors For Bousquet Mine

Exposed Surface	A	B	C	Q'	N	S
Back	0.96	0.4	1.0	2.9	1.1	1.7
Vertical End	1.0	0.4	8.0	2.9	9.3	2.2
F/W	1.0	0.3	8.0	1.5	3.8	4.0
H/W	1.0	0.3	5.5	1.5	2.4	4.0

Belmoral Mine

Rock Stress Factor (A)

Dip of the orebody is approximately 70°.

Depth to centre of stope from surface is approximately 38.1 m.

Vertical Stress estimated at $\sigma_v = 0.027 \times 38.1$
 $= 1.03 \text{ MPa}$

$$K = \frac{\sigma_H}{\sigma_v} \quad K = 1.5$$

Horizontal Stress $\sigma_H = 1.5 \times 1.03 = 1.55 \text{ MPa}$

First step is to calculate induced stresses in the back (vertical plane) and the strike end (horizontal plane).

Vertical Plane

H:S is 15.3:1 use 8:1

$\sigma_I:\sigma_v$ is estimated at 5.0 from figure 4-2

$$\frac{\sigma_I}{\sigma_v} = 5.0 \quad \sigma_I = 5.0 \times 1.03$$

$$\sigma_v = 5.15 \text{ MPa}$$

Uniaxial Compression Strength of the rock $\sigma_c = 76 \text{ MPa}$

$$\frac{\sigma_c}{\sigma_I} = \frac{76}{5.15} = 14.89 \text{ MPa} \quad A = 1.0 \text{ from figure 4-4}$$

Horizontal Plane

L:S is 2:1

$\sigma_{H1} = 1.55 \text{ MPa}$

$\sigma_{H2} = 1.55 \text{ MPa}$



$$K = \frac{\sigma_{H2}}{\sigma_{H1}} = 1.0 \quad \frac{\sigma_I}{\sigma} = 1.4 \text{ from figure 4-2}$$

$$\sigma_I = 1.4 \times 1.55 = 2.17 \text{ MPa}$$

$$\frac{\sigma_C}{\sigma_I} = \frac{76}{2.17} = 35 \quad A = 1.0 \text{ from figure 4-4}$$

Next step is to calculate the induced stresses in the hangingwall and footwall considering the vertical and horizontal mid-stope planes. The lowest value of the estimated rock stress factor (A) is used.

Vertical Plane

H:S is 15.3:1 $K = 1.5$

σ_I/σ_v is estimated at -0.5 from figure 4-3

As the value is negative, it is set to zero and $\sigma_I = 0$ therefore referring to figure 4-4. $A = 1.0$. It should be noted however that horizontal joints intersecting the hangingwall will open as the induced stresses at the center of the hangingwall span is tensile.

Horizontal Plane

L:S = 2:1 $K = 1.0$

$\frac{\sigma_I}{\sigma_H} = 0.5$ from figure 4-3

σ_H

$$\sigma_I = 0.5 \times 1.55 = 0.78 \text{ MPa}$$

$$\frac{\sigma_C}{\sigma} = \frac{76}{0.78} = 98.1 \text{ MPa} \quad A = 1.0 \text{ from figure 4-4}$$

Summarizing the rock stress factors (A) to be used are listed below.

Back	-A = 1.0
Vertical End	-A = 1.0
H/W	-A = 1.0
F/W	-A = 1.0

The principal joint set is dipping at 60° and the orebody is 3.0 m wide and dips at 70° . Referring to figure 4-5, the orientation factor for the exposed surfaces are as follows:

<u>Exposed Surface</u>	<u>Value of (B)</u>
Back	0.8
Vertical End	0.8
H/W	0.3
F/W	0.3

The hangingwall and footwall dip at 70° hence the design surface orientation factors for the exposed surfaces are as follows: figure 4-6.

<u>Exposed Surface</u>	<u>Value of (C)</u>
Back	1
Vertical End	8
H/W	5.8
F/W	8.0

Back $N = 1.2 \times 1.0 \times 0.8 \times 1.0$
 $= 0.96$

Back

$$S = \frac{\text{Area of Surface}}{\text{Perimeter of Surface}}$$
$$= \frac{6 \times 3}{(6 \times 2) + (3 \times 2)}$$
$$= 1.0$$

Summary of Factors For Belmoral Mine

Exposed Surface	A	B	C	Q'	N	S
Back	1.0	0.8	1	1.2	0.96	1.0
Vertical End	1.0	0.8	8	1.5	9.6	1.4
F/W	1.0	0.3	8	2.5	6	2.6
H/W	1.0	0.3	5.8	2.5	4.4	2.6

S02095R



Chimo Mine

Rock Stress Factor (A)

Dip of the orebody is approximately 70°.

Depth to centre of stope from surface is approximately 90 m.

Vertical Stress estimated at $\sigma_v = 0.027 \times 90$
 $= 2.43 \text{ MPa}$

$$K = \frac{\sigma_H}{\sigma_v} \quad K = 1.5$$

Horizontal Stress $\sigma_H = 1.5 \times 2.43 = 3.65 \text{ MPa}$

First step is to calculate induced stresses in the back (vertical plane) and the strike end (horizontal plane).

Vertical Plane

H:S is 10:1 use 8:1

$\sigma_I : \sigma_v$ is estimated at 5.0 from figure 4-2

$$\frac{\sigma_I}{\sigma_v} = 5.0 \quad \sigma_I = 5.0 \times 2.43$$
$$\sigma_v = 12.15 \text{ MPa}$$

Uniaxial Compressive Strength of the rock $\sigma_c = 39.79 \text{ MPa}$

$$\frac{\sigma_c}{\sigma_I} = \frac{39.79}{12.15} = 3.27 \quad A = 0.20 \text{ from figure 4-4}$$

Horizontal Plane

L:S is 2:1

 $\sigma_{H1} = 3.65 \text{ MPa}$ $\sigma_{H2} = 3.65 \text{ MPa}$

$$K = \frac{\sigma_{H2}}{\sigma_{H1}} = 1.0 \quad \frac{\sigma_I}{\sigma_H} = 1.4 \text{ from figure 4-2}$$

$$\sigma_I = 1.4 \times 3.65 = 5.10 \text{ MPa}$$

$$\frac{\sigma_c}{\sigma_I} = \frac{39.79}{5.10} = 7.80 \quad A = 0.7 \text{ from figure 4-4}$$

Next step is to calculate the induced stresses in the hangingwall and footwall considering the vertical and horizontal mid-stope planes. The lowest value of the estimated rock stress factor (A) is used.

Vertical Plane

H:S is 10:1

 $\sigma_I:\sigma_v$ is estimated at -0.5 from figure 4-3

As the value is negative; it is set to zero and $\sigma_I = 0$ therefore referring to figure 4-4. $A = 1.0$. It should be noted however that horizontal joints intersecting the hangingwall will open as the induced stresses at the center of the hangingwall span is tensile.

Horizontal PlaneL:S = 2:1 $K = 1.0$

$$\frac{\sigma_I}{\sigma_H} = 0.5 \text{ from figure 4-3}$$

 σ_H

$$\sigma_I = 0.5 \times 3.65 = 1.83 \text{ MPa}$$

$$\frac{\sigma_c}{\sigma} = \frac{39.79}{1.83} = 21 \text{ MPa} \quad A = 1.0 \text{ from figure 4-4}$$

Summarizing the rock stress factors (A) to be used are listed below.

Back	-A = 0.2
Vertical End	-A = 0.70
H/W	-A = 1.0
F/W	-A = 1.0

Rock Defect Orientation Factor (B)

The principal joint set is dipping at 70° and the orebody is 4.0 m wide and dips at 70°. Referring to figure 4-5, the orientation factor for the exposed surfaces are as follows:

<u>Exposed Surface</u>	<u>Value of (B)</u>
Back	0.8
Vertical End	0.8
H/W	0.5
F/W	0.5

Design Surface Orientation Factor (C)

The hangingwall and footwall dip at 70° hence the design surface orientation factors for the exposed surfaces are as follows: figure 4-6.

<u>Exposed Surface</u>	<u>Value of (C)</u>
Back	1.0
Vertical End	8.0
H/W	5.5
F/W	8.0

Stability Number (N) = $Q' \times A \times B \times C$

Back $N = 1.9 \times 0.20 \times 0.8 \times 1.0$
 $= 0.30$

Shape Factor (S)

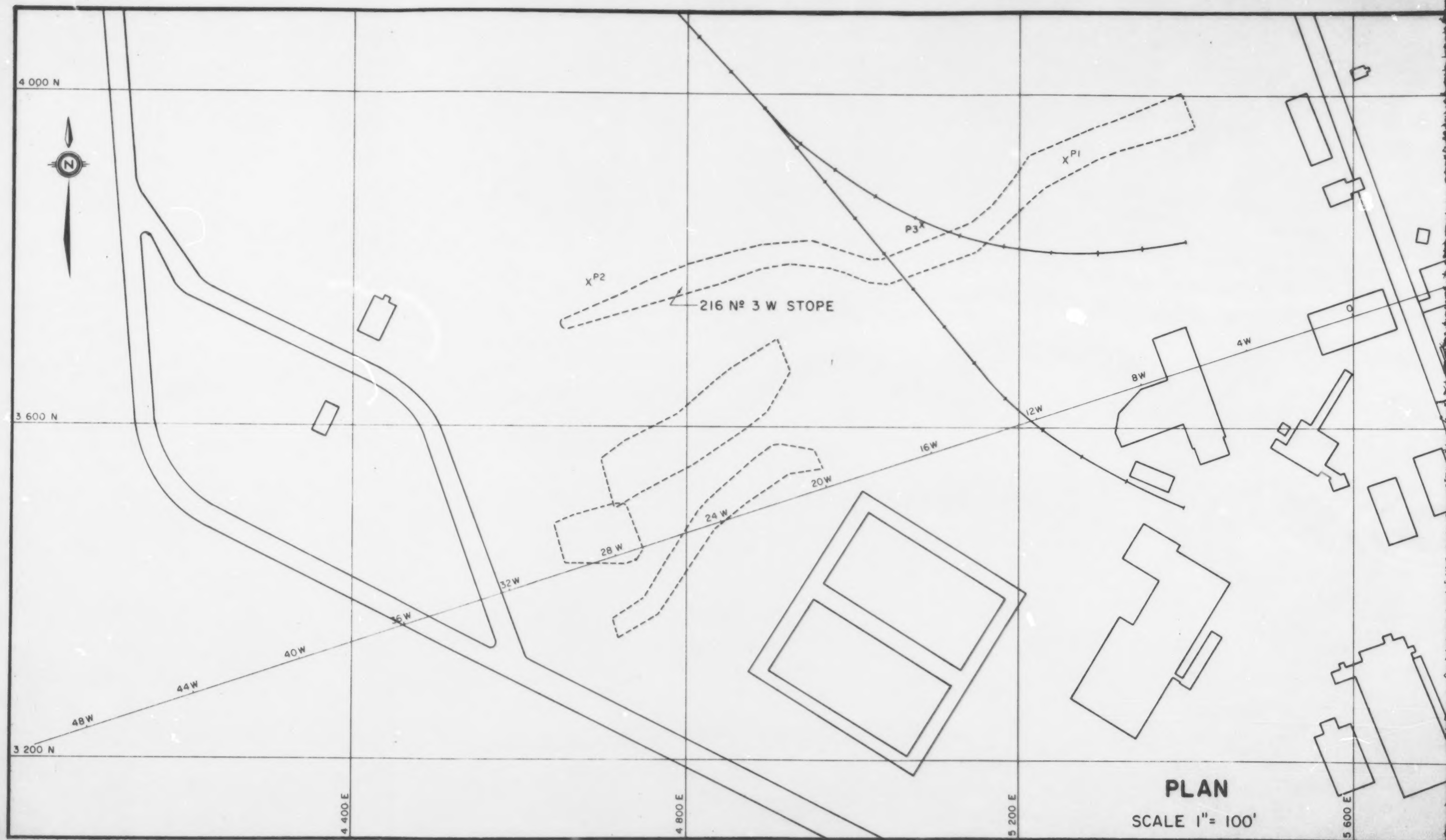
Back
$$S = \frac{\text{Area of Surface}}{\text{Perimeter of Surface}}$$
$$= \frac{4 \times 8}{(2 \times 4) + (2 \times 8)}$$
$$= 1.3$$

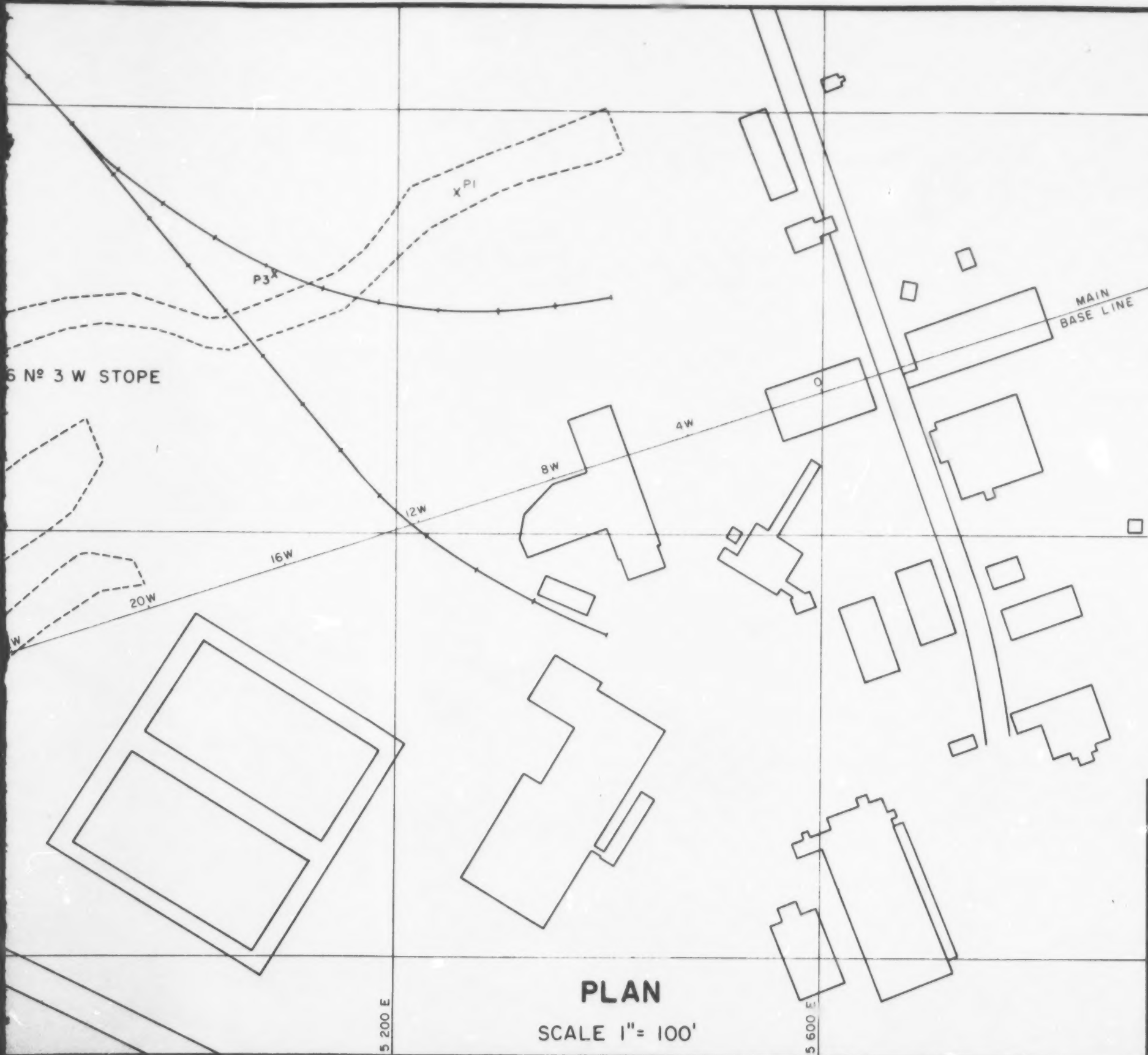
Summary of Factors For Chimo Mine

Exposed Surface	A	B	C	Q ¹	N	S
Back	0.2	0.8	1.0	1.9	0.30	1.3
Vertical End	0.70	0.8	8.0	1.9	8.5	1.8
F/W	0.5	0.5	8.0	4.6	18.4	3.3
H/W	0.5	0.5	5.5	8.1	22.3	3.3



APPENDIX 5
Mine Cross Sections





LEGEND

X PROPOSED TEST HOLE LOCATION
NOTES 1) Plan traced from drawing supplied by Giant
Yellowknife Mines Ltd.

✚ Trow

D.S.S. CROWN PILLAR INVESTIGATION
PAMOUR N° 1 MINE
TIMMINS, ONTARIO.

PROJ. S02095R

DATE NOVEMBER 1988

DWG. No. 1

SEPTEMBER 1989

EL. 900

EL. 800

MAIN BASE LINE

GROUND SURFACE

OVERBURDEN

BEDROCK

GREYWACKE
FOOTWALL

Nº 3W STOPE

216 SUB.

216
DR. W.

P 1

Q/RMR

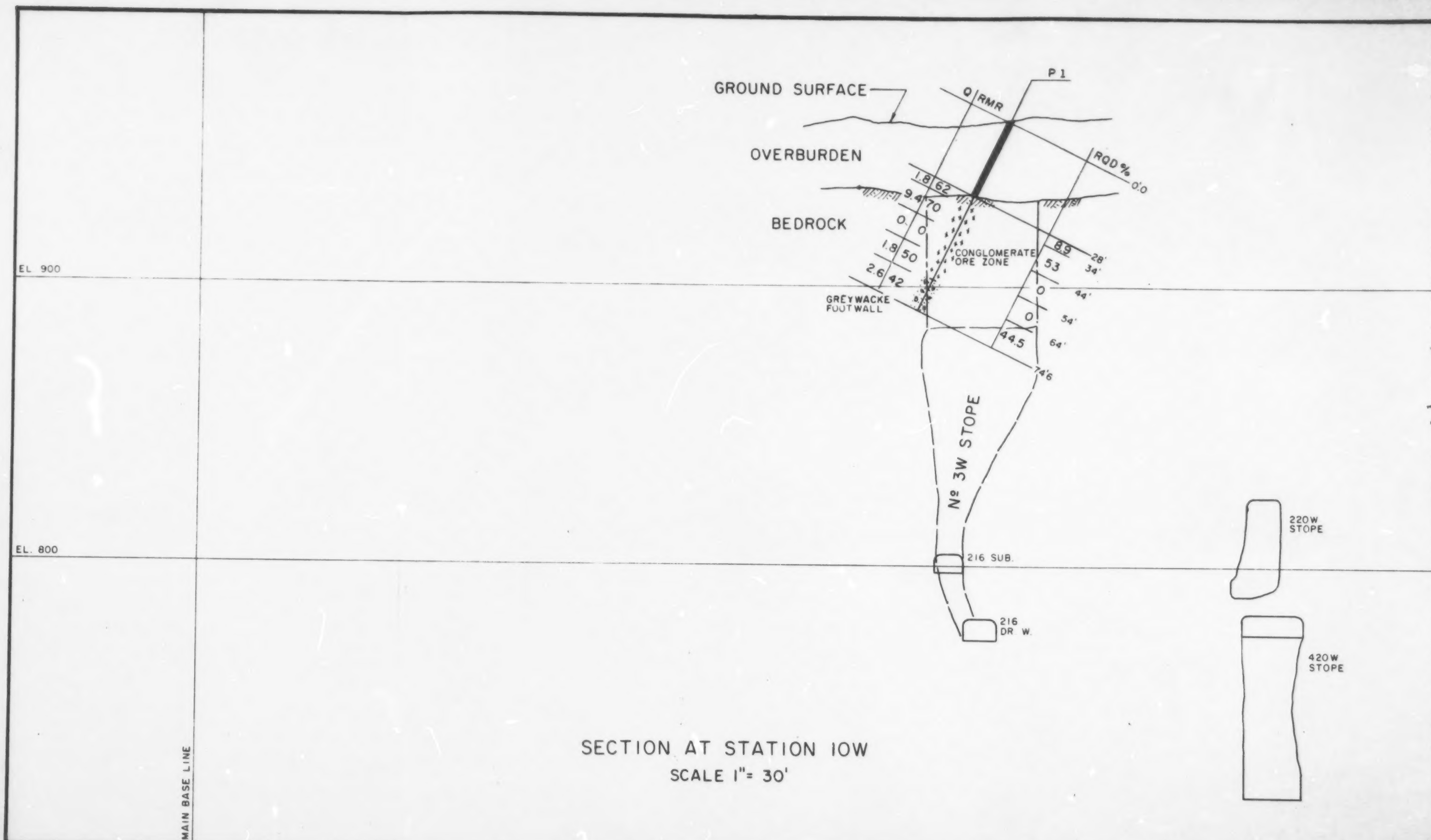
RQD % 0.0

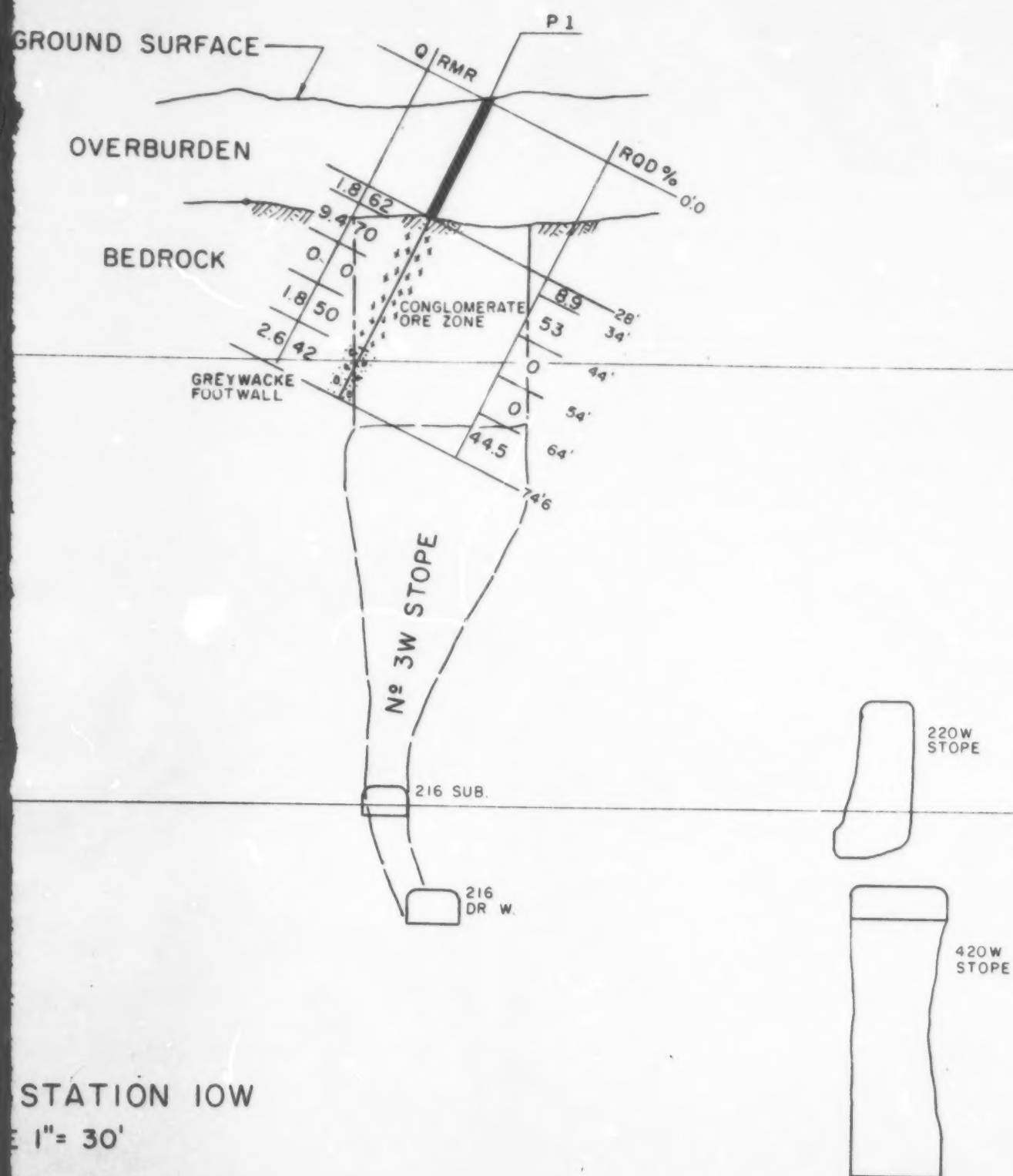
CONGLOMERATE
ORE ZONE

220W
STOPE

420W
STOPE

SECTION AT STATION 10W
SCALE 1" = 30'





 **Trow**

PROJ. S02095R

SEPTEMBER 1989

GROUND SURFACE

OVERBURDEN

BEDROCK

P-2

GREYWACKE
HANGING WALL

CONGLOMERATE
ORE ZONE

RQD% 0'0

216 N° 3W
STOPE

216
DR W

2W-34H
X C S

2W-24H
DR

SUB "A"

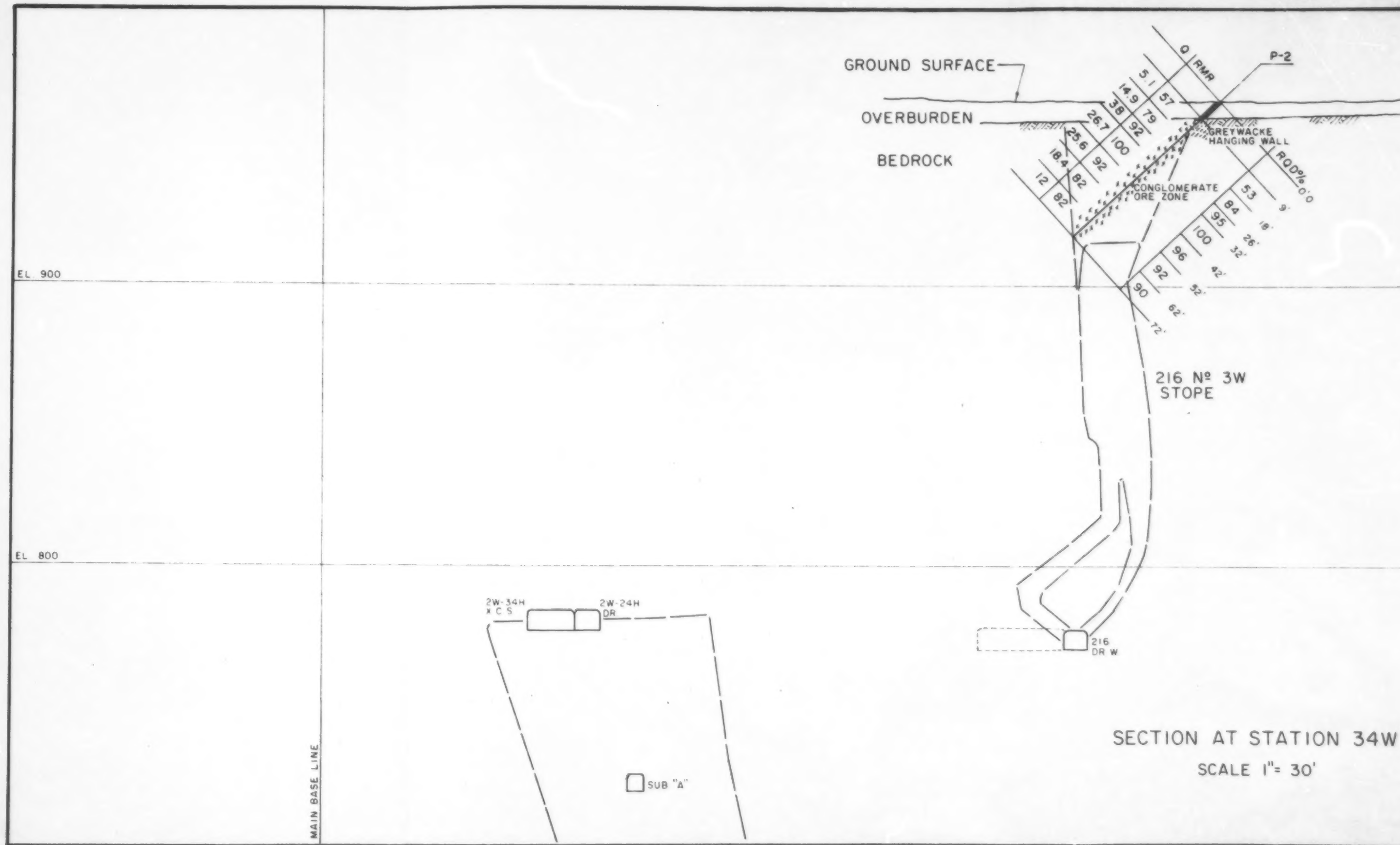
SECTION AT STATION 34W

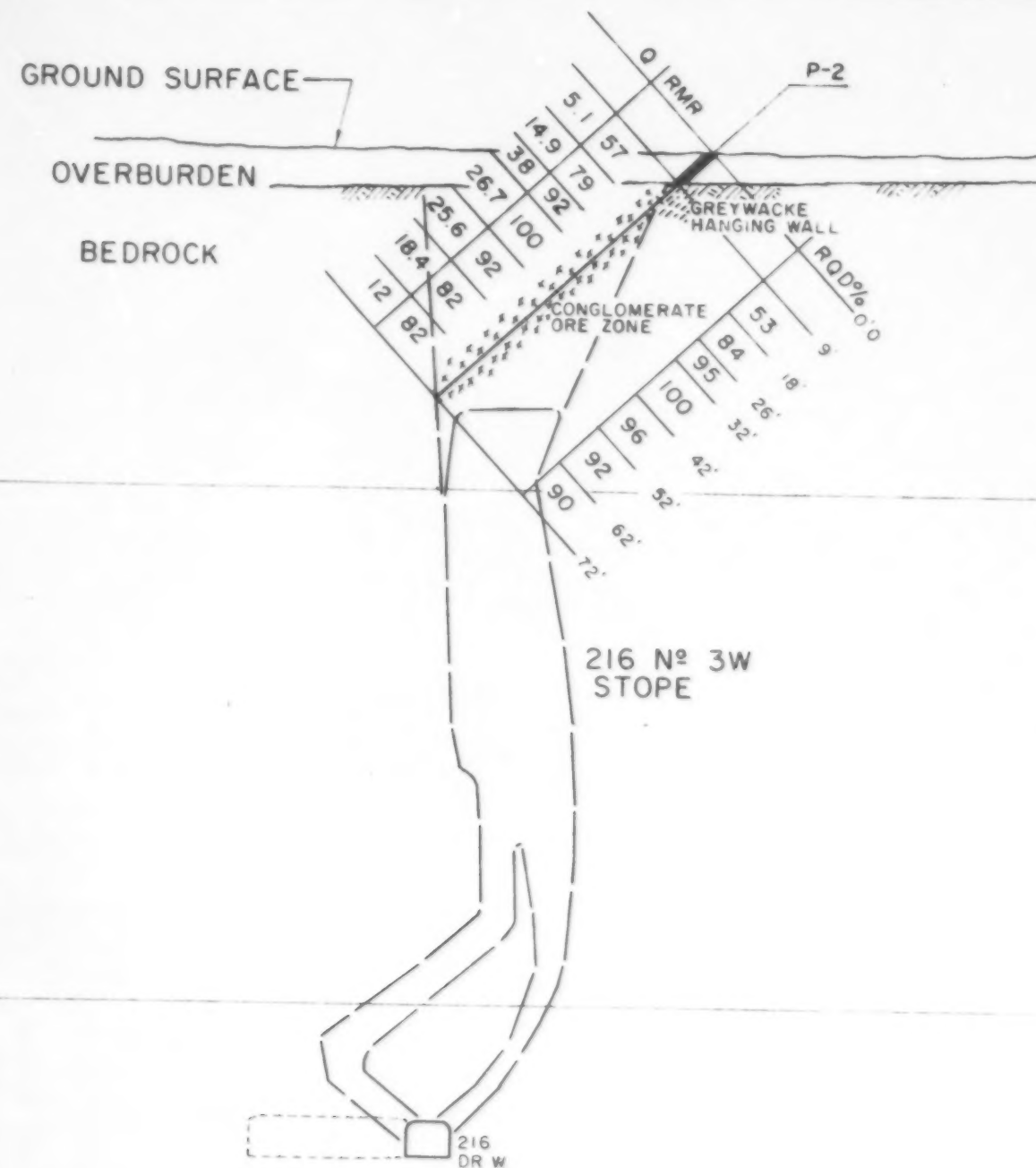
SCALE 1"= 30'

EL 900

EL 800

MAIN BASE LINE





SECTION AT STATION 34W
SCALE 1"= 30'

✚ Trow

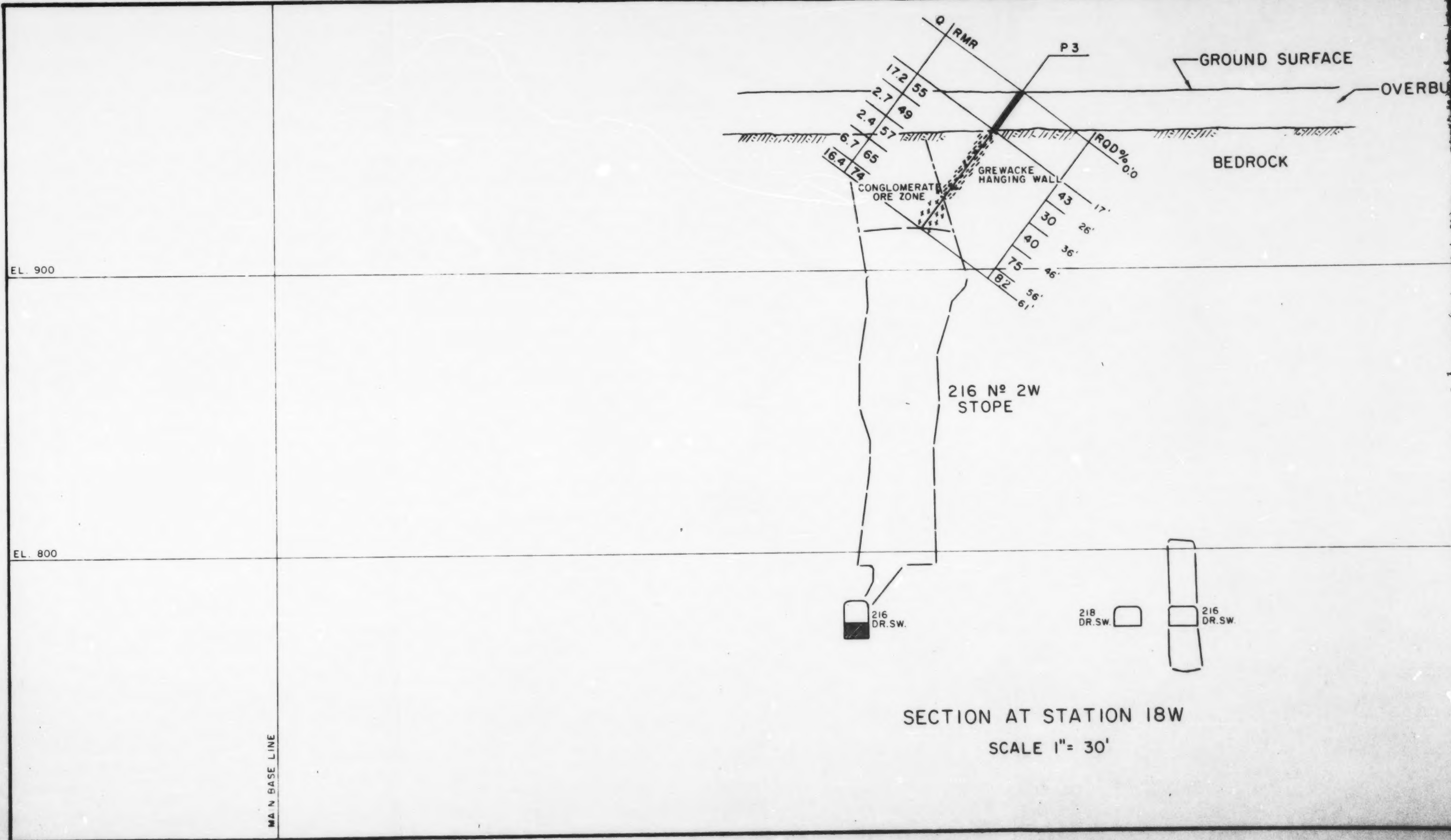
D.S.S. CROWN PILLAR INVESTIGATION
PAMOUR N° 1 MINE
TIMMINS, ONTARIO.

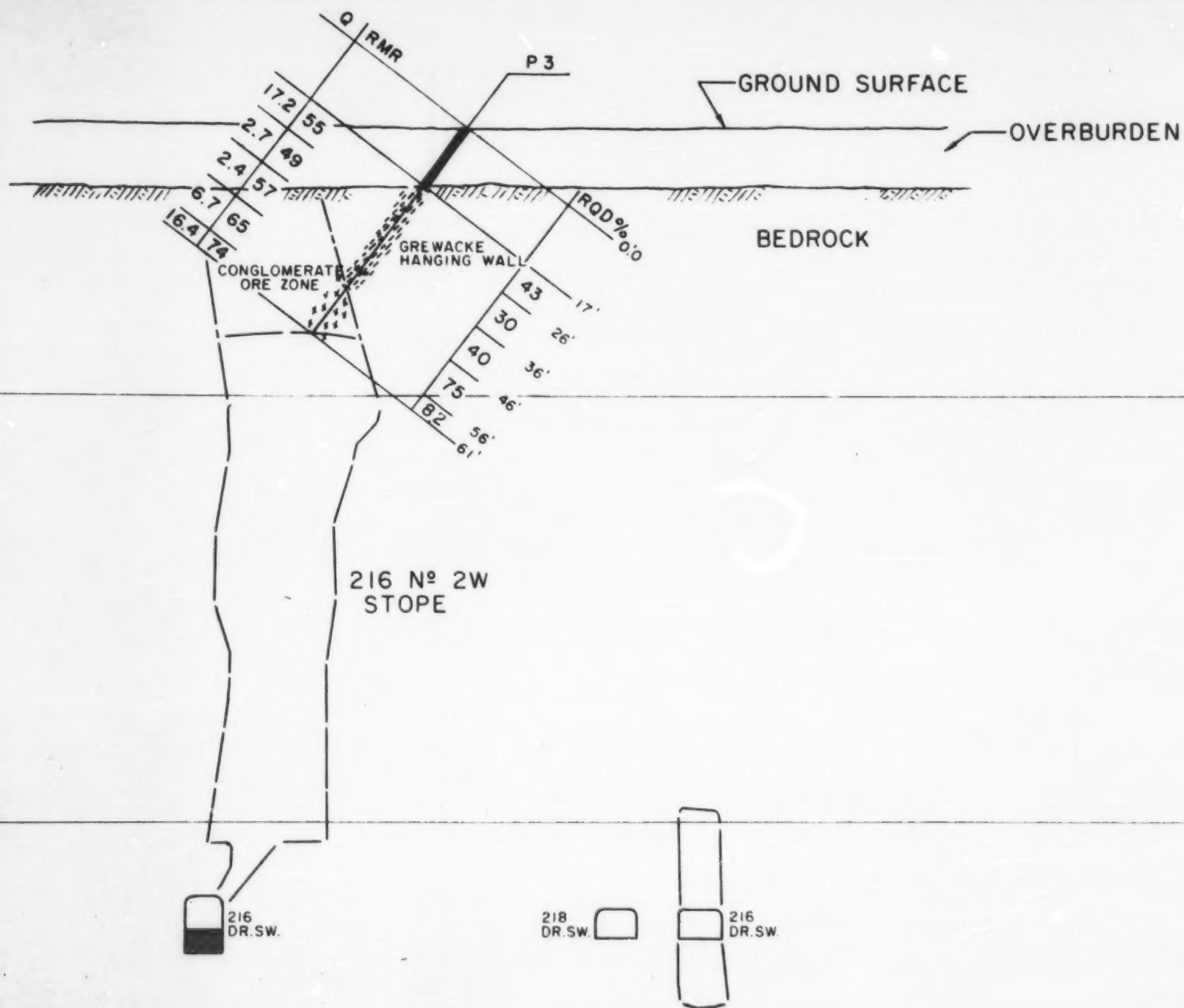
PROJ. S02095R

DATE NOVEMBER 1988

DWG. No. 3

SEPTEMBER 1989





SECTION AT STATION 18W
SCALE 1" = 30'

✚ Trow

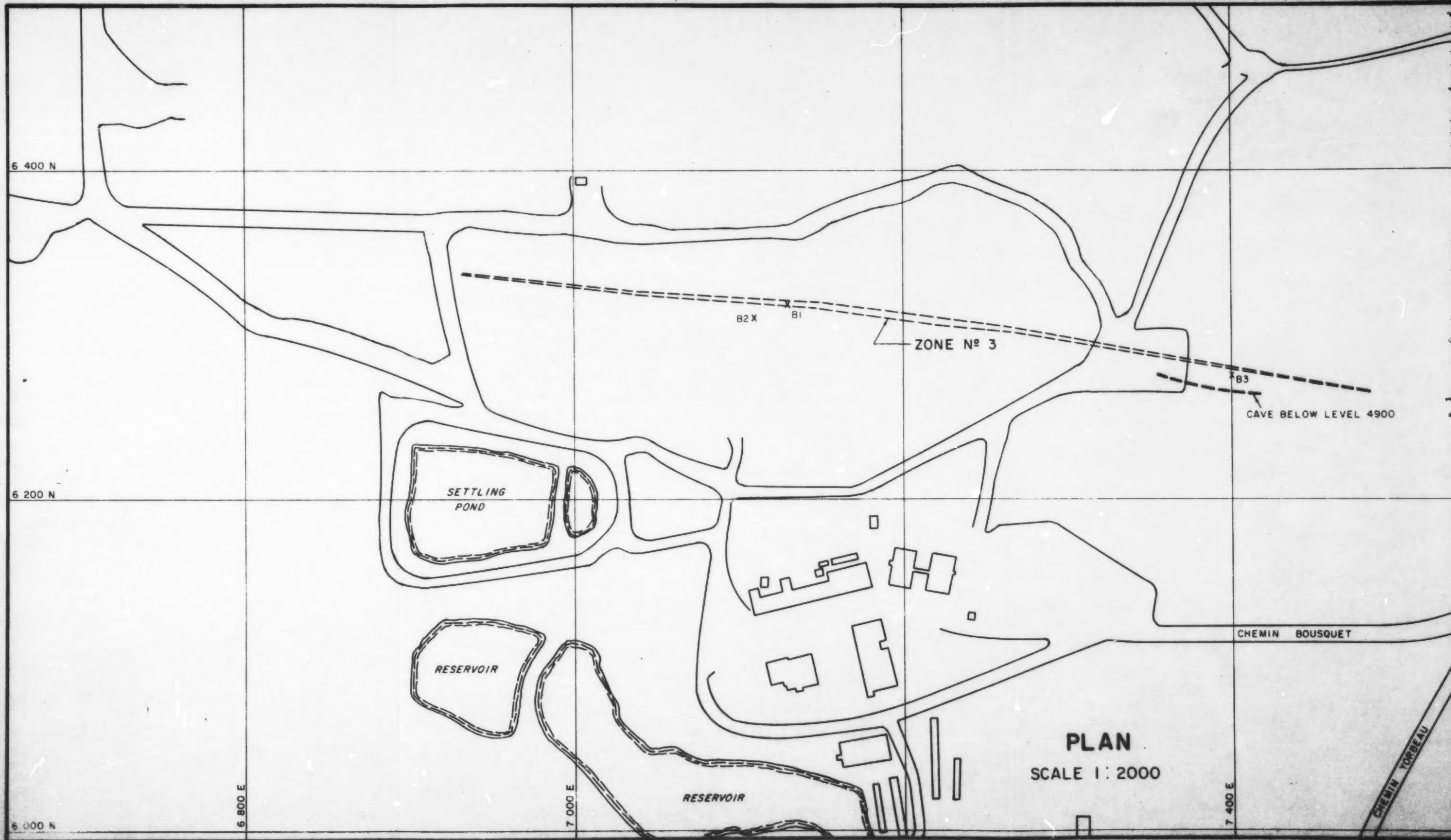
D.S.S. CROWN PILLAR INVESTIGATION
PAMOUR No 1 MINE
TIMMINS, ONTARIO.

PROJ. S02095R

DATE NOVEMBER 1988

DWG. No. 4

SEPTEMBER 1989

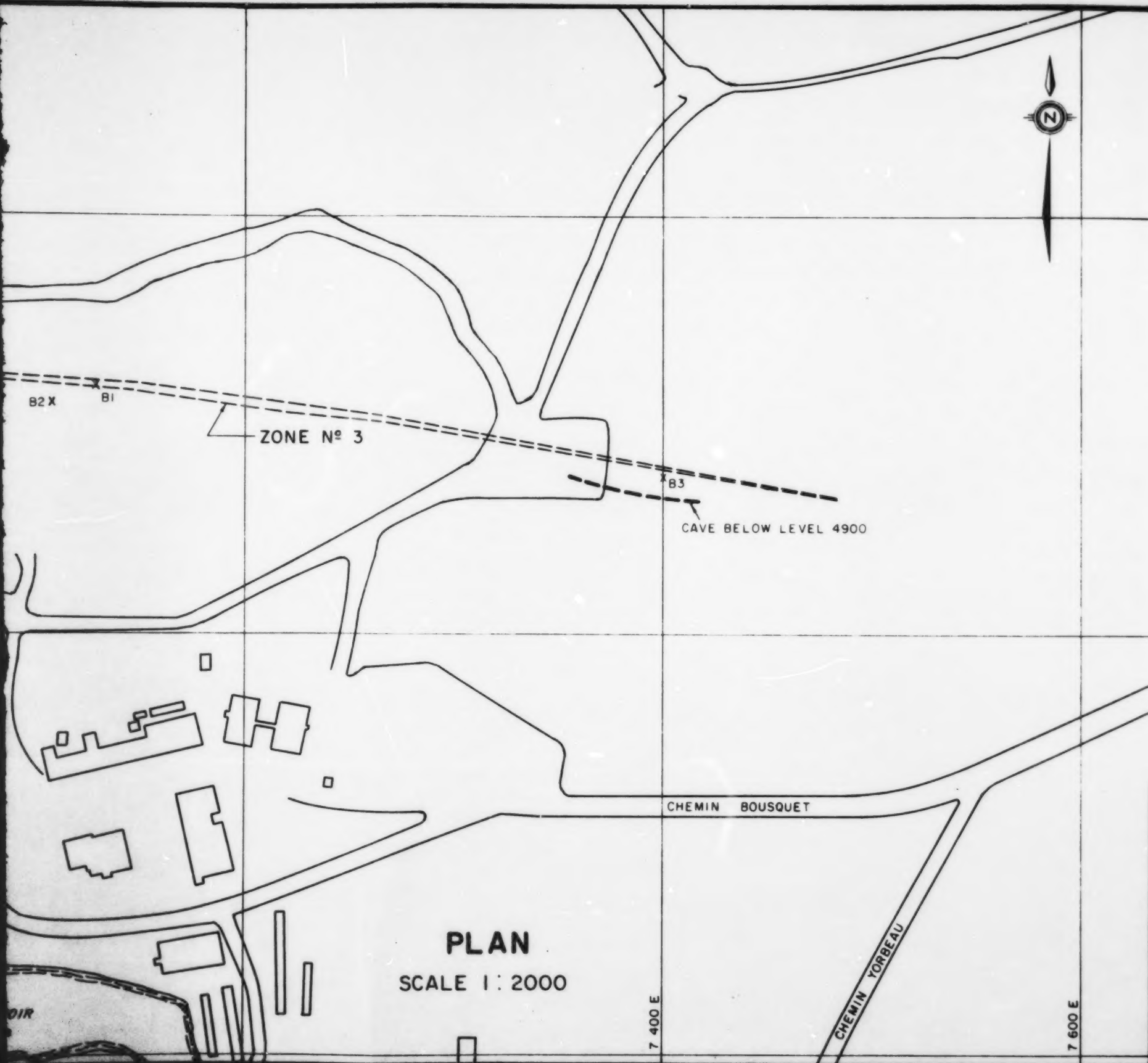


LEGEND

X PROPOSED TEST HOLE LOCATION

NOTES: 1) Plan traced from drawing no. 3-G-58-80P

SURFACE supplied by Minerais Lac Ltée, Division
Bousquet.



ZONE N° 3

B2 X
B1
B3
CAVE BELOW LEVEL 4900

CHEMIN BOUSQUET

CHEMIN YORBEAU

PLAN

SCALE 1 : 2000

✚ Trow

D.S.S. CROWN PILLAR INVESTIGATION
BOUSQUET MINE
MALARTIC, QUEBEC.

PROJ. S02095R

DATE NOVEMBER 1988

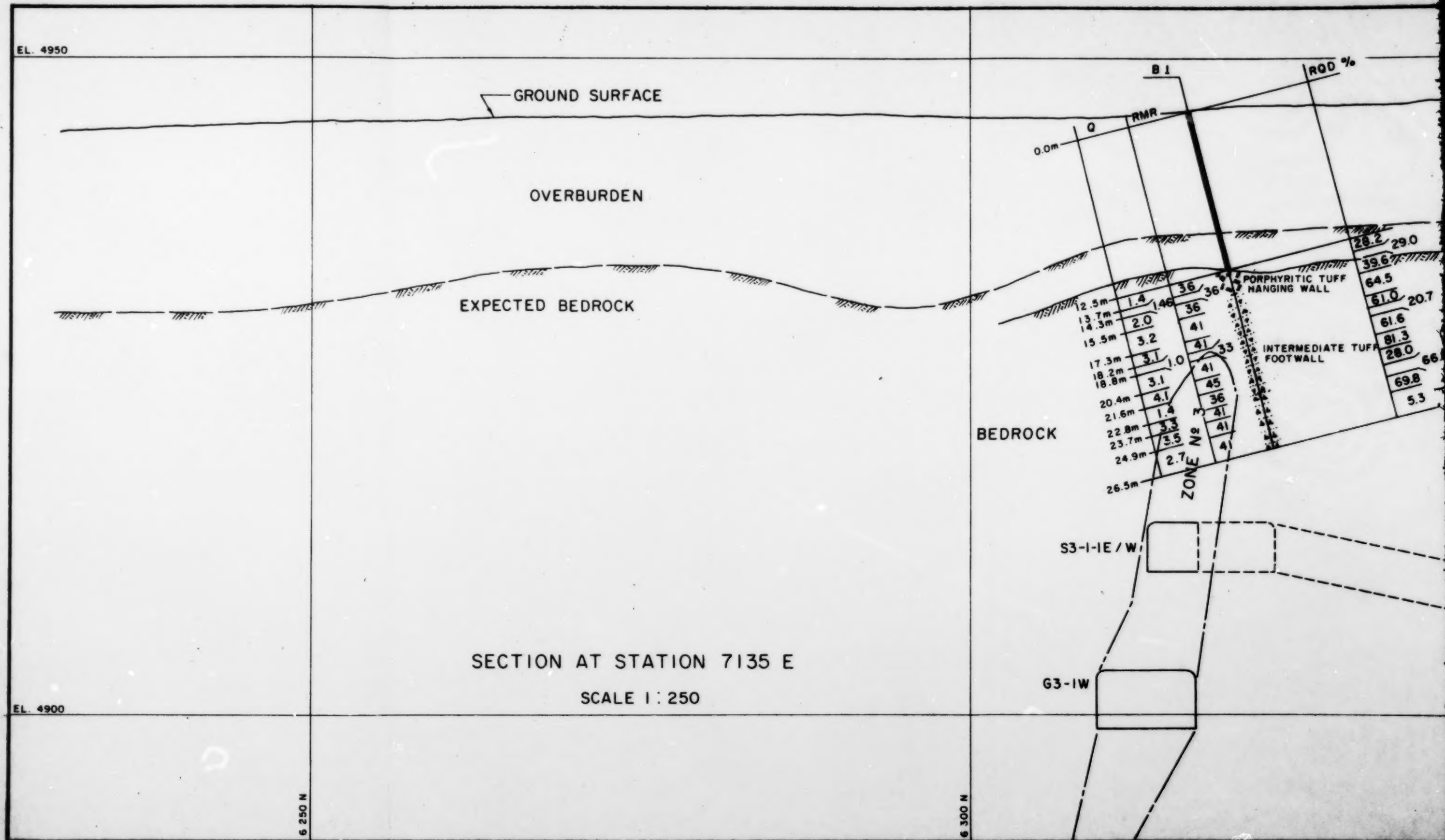
DWG. No. 5

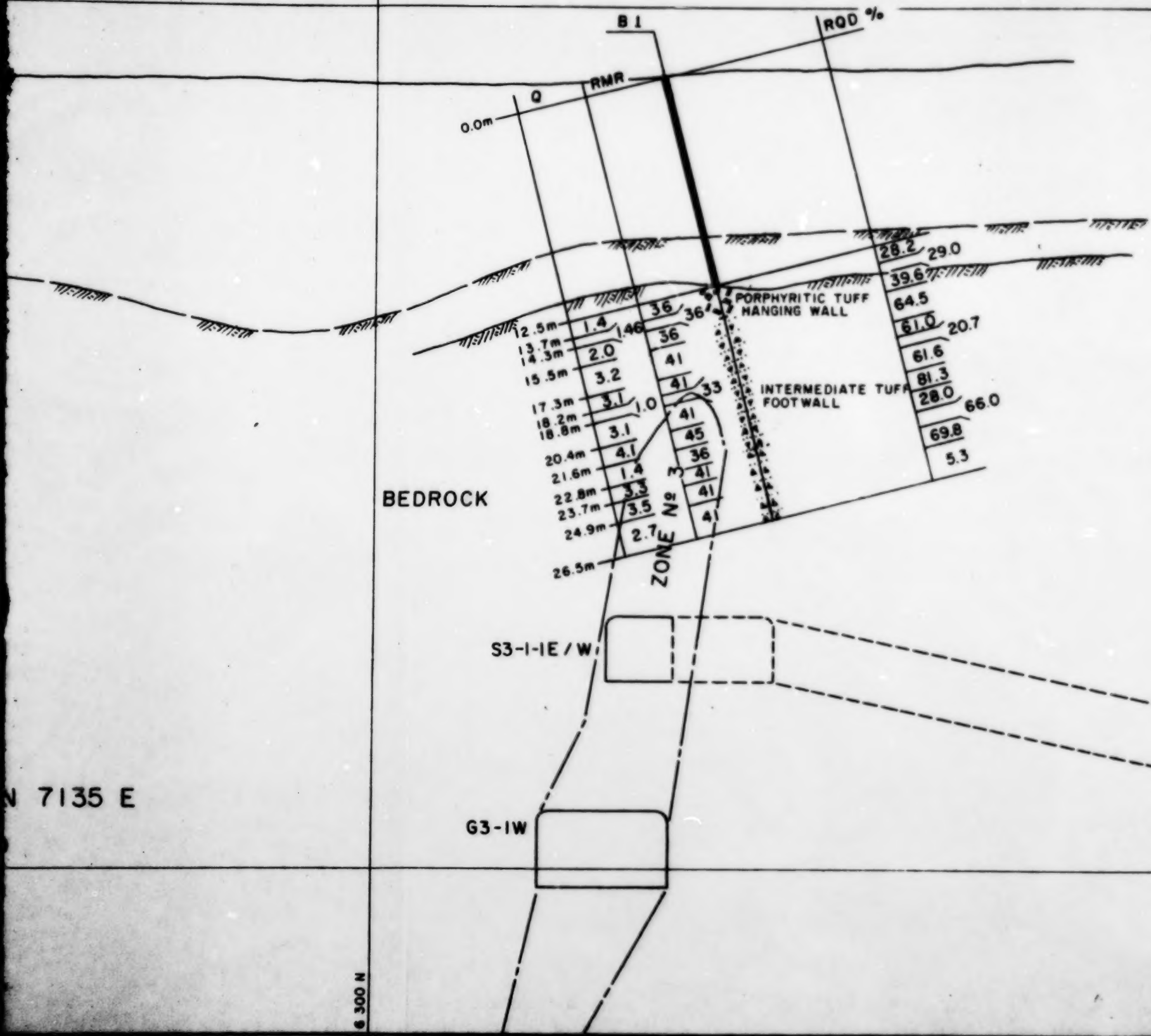
SEPTEMBER 1989

EL. 4900

6 250 N

6 300 M



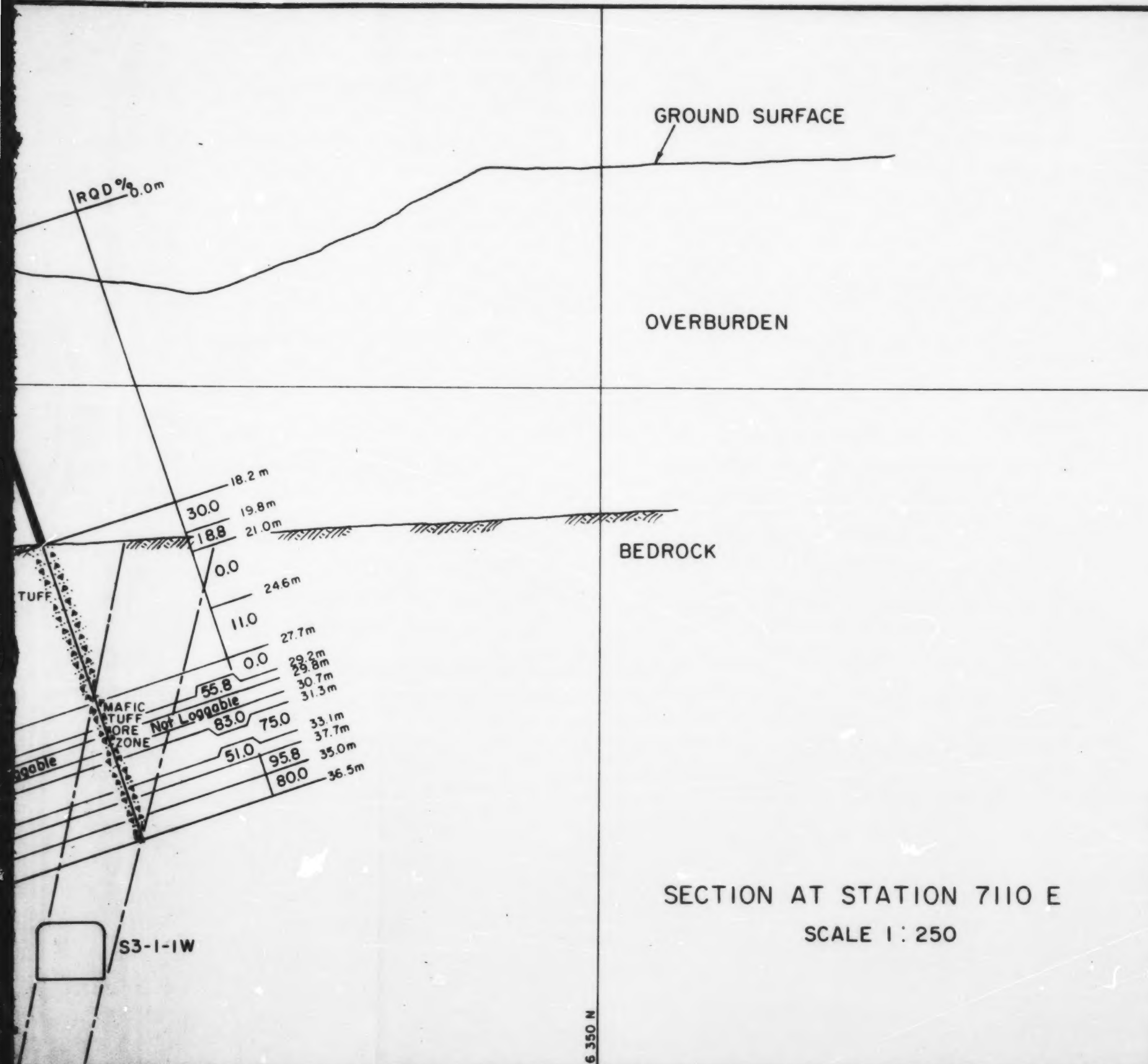


✚ Trow

**D.S.S. CROWN PILLAR INVESTIGATION
BOUSQUET MINE
MALARTIC, QUEBEC.**

PROJ. S02095R DATE NOVEMBER 1988 DWG. No. 6

SEPTEMBER 1989



✚ Trow

D.S.S. CROWN PILLAR INVESTIGATION
BOUSQUET MINE
MALARTIC, QUEBEC.

PROJ. S02095R

DATE NOVEMBER 1988

DWG. No. 7

SEPTEMBER 1989

6 250 N

6 300 N

SECTION AT STATION 7400 E

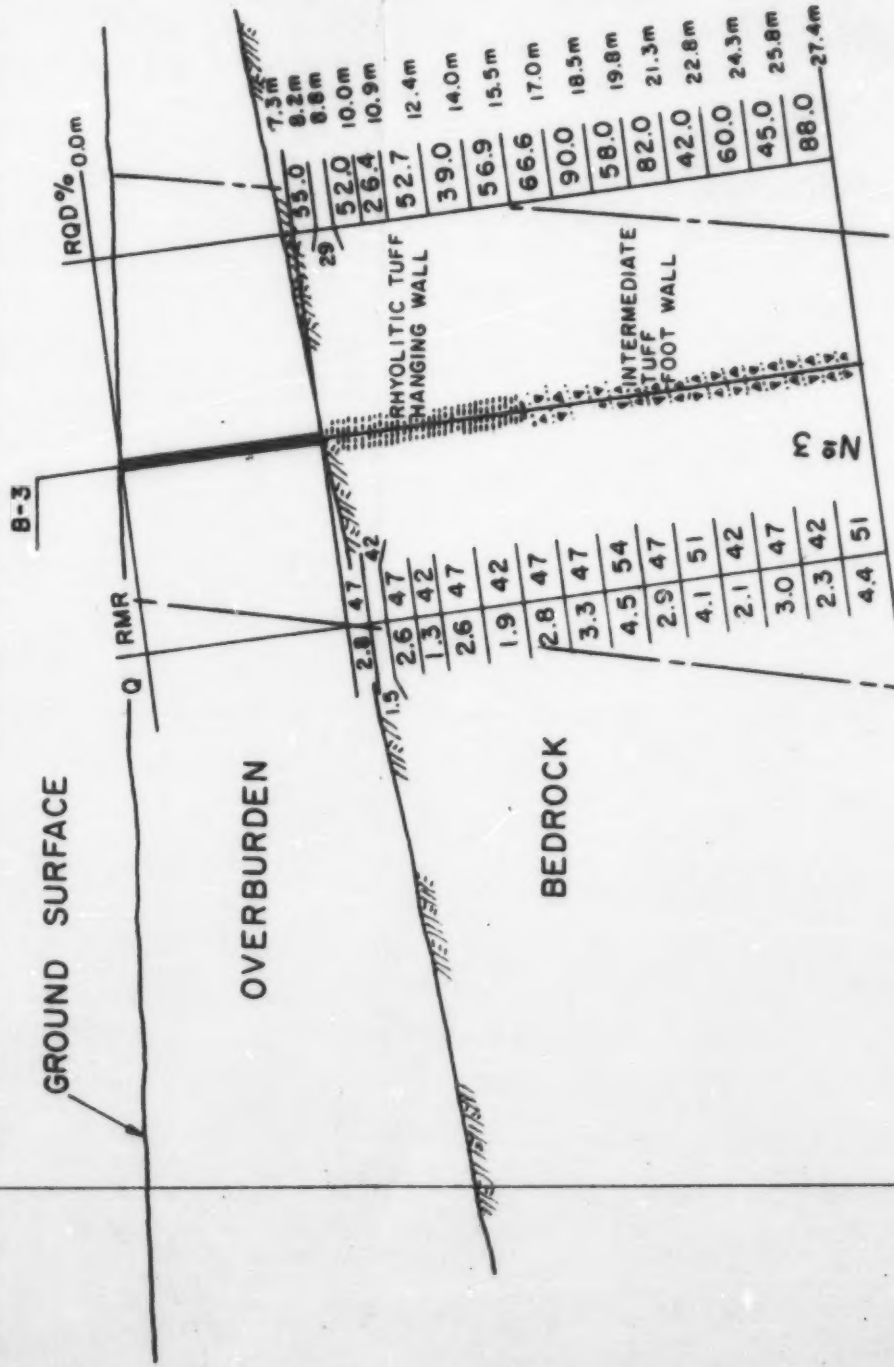
SCALE 1 : 250

EL. 4950

GROUND SURFACE

OVERBURDEN

BEDROCK



No 3

ZONE

EL. 4900

CAVED AREA

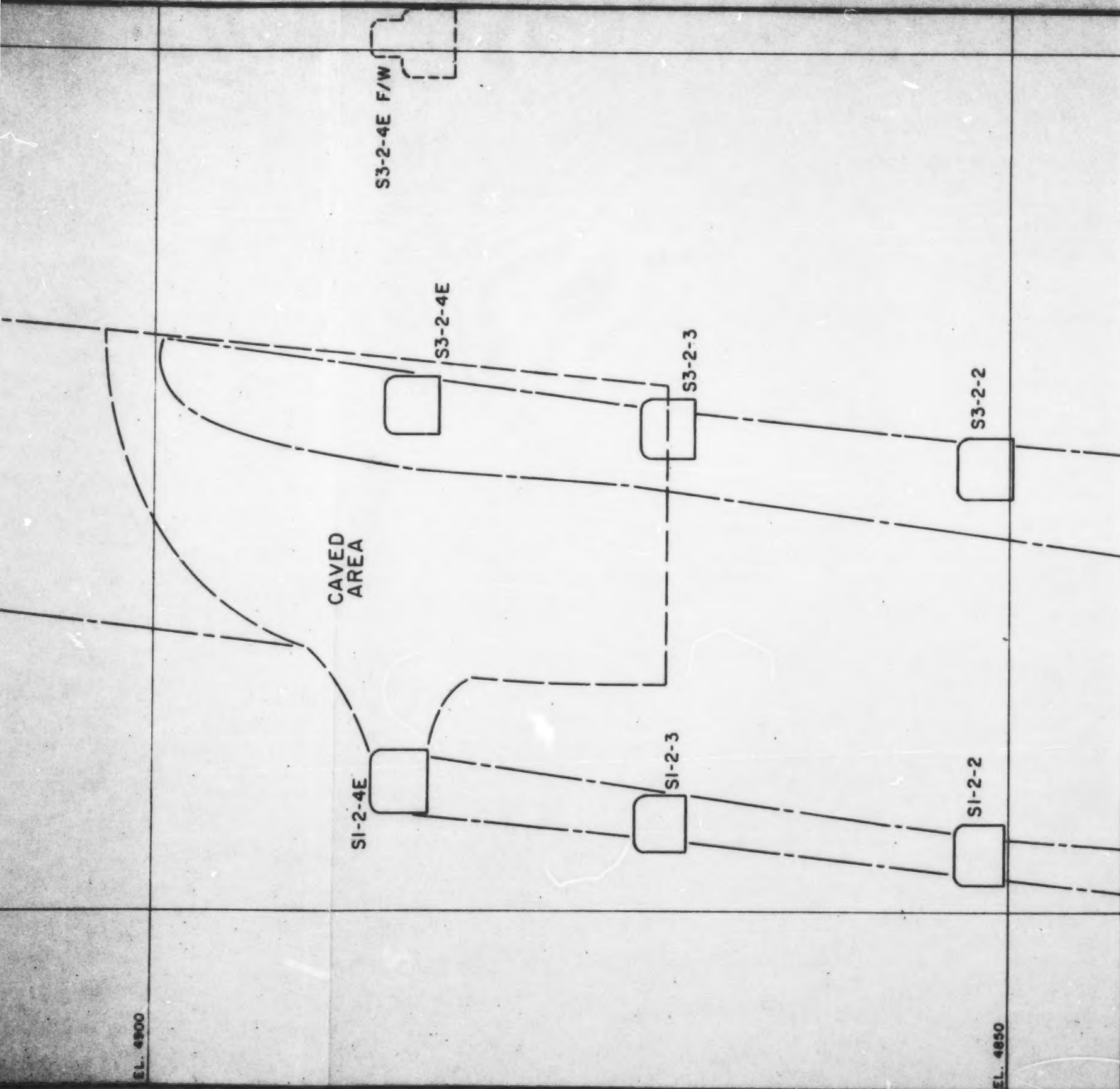
SI-2-4E

S3-2-4E

S3-2-4E F/W

SI-2-3

S3-2-3



↘ Trow

D.S.S. CROWN PILLAR INVESTIGATION
BOUSQUET MINE
MALARTIC, QUEBEC.

PROJ. S02095R

DATE NOVEMBER 1988

DWG. No. 8

SEPTEMBER 1989

11 500 N

11 000 N

12 500 E

13 000 E

13 500 E

14 000 E

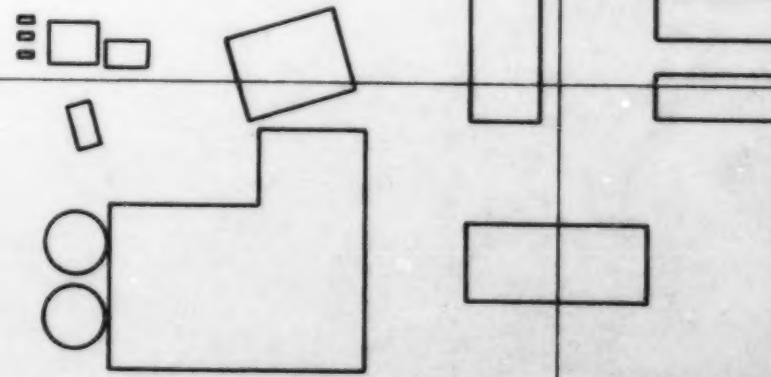
ORE OUTLINE
PROJECTED TO SURFACE
BEFORE MINING

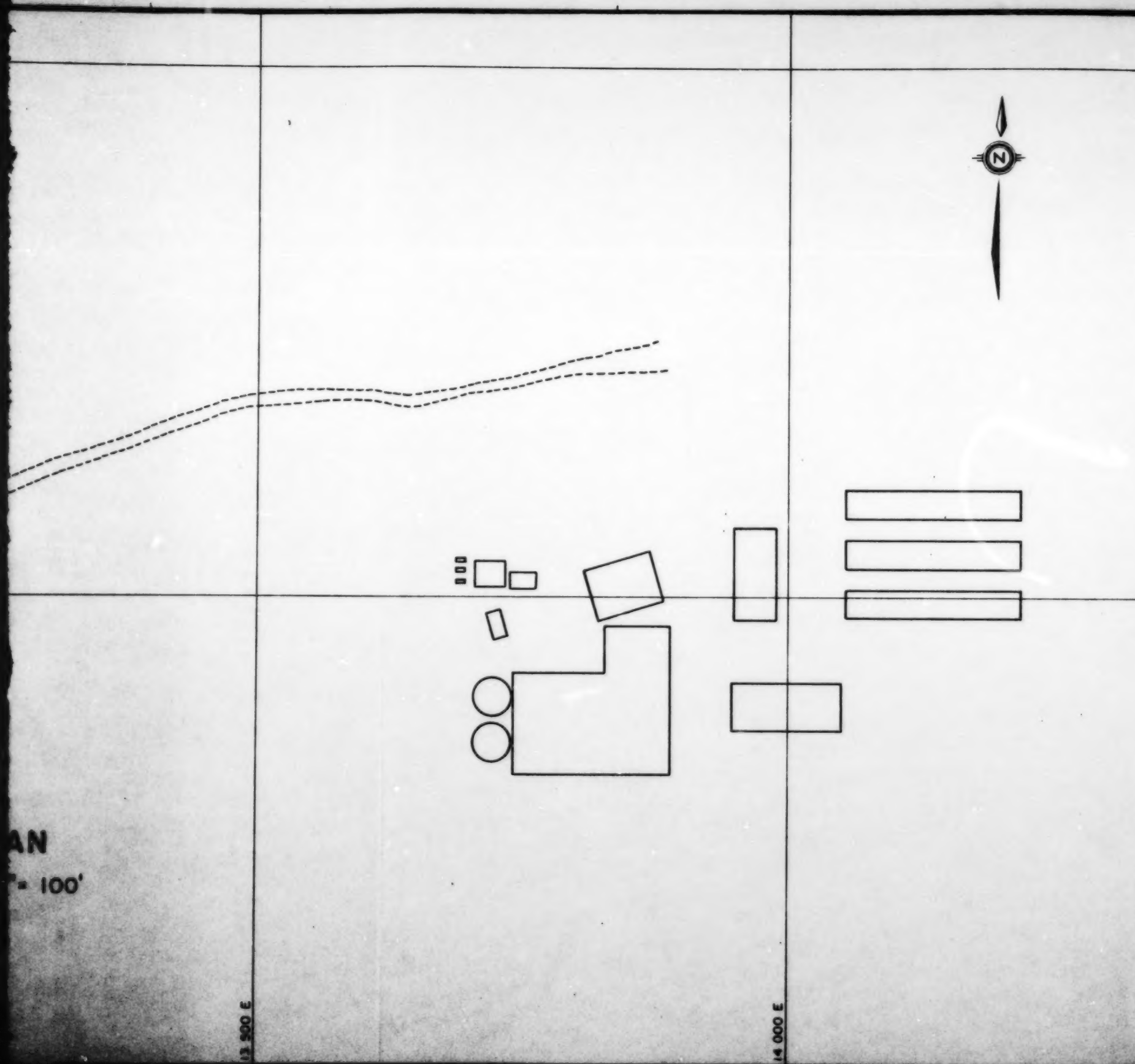
BM1 X
BM2 X
BM3 X

BLOCK 2-9E-2S

BLOCK 3-9E-2S

PLAN
SCALE 1" = 100'





LEGEND

X PROPOSED BOREHOLE LOCATION

NOTES: 1) Plan traced from drawing supplied by Les
Mines Belmoral Ltée.

✚ Trow

**D.S.S. CROWN PILLAR INVESTIGATION
FERDERBER MINE
VAL D'OR, QUEBEC.**

PROJ. S02095R

DATE NOVEMBER 1988

DWG. No. 9

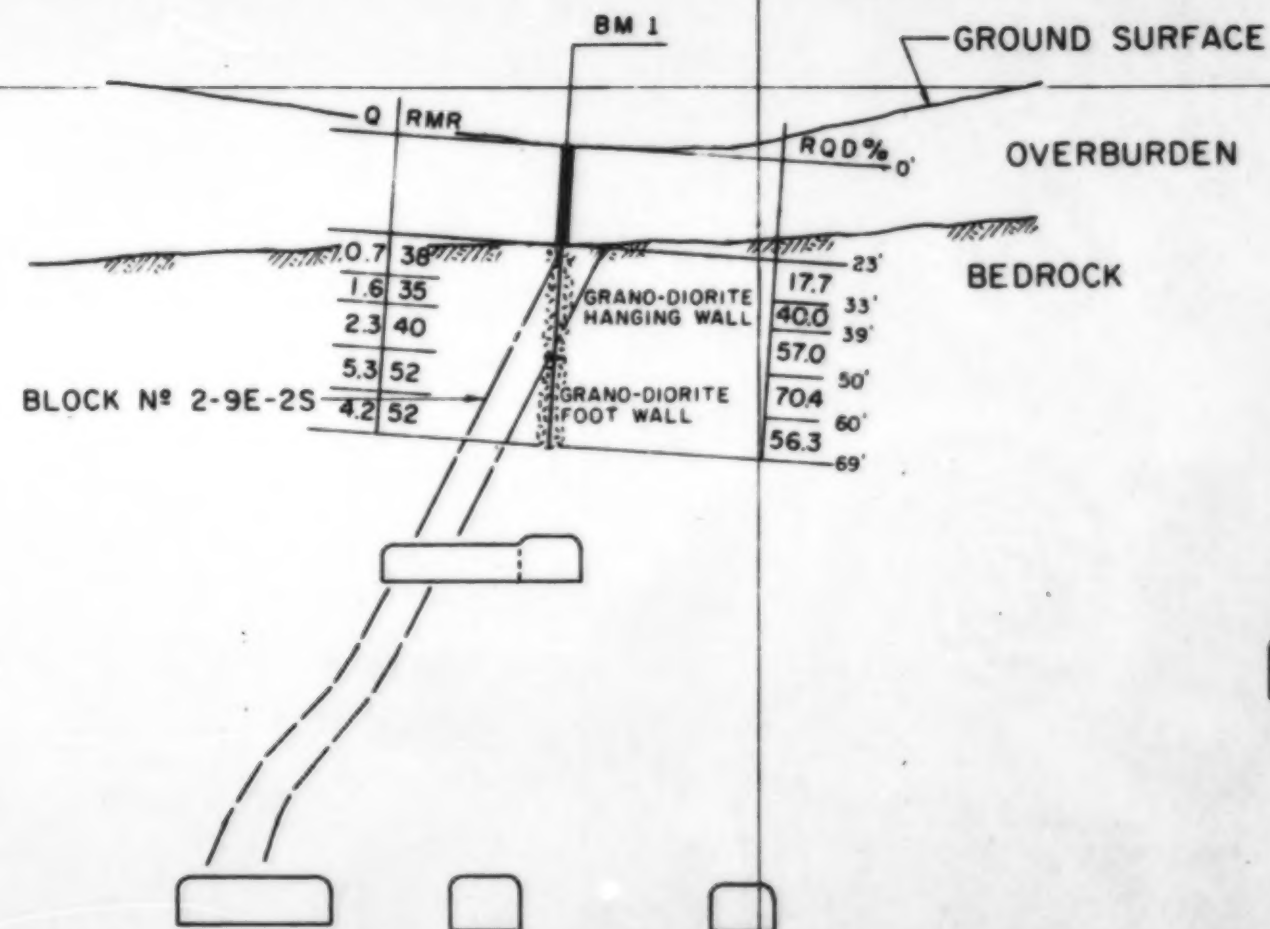
SEPTEMBER 1989

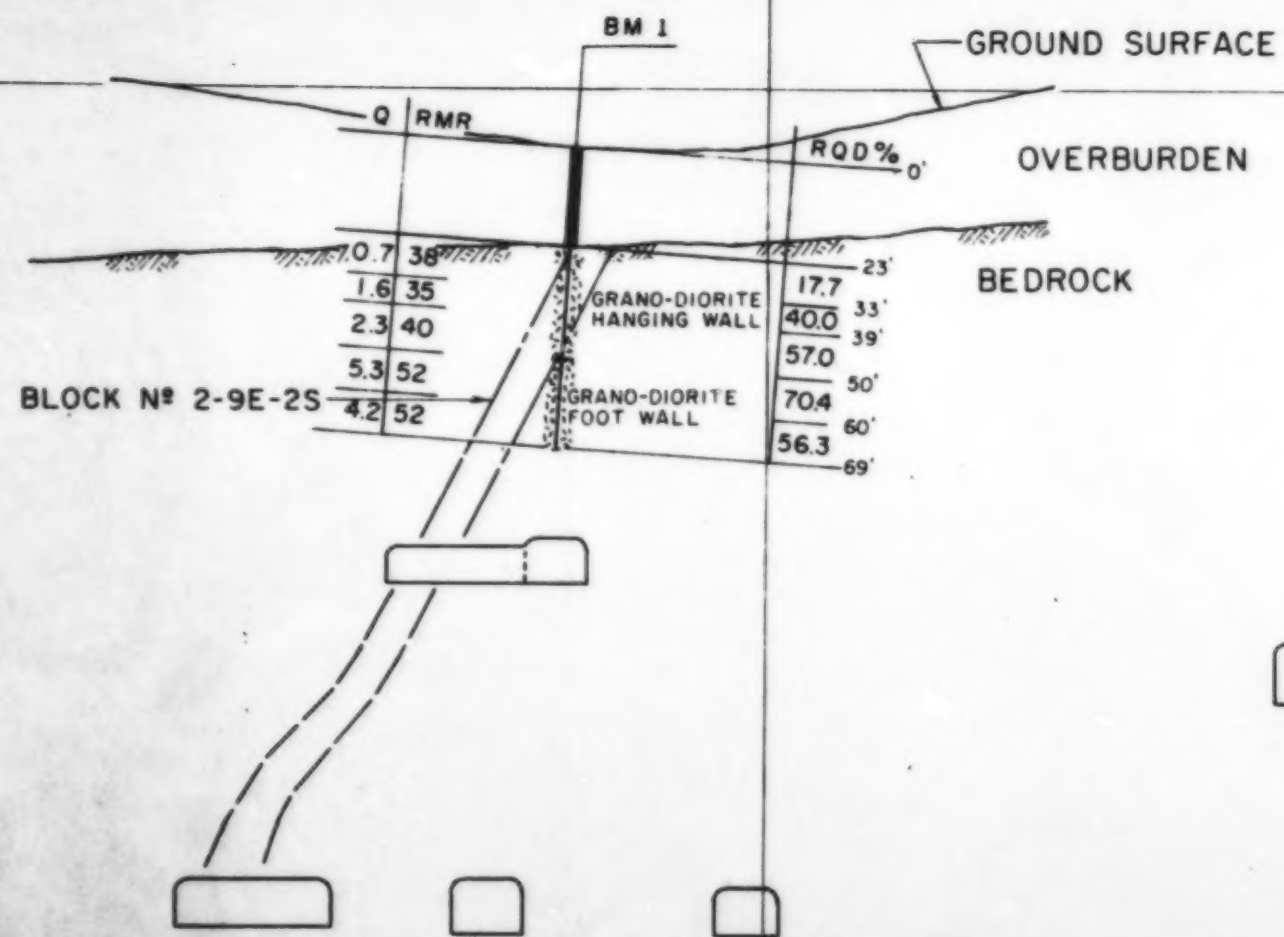
AN
= 100'

EL. 10 000

EL. 9 800

SECTION AT STATION 12 700 E
SCALE 1" = 40'





✚ Trow

**D.S.S. CROWN PILLAR INVESTIGATION
FERDERBER MINE
VAL D'OR, QUEBEC.**

PROJ. S02095R

DATE NOVEMBER 1988

DWG. No. 10

SEPTEMBER 1989

EL. 10 000

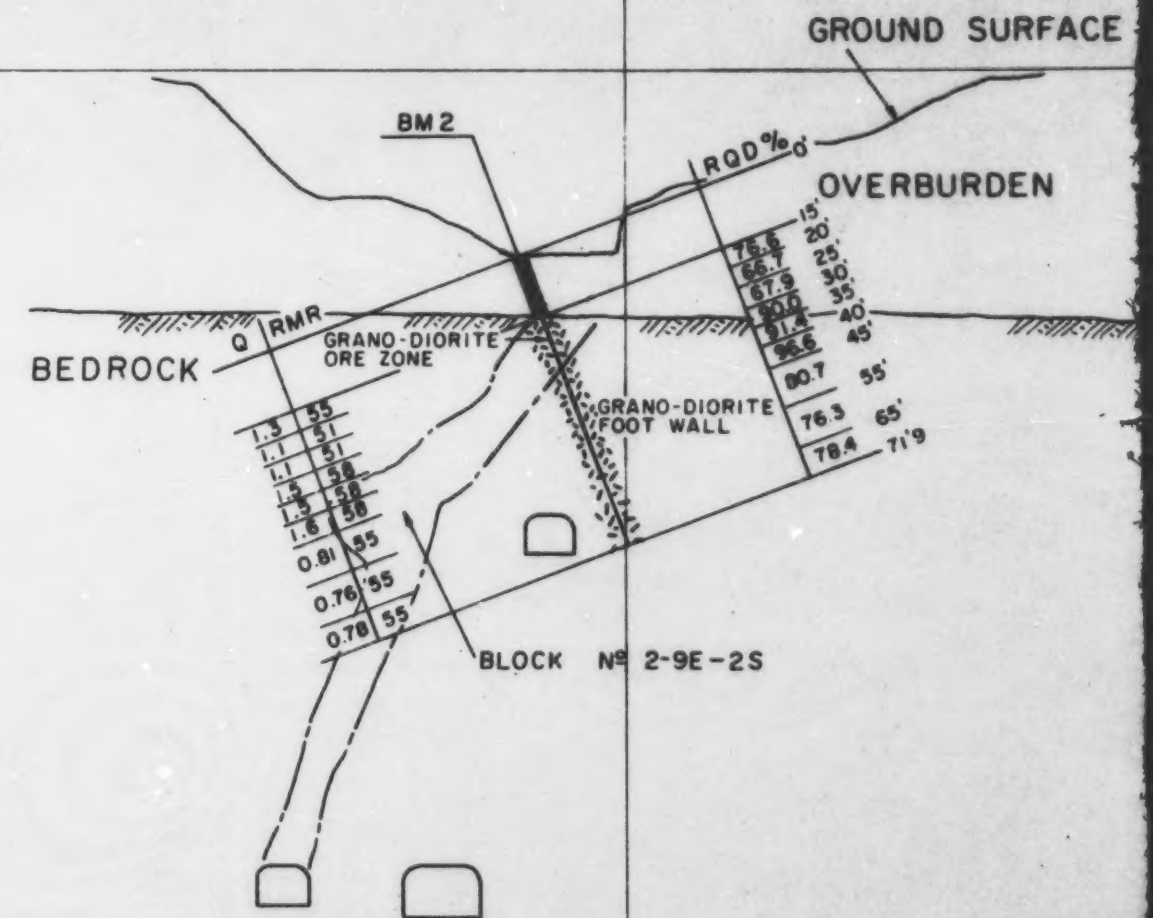
EL. 9 800

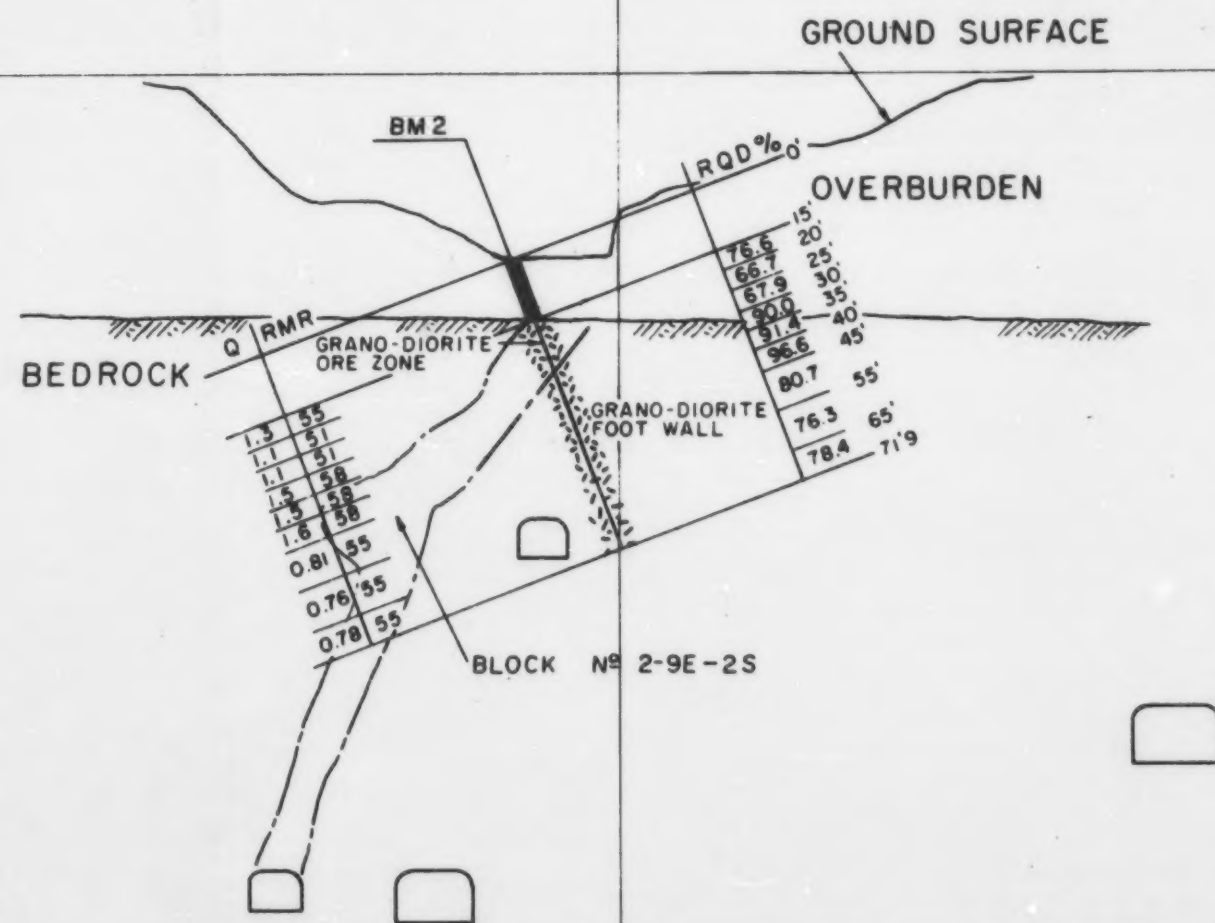
10 600 N

10 800 N

11 000 N

SECTION AT STATION 12 800 E
SCALE 1"= 40'





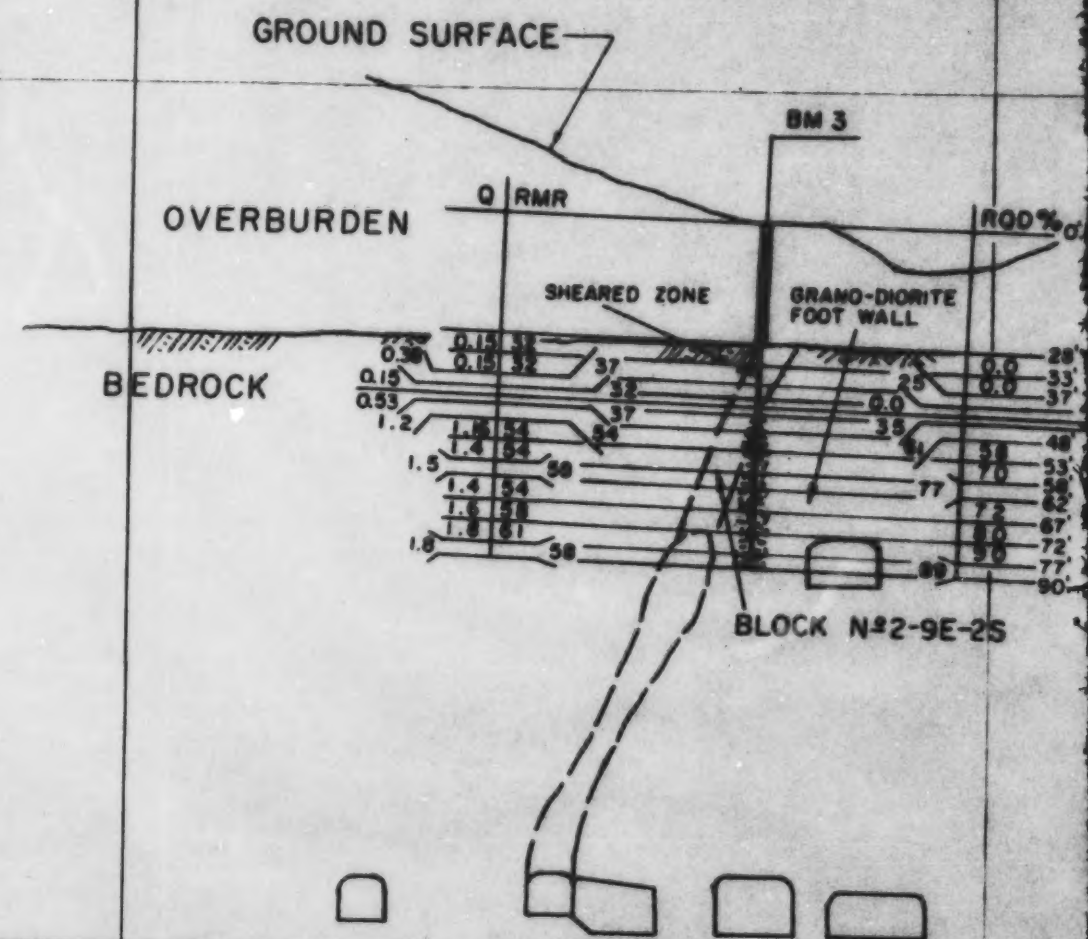
↓ Trow

**D.S.S. CROWN PILLAR INVESTIGATION
FERDERBER MINE
VAL D'OR, QUEBEC.**

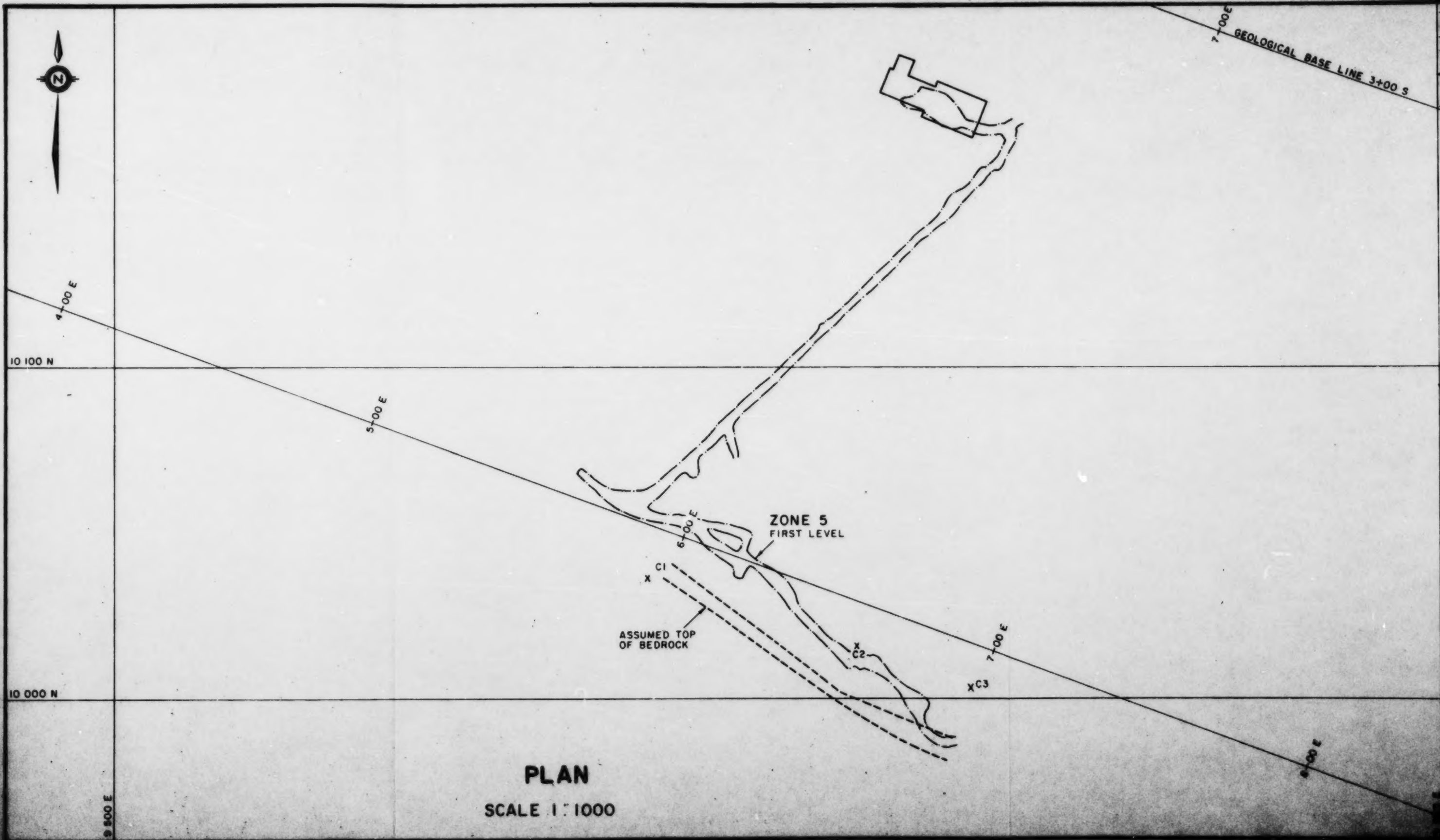
PROJ. S02095R DATE NOVEMBER 1988 DWG. No. 11

SEPTEMBER 1989

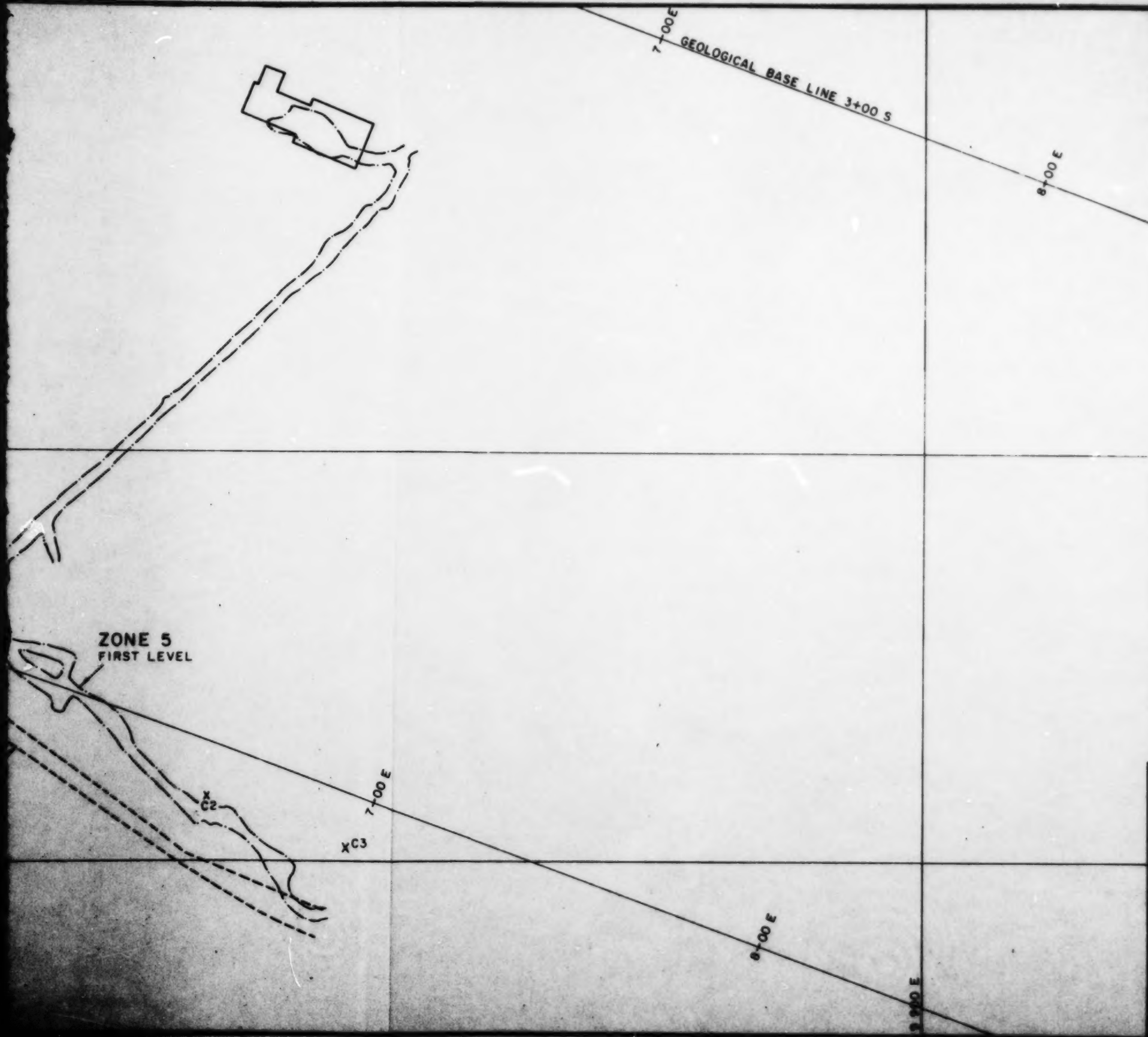
EL. 9 800



SECTION AT STATION 12 750 E
SCALE 1" = 40'



PLAN
SCALE 1:1000



LEGEND

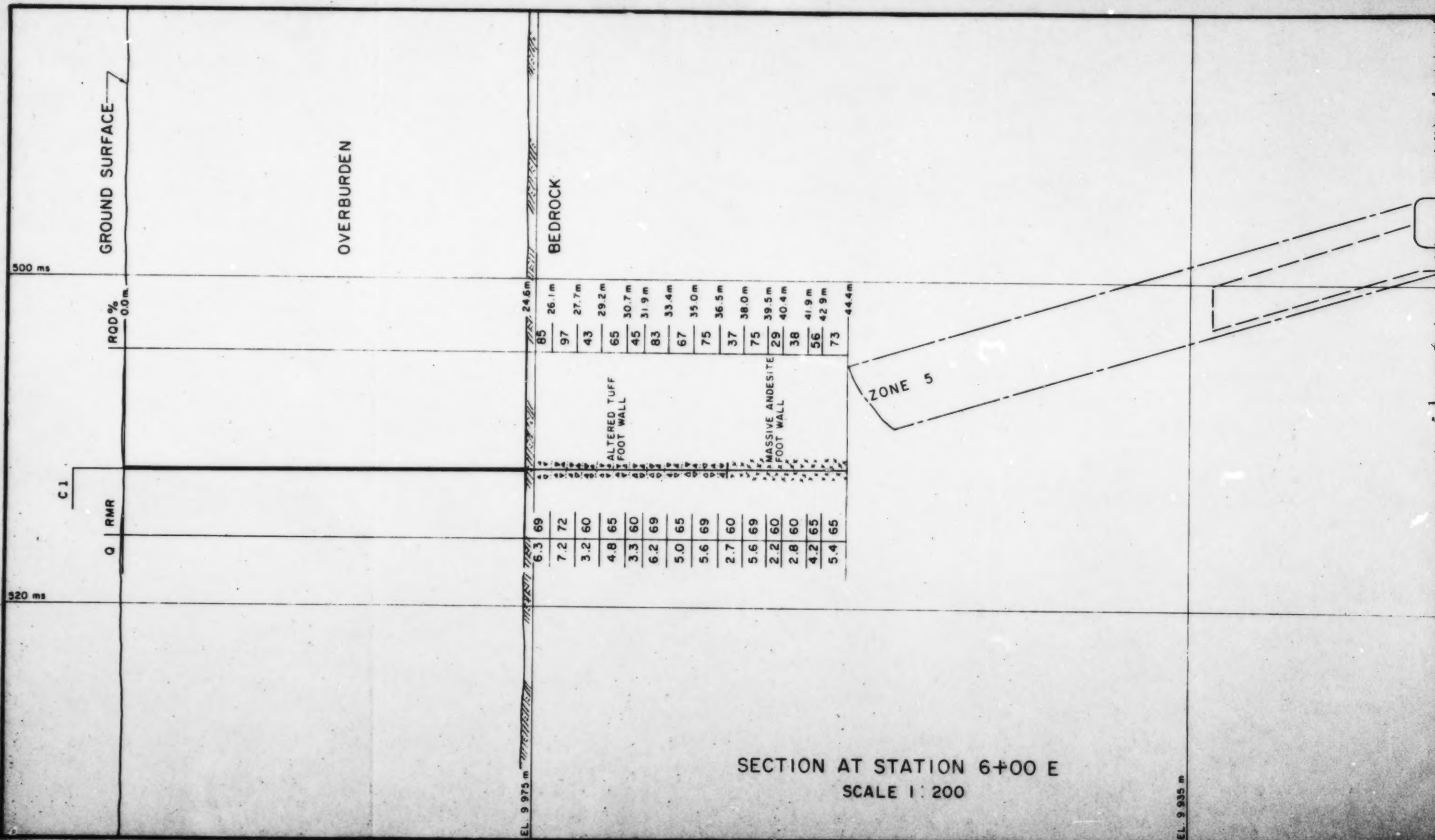
X PROPOSED TEST HOLE LOCATION
NOTES: 1) Plan traced from drawing no. 02-514-272
supplied by La Societe Miniere Louvem Inc.

✚ Trow

**D.S.S. CROWN PILLAR INVESTIGATION
CHIMO MINE
LOUVICOURT, QUEBEC.**

PROJ. S02095R | DATE NOVEMBER 1988 | DWS. No. 13

SEPTEMBER 1988



2.7	60	37	36.5 m
5.6	69	75	38.0 m
2.2	60	29	39.5 m
2.8	60	38	40.4 m
4.2	65	56	41.9 m
5.4	65	73	42.9 m
			44.4 m

MASSIVE ANDESITE
FOOT WALL

ZONE 5

SECTION AT STATION 6+00 E
SCALE 1:200

EL. 9 935 m

✚ Trow

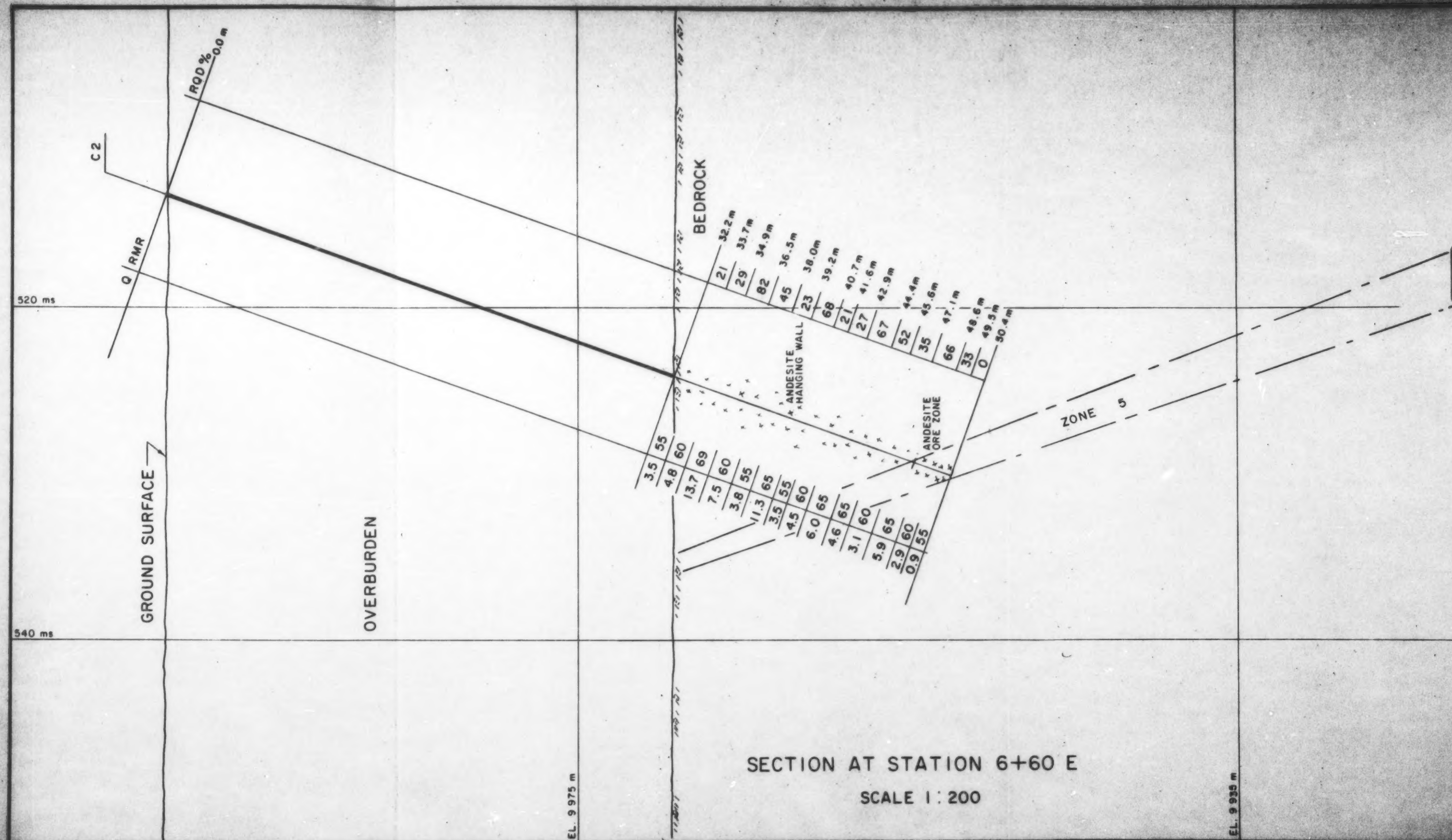
D.S.S. CROWN PILLAR INVESTIGATION
CHIMO MINE
LOUVICOURT, QUEBEC.

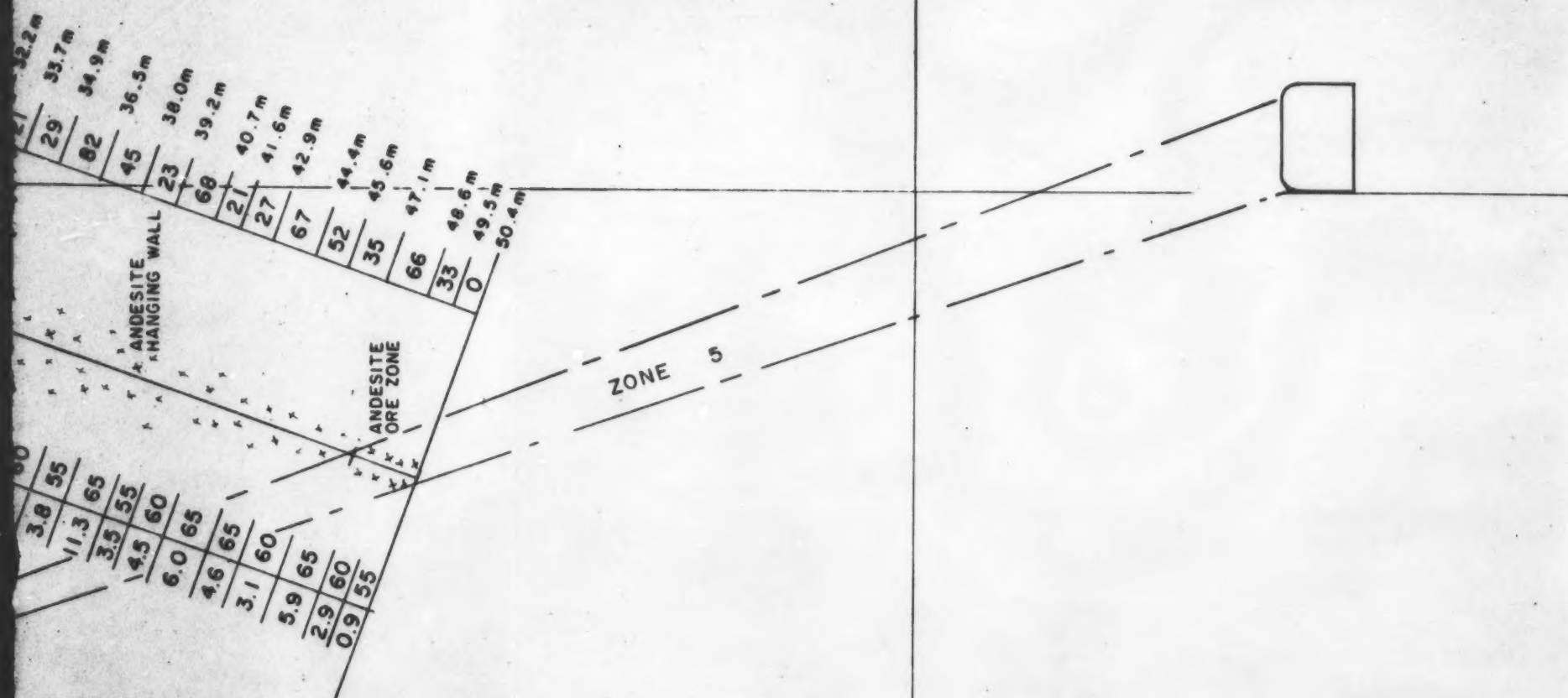
PROJ. S02095R

DATE NOVEMBER 1989

DWG. No. 14

SEPTEMBER 1989





SECTION AT STATION 6+60 E
SCALE 1:200

EL. 9935 m

✚ Trow

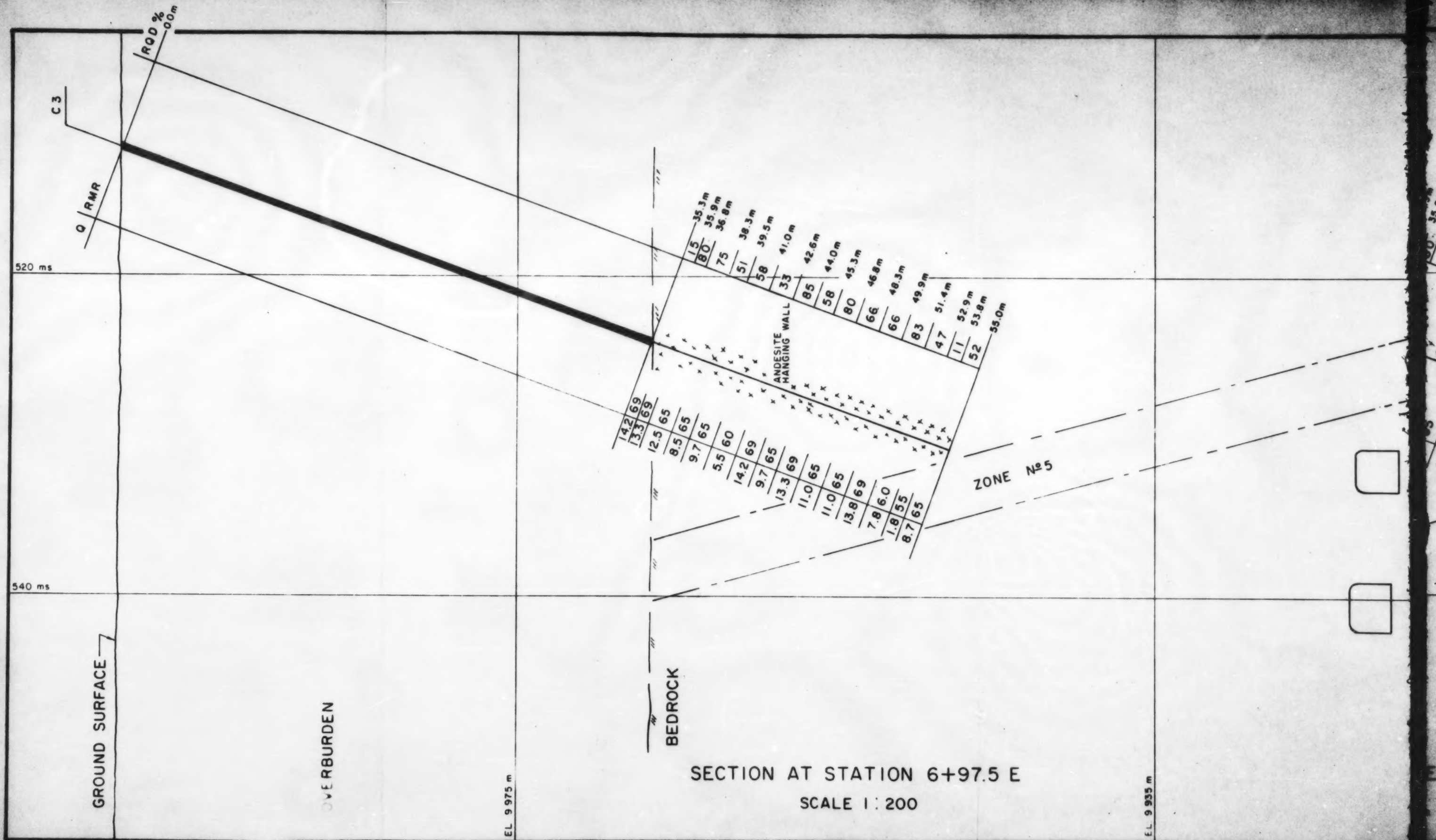
D.S.S. CROWN PILLAR INVESTIGATION
CHIMO MINE
LOUVICOURT, QUEBEC.

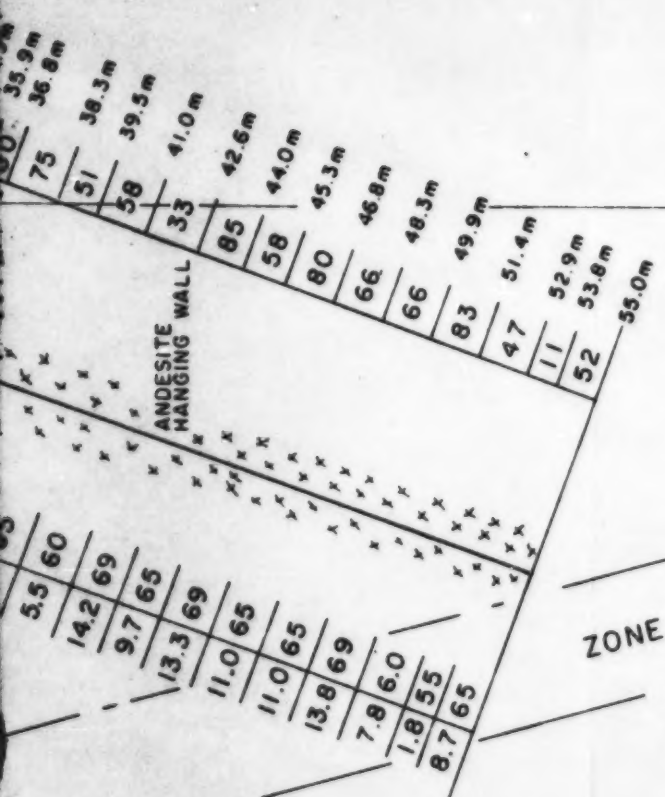
PROJ. S02095R

DATE NOVEMBER 1988

DWG. No. 15

SEPTEMBER 1989

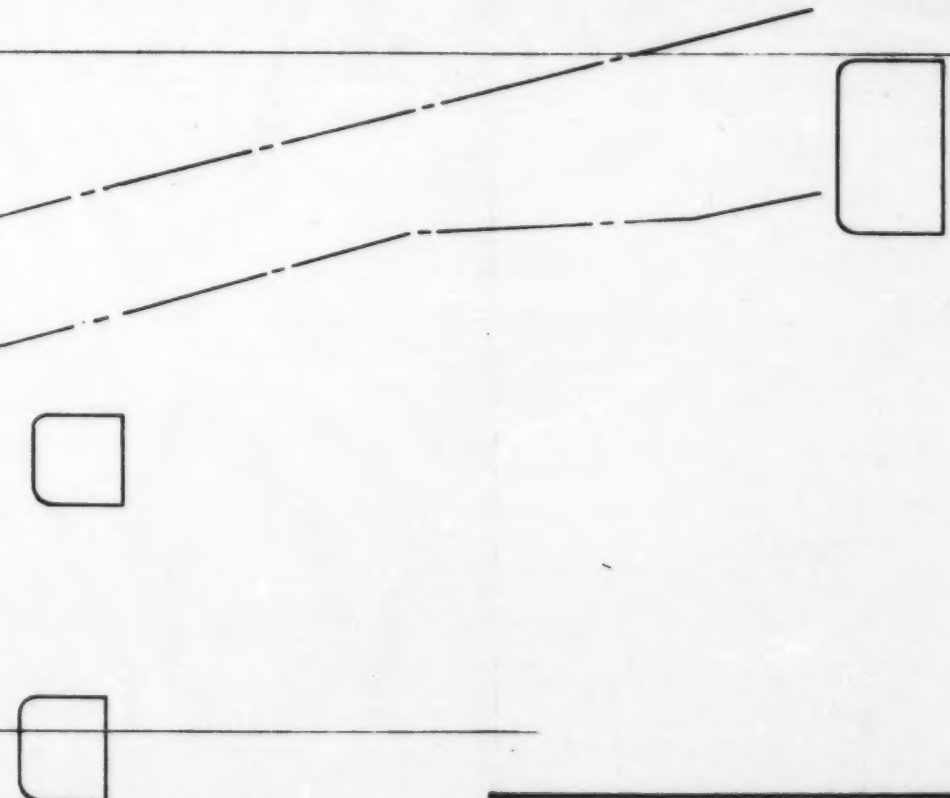




ZONE N°5

SECTION AT STATION 6+97.5 E
SCALE 1:200

EL. 9935 m



✚ Trow

D.S.S. CROWN PILLAR INVESTIGATION
CHIMO MINE
LOUVICOURT, QUEBEC.

PROJ. S02095R	DATE NOVEMBER 1988	DWG. No. 16
SEPTEMBER 1989		